



FILTER TECHNOLOGY

PRODUCT COLLECTION HEALTHCARE LIQUID FILTRATION





## Introduction

This catalog is designed to provide complete information about the full range of GVS medical components and filters.

For the sake of simplicity and clarity, the catalog is divided into product categories, consisting of a set of entries illustrating the general characteristics, the field of application and the code of each item.

The products are accompanied by a brief description featuring the main technical specifications, the shape and dimensions, the quantity of packaging and a statement of correspondence to the required standards.

The wide range of filters and components made by GVS cover all the requirements of the medical device market. New made-to-measure molds may be manufactured on request in order to satisfy special needs, producing medical devices and articles with special dimensions, shape and purpose.

### CAUTION:

The data in this catalog may vary according to the different types of materials used in the molding. This means that the product design may sometimes require analysis before orders are carried out.

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# The GVS Group

In over 40 years' activity, the GVS Group has grown to become one of the leading worldwide manufacturers of filters and components for the Healthcare & Life Sciences, Energy & Mobility and Health & Safety. Technological innovation has always had top priority on GVS's corporate agenda, as well as constant commitment and dedication towards product and process quality improvement. That's why GVS is in an ideal position today to successfully meet the new and increasingly demanding challenges of the global market.

## Healthcare Filters & Components

GVS is equipped and specialized to develop OEM products in partnerships with several of the most important manufacturers around the world. We give our customers full assistance throughout all stages of product design and development, from the initial conception of the item according to requested specifications, through to prototype testing and large-scale industrial production.

GVS has the right filtration solution for all medical requirements, including infusions, transfusions, blood treatments, hemodialysis and respiratory therapy. In addition, GVS has introduced a number of new products and components to complement our more traditional extracorporeal lines, supplying our customers with a complete range of products.

GVS's highly innovative medical device production technologies include multi-cavity insert and over-molding, high-speed molding, ultrasonic, heat and radio-frequency welding, and automatic assembly of multi-part items. That's why GVS is known to be highly technical, without detracting in any way from our competitiveness, but actually strengthening it.

**All In-Mold** technology is a revolutionary manufacturing technology combining injection molding and robotic assembly all within the molding tool. This technology was developed by GVS over three years of research and development. This new technology gives GVS the capability of increasing quality levels of new products as compared with previous technologies. GVS has applied this technology with impressive results to applications in the Medical, Pharmaceutical and Automotive industrial sectors.

All In-Mould technology, really represents a new way to carry out the product under development.

All phases, necessary to achieve the product, when injection is needed, are concentrated in one robotized tool and the composition of the product is obtained in one shot only.

## Quality & Innovation

The GVS group has obtained ISO 9001 certification in 1995 after more than 17 years experience in dealing with quality certifications today our Medical Division has qualified for ISO13485: 2003 certification, plus several of our medical devices have been qualified for CE marking according to E.U. Directive 93/42/EEC, and recently GVS achieved the UNI EN ISO 14001:2004 certification for its Environmental Management System (EMS).

GVS is continually improving our organizational setup and procedures by developing and closely monitoring our quality system and ensuring high standards of performance, products, and services. On-going personnel training is an essential prerequisite for keeping up with the stringent standards the Group has set for ourselves.





No less important to quality maintenance is a frank and open dialogue with our customers so as to best comprehend and adapt to needed requirements. Finally, results optimization is further guaranteed by the use of advanced product design systems, error prevention procedures, and control systems.

#### **Filter Construction Materials**

A variety of resins, including ABS, nylon, polypropylene, polyethylene, PVC and polycarbonate are normally used in the production of our filter housings. A wide range of thermoplastics, elastomers and technologically advanced materials are employed to fully satisfy customer specifications.

The filter media we use includes screens of different materials such as monofilament nylon fabric, polyester, metal, and hydrophobic and hydrophilic microporous membranes with pore sizes from 0.02 to 10 micron.

GVS's insert molding know-how and production technology make it possible to use many other metals, from brass or steel to more advanced alloys.

#### **Research & Development**

GVS's Research Laboratory ensures that the company's various divisions receive all the R&D resources they need. With its pioneering tools and facilities and highly sophisticated analytic techniques, this lab also works in close conjunction with a large number of hospitals and academic bodies of international acclaim. Without it, the Group's strongly innovation-oriented policy and commitment to growth would not be nearly as effective.

Large investments in R&D have gone into the development of some of our most successful products. OEM customers are closely followed, step by step, from the design through to industrial production, while proprietary products are fully developed in-house.

#### **GVS Global Presence**

GVS's global business network ensures the Group's presence in major markets across the world. GVS is in fact strongly committed to guaranteeing our customers the best service possible, providing them with efficient and effective support and assistance at all times. Wherever our customer is located, a GVS plant has a strategic presence in both geographic and organizational terms. GVS's presence gives us the chance to meet specific requirements in different market segments, enriching the Group's overall product experience and strengthening our business profile.

For more information, visit [www.gvs.com](http://www.gvs.com)

# Basics of filtration

GVS would like to share some basic concepts about filtration with our customers. The following clarifies some key aspects of filtration technology applied to the specific applications. Our Sales Engineers are always at your disposal for any further explanation. The following properties should be considered at the time of selecting the proper filter media for your application.

## SCREEN OR MESH FILTRATION

Filtration through a mesh means that the screen will stop particles larger than the mesh size rating. Medical meshes adopted by GVS are medical grade and comply with the very strict international requirements for cleanliness. The screens are composed of monofilaments. Standard material is polyamide (PA6.6) or polyester (PE). Filtration through a mesh is mechanical filtration. Mesh does not have the ability to stop air, except in special situations. Mesh is specified by its mesh size, which is just one of several key characteristics.

According to ISO1135, blood transfusion filters should have a mesh size of 200 micron and efficiency higher than 80%. Specific markets are using 170 micron mesh for this application. According to ISO8536, the IV drip chamber disc filters should have mesh size of 15 micron, and efficiency higher than 80%.

Note: Some of our filters are manufactured with different media instead of mesh. We use many hydrophobic and hydrophilic membranes, which are normally dedicated to very special applications. You can find these in our catalog.

## Mesh characteristics

The mesh used by GVS for our medical filter products is manufactured with uniform weave and accurate open-mesh structure which guarantees the lowest possible flow restriction. The “windows” of the mesh normally have a square shape.

- Mesh opening (micron): this is the size of any window or opening. The openings are tested by electronic analysis image systems during production.
- Open area: this is a percentage (%) of the total mesh area which is “open” to let the flow go through. It's important to have high open area percentage to reduce flow restriction. This is also tested by electronic analysis image systems during production.
- Mesh count: this is the quantity of threads per cm or per inch (n/cm) or (n/in).
- Thread diameter (micron): this is the diameter of the filament. It is also tested by electronic analysis image systems during production.
- Weight of the mesh (g / m<sup>2</sup>) or (oz / yd<sup>2</sup>): important to qualify the quality of the mesh.
- Thickness of the mesh. Thickness is expressed in microns (µm) and its stability is very important to achieve the proper handling of the mesh during production.
- GVS uses mesh having particle efficiency that meets or exceeds international standards to ensure the highest filtration performance.

## Sterilization Stability

This characteristic allows proper performance at elevated temperatures. The mesh used in GVS filters is usually compatible with any of the current sterilization methods: EtO, Gamma or e-beam radiation, or steam sterilization with no adverse affects.





$a_O$  = Open Area  
 $d$  = Thread Diameter  
 $w$  = Mesh Opening

### Biosafety

These tests are conducted in compliance with ISO-10993 and USP Class VI.

Tests conducted are:

Cytotoxicity, Sensitization, Irritation or Intracutaneous Reactivity, Systemic Toxicity (Acute), Hemocompatibility (Hemolysis)

### Pyrogenicity

Pyrogens are chemical or biological agents that can be present on the filters mesh or other components, if they're introduced into the human body, they mainly cause the rise in temperature. Pyrogens may also be related to disintegration or death of bacteria. Filters that are pyrogenic can make solutions pyrogenic. They cannot be removed by sterilization, so it is very important that non-pyrogenic filter media and components are used in the production of medical filter devices. The test to determine the pyrogenicity is the LAL test (Limulus Amebocyte Lysate test).

### Extractables

Extractables are contaminants (typically chemicals) that can wash off from filters which might affect quality of the effluent. Wetting agents (surfactants) or manufacturing or sterilization residuals are the main cause of undesired extractables. Typical problems caused by extractables are found in the following applications:

- HPLC analysis (abnormal affects)
- Cell culture (cytotoxicity)
- Microbiological analysis (affects the microorganism)
- Environmental analysis (contaminants)

Flushing of the line prior to use can reduce Extractables and their adverse effects.

The amount of extractables allowed for mesh filters are described in following regulations:

21CFR177.1500 (PA)

21CFR177.1630 (PE)

### Filter Efficiency (FE)

This is the quantity of particulate retained compared to the total quantity of particulate to which the filter is challenged. It is expressed in % and refers to a specific size of particles.

### Effective Filtration Area (EFA)

This is the actual filtration area in a device that is subject to filtration. For instance, in a tubular filter, the frame (socket, two ribs and top cover) made by plastics should be eliminated from the calculations of the device EFA. In mesh filters you should only eliminate the seal area.



## Basics of filtration

### MEMBRANE FILTRATION

Filtration through a membrane means that the filter material will stop particles larger than the pore size rating. This enables an absolute pore size rating for the membranes for which they are clearly classified. Bacterial retention claims can be made based on the pore size of the membrane.

#### Hydrophilic – Hydrophobic Membranes

- Hydrophilic membranes have permeability of aqueous solutions and once wetted, they stop gasses. This means that aqueous solutions pass through hydrophilic membranes but gas is stopped when the membrane is wet until the applied pressure exceeds the “bubble point”, at which time the air will evacuate the pore, the liquid is expelled, and the gas will go through. Dry hydrophilic membrane allows gas to pass through. Our HI-FLO PES membranes are hydrophilic membranes.

- Hydrophobic membranes have permeability to the gas, but they stop aqueous solutions. In other words, they do the opposite job when compared to hydrophilic membranes. This means that gas will pass through these membranes, but aqueous solutions will be stopped. If air or gas can reach the hydrophobic membrane, it will go through, but if the contact with the hydrophobic membrane is not possible, then the gas will not pass through. The pressure at which aqueous solutions will pass through a hydrophobic membrane is called the water breakthrough (WBT) or water intrusion pressure (WIP).

PTFE membranes are hydrophobic membranes. PES membranes are hydrophilic membranes.

#### Pore size

Pore size is determined by the size of the particle that is expected to be retained with a high degree of efficiency. Pore size is typically stated in micrometers or microns ( $\mu\text{m}$ ), and should clearly be designated as either nominal or absolute.

Nominal pore size is the ability to retain a majority (60% – 98%) of particles having a specific dimension.

Retention efficiency is also depending on such process conditions as concentration, operating pressure etc.

Rating parameters can vary among manufacturers. When the pore size, or retention, is “nominal”, it should be stated at a particle size and a percent, i.e., 99.97% retention of 0.3  $\mu\text{m}$  particles.

Absolute pore size is the ability to retain the 100% of particles of a specific dimension under defined test conditions (particle size, challenge pressure, concentration, detection method).

#### Pore size and challenge organism

Pore Size	Challenge Organism
0.1 micron	Acholeplasma laidlawii
0.2 micron	Brevundimonas diminuta
0.45 micron	Serratia marcescens
0.8 micron	Lactobacillus species
1.2 micron	Candida albicans

The above table shows proper pore size of hydrophilic membranes to be used to retain the corresponding bacteria. Hydrophobic membranes are about ten times more efficient in retaining bacteria in air than they are in liquids using the same pore size.

#### Chemical compatibility

This is the ability of the membrane to resist to chemicals without mechanical or chemical damage from chemical exposure. Information about the liquid used with a specific filter material should be outlined before application to determine compatibility, GVS can assist customers in choosing the proper filter (and housing) materials.

#### Extractables

Extractables are contaminants (typically chemicals) that elute from the filter which might affect quality of the effluent. Wetting agents (surfactants), manufacturing or sterilization residuals are the main cause of undesired extractables.

Typical problems caused by extractables are found in the following applications:

- HPLC analysis (strange result)
- Cell culture (cytotoxicity)
- Microbiological analysis (affects the microorganism)
- Environmental analysis (contaminants)

Flushing of the line prior to use can reduce Extractables and their adverse effects.

#### Binding

This is the property of substances to be filtered having affinity with membranes. This could be a positive effect in some circumstances, but most of the time it can create adverse effects. Particularly it could lead to loss of active components of the liquid to be filtered reducing its beneficial effect. Our PES HI-FLO membrane is low protein binding.

#### Thermal Stability

This characteristic allows unchanged performance at elevated temperatures.

Some membranes can only be sterilized by EtO. Others can be gamma, beta or e-beam sterilized, as well as EtO. Others

can be also steam sterilized with no adverse affects. Membrane performance is sometimes reduced at temperature higher than 25°C, and high temperatures can also reduce chemical stability. PTFE membrane is widely stable (any type of sterilization) if the product is designed properly. PES membrane is suggested for EtO and irradiation (no steam sterilization).

#### Biosafety

These tests are conducted in compliance with ISO-10993 and USP class VI, see specifications Tests that are conducted are: – Cytotoxicity – Sensitization – Irritation intra-cutaneous reactivity – Systemic toxicity (acute) – Hemocompatibility (Hemolysis)

#### Pyrogenicity

Pyrogens are chemicals on the filter media and other components that are caused by the waste of dead bacteria. When introduced to a patient, they can elevate the patient's temperature, and can cause complications – even death. Filters that are pyrogenic can make solutions pyrogenic. They cannot be removed by sterilization, so it is very important that non-pyrogenic filter media and components are used in the production of medical filter devices.

The test to determine the pyrogenicity is the LAL test (Limulus Amebocyte Lysate test).

#### Bubble Point (BP)

Typically this test is performed on hydrophilic membranes and its aim is to verify the membrane filter integrity. This test is typically performed with water; however, it can be conducted on hydrophilic membranes using liquids other than water that will wet the membrane. The BP is an indication of the membrane pore size, as related to actual bacterial retention. This test can also be performed on hydrophobic membranes if the correct solvent (instead of aqueous solution) is used, and is compatible with the entire product.

#### Water Breakthrough (WBT)

This is the test performed on hydrophobic membranes, and it is also related to the pore size of the membrane. The WBT pressure (sometimes referred to as water intrusion pressure) is the pressure it takes to force an aqueous solution through a hydrophobic membrane.

#### Water Flow Rate (WFR)

Typically this test is performed on hydrophilic membranes. The WFR has the aim to measure the flow of a liquid through a wetted hydrophilic membrane, at a fixed test pressure and time. This test is typically performed with water; however, it can be performed with other solutions, as long as the filter media is compatible with the liquid.

#### Air Flow (AF)

This is a flow rate typically related to hydrophobic membranes. It is the amount of air that passes through a fixed surface of membrane with a specific applied pressure.

#### Filter Efficiency (FE)

Quantity of particulate or bacteria retained compared to the total quantity of particulate or bacteria to which the filter is challenged. It is expressed in % and referred to a specific size of particles.

#### Effective Filtration Area (EFA)

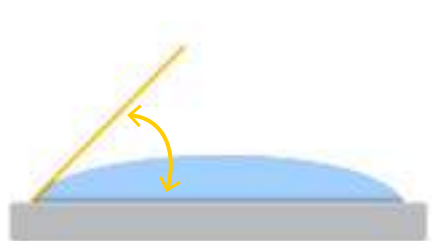
This is the actual filtration area in a device that is subject to filtration. For instance, whereas a 25 mm device may start out with a disc of filter media that is cut to 25 mm, the sealing surfaces should be eliminated from the calculations of the device EFA.

#### Difference between Hydrophobic and Hydrophilic membranes.

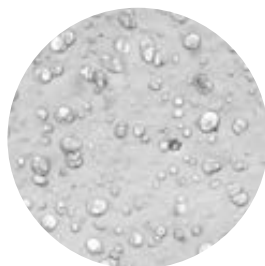
For liquid filtration, a membrane must be wettable with the fluid being filtered. The wettability of a membrane is tied to the chemical properties of the membrane surface. Most polymers used to manufacture microporous membranes are naturally hydrophobic, meaning they will not wet out with water.

Some exceptions are nylon and cellulose which are naturally hydrophilic and will wet out with water. A rough distinction between hydrophobic and hydrophilic relates to the surface tension of the membranes. If the surface tension is >70 dynes/cm, the polymer is hydrophilic. Below 70 dynes/cm, the polymer is hydrophobic.

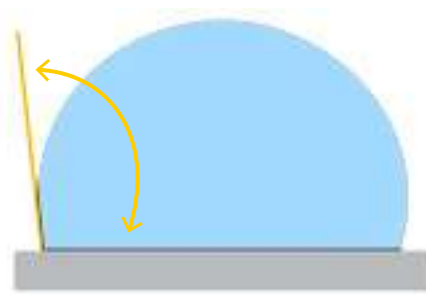
The Wetting Angle is very important to define and understand the physical difference between the 2 kind of membranes, if this Angle is less than 90 degrees we are facing an Hydrophilic membrane, if instead the wetting Angle exceeds the 90 degrees it means that the membrane is Hydrophobic.



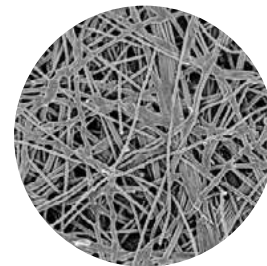
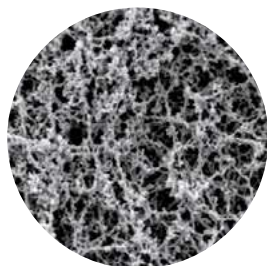
Wetting Angle < 90°  
Hydrophilic



How to find the contact Angle



Wetting Angle > 90°  
Hydrophobic





## Basics

### of filtration

#### POLYMERS FOR INJECTION

Thermoplastics and thermosets are the two basic groups of plastic materials. Thermoplastic resins can be repeatedly melted and solidified by heating and cooling so that any scrap generated in processing can be theoretically reused. No chemical change generally takes place during forming. Usually, thermoplastic polymers are supplied in the form of pellets, which often contain additives to enhance processing or to provide necessary characteristics in the finished product (e.g., color, conductivity, etc.). The temperature service range of thermoplastics is limited by their loss of physical strength and eventual melting at elevated temperatures.

#### Main Thermoplastic resin used in Medical Applications

##### Thermoplastic Elastomers (TPE)

TPEs are a family of polymers that can be repeatedly stretched without permanently deforming the shape of the part. Unlike rubber-like elastomers, they do not require curing or vulcanization, as they are true thermoplastics. Thermoplastic elastomers (TPEs) may be processed by conventional thermoplastic techniques such as injection molding, extrusion and blow molding. Thermoplastic elastomers have replaced rubber in many applications. There are six main thermoplastic elastomer groups found commercially; styrenic block copolymers, polyolefin blends (TPOs), elastomeric alloys, thermoplastic polyurethanes (TPUs), thermoplastic copolyesters and thermoplastic polyamides.

##### TYPICAL PROPERTIES OF TPE:

- Low coefficient of friction
- Improved physical properties
- Non-sticking, even at 40 shore A
- Excellent resiliency for product requiring peristaltic motion

##### Acrylonitrile Butadiene Styrene (ABS)

ABS is an impact-modified acrylic-based multi-polymer for molding and extrusion of medical applications, used for injection molding and extrusion of medical devices, medical packaging, as well as food packaging, toys and appliance parts.

ABS has perhaps the best balance of properties when cost is a factor. It has good chemical and stress-resistance as well as a combination of toughness with rigidity and creep resistance. It is chemically resistant to water, aqueous salt solutions, dilute acids and alkalis, saturated hydrocarbons and a wide variety of vegetable and animal fats and oils.

##### TYPICAL PROPERTIES OF ABS:

- Improved chemical resistance
- High impact strength
- Good mechanical strength and stiffness
- Good environmental stress cracking resistance (ESCR)
- Outstanding surface quality, excellent feel and appearance

- Good processability
- High scratch resistance

##### Methacrylate acrylonitrile butadiene styrene polymer (MABS)

Is a transparent, amorphous thermoplastic based on an MABS polymer (also called "transparent ABS"). Grades are designed primarily for injection moulding, but can also be extruded. MABS gains its impact strength from a rubber phase made from polybutadiene, embedded submicroscopically into the matrix of styrene, acrylonitrile and methyl methacrylate. These basic building blocks are precisely balanced so that, despite its high impact strength and good rigidity, MABS has excellent transparency, setting it apart from most impact-modified thermoplastics. MABS offers an ideal combination of properties typical of ABS, such as a balanced stiffness/toughness ratio and the high transparency well known in PMMA moulding compositions. This special combination of properties makes MABS unique among transparent thermoplastics.

##### TYPICAL PROPERTIES OF MABS:

- Excellent transparency – even after sterilization
- Good tensile strength and stiffness
- High impact strength (better than PMMA)
- Good resistance to chemicals and environmental stress cracking (superior to polycarbonate)
- Outstanding surface quality, excellent feel and appearance
- Easy processing (like ABS and much better than polycarbonate)

##### Polymethyl-methacrylate (PMMA)

PMMA (polymethyl-methacrylate) is an amorphous thermoplastic material with very good optical properties. PMMA is hard, stiff and medium strong, easy to scratch, notch sensitive, but easy to polish. Exceptional outdoor performance, such as weather and sunlight resistance, without reduction of optical or mechanical properties.

##### TYPICAL PROPERTIES OF PMMA:

- Tough
- Transparent
- Bondable
- Gamma, e-beam and EtO sterilizable
- Easy to process
- Chemically resistant
- Alcohols and lipid resistant
- Resistant to plasticizers found in flexible PVC tubing
- Free of Bis-Phenol A (BPA) Nonyl Phenols



### Polyvinyl Chloride (PVC)

It is similar in structure to polyethylene but each unit contains a chlorine atom. The chlorine atom renders it vulnerable to some solvents, but also makes it more resistant in many applications (PVC has extremely good resistance to oils and very low permeability to most gases). Polyvinyl chloride is transparent and has a slight bluish cast. When blended with phthalate esters plasticizers, PVC becomes soft and pliable, providing tubing of any dimension. PVC is the most widely used member of the vinyl family. Common applications include chemical processing tanks, valves, fittings & piping systems. PVC Sheets, Rods & Tubes offer excellent corrosion and weather resistance. It has a high strength-to-weight ratio and is a good electrical and thermal insulator. PVC is also self-extinguishing per UL flammability tests. PVC may be used to temperatures of 140°F (60°C).

#### TYPICAL PROPERTIES OF PVC:

- Good Flexibility
- Good Thermal Stability
- Good Processability
- Acceptable Food Contact
- High Impact Resistance

### Polypropylene (PP)

It is similar to polyethylene, but each unit of the chain has a methyl group attached. It is translucent, autoclavable, and has no known solvent at room temperature. It is slightly more susceptible to strong oxidizing agents than conventional polyethylene because of its many branches (methyl groups, in this case). Polypropylene is noted for its excellent chemical resistance in corrosive environments. This polymer is easily welded and machined. Homopolymer and copolymer grades, as well as a popular heat-stabilized formulation, are used in various applications throughout the chemical and semiconductor industries.

#### TYPICAL PROPERTIES OF PP:

- Clean/High Purity
- Good Dimensional Stability
- Good Organoleptic Properties
- High Clarity
- High Flow
- High Stiffness
- Homopolymer
- Low Warpage
- Narrow Molecular Weight Distribution
- Nucleated

### Polyamide (PA6, Nylon 6)

This is a group of linear polymers with repeated amide linkages along the backbone. These are produced by an amidation of diamines with dibasic acids, or polymerisation of amino acids. Nylon is strong and tough. It resists abrasion, fatigue and impact. Nylon offers excellent chemical resistance with negligible permeation rates when used with organic solvents. However, it has poor resistance to strong mineral acids, oxidizing agents and certain salts.

#### TYPICAL PROPERTIES OF PA 6:

- Good Chemical Resistance
- Good Colorability
- Good Corrosion Resistance
- Good Processability
- Good Toughness
- Good Wear Resistance
- High Rigidity
- High Strength
- Low Friction

### Polycarbonates (PC)

This is a special type of polyester, in which dihydric phenols are joined through carbonate linkages (O-CO-O). These linkages are subject to chemical reaction with bases, concentrated acids, etc. and make PC soluble in various organic solvents. PC is window-clear, amazingly strong, and rigid. It is autoclavable, non-toxic and the toughest of all thermoplastics. PC maintains its resistance to impact in a wide range of temperatures and even under very severe environmental conditions. It withstands both low and high temperature from -50°C up to +130°C and has extremely good optical properties together with a high resistance to sunlight exposure (UV radiation).

#### TYPICAL PROPERTIES OF PC COPOLYMER:

- Good Dimensional Stability
- Good Thermal Stability
- High Clarity
- High Heat Resistance
- High Impact Resistance

### Polyoxymethylene (POM)

It is produced by polymerization of formaldehyde. POM, also known as Acetal, retains its dimensions and other properties at elevated temperatures. It offers excellent resistance to strong acids and bases. Naturally opaque, Acetal (POM) copolymer provides high strength and stiffness coupled with enhanced dimensional stability and ease of machining. As a semi-crystalline material, Acetal is also characterized by a low coefficient of friction and good wear properties especially in wet environments. Because of its high strength, modulus, and resistance to impact and fatigue, Acetal is used as a weight-saving metal replacement.

#### TYPICAL PROPERTIES OF POM COPOLYMER:

- High crystallinity
- Ideal combination of strength, stiffness and toughness
- Outstanding tribological properties, i.e. low friction and wear
- Low fatigue under mechanical stress
- Excellent chemical and hydrolysis resistance
- Withstands sterilization with hot steam, plasma and ethylene oxide
- High dimensional stability
- Good processability

## MATERIAL ABBREVIATION

### PLASTICS

ABS	Acrylonitrile-butadiene-styrene	PUT	Polyurethane Terephthalate
HDPE	High-density polyethylene	PVC	Polyvinyl chloride
LDPE	Low-density polyethylene	SAN	Styrene acrylonitrile copolymer
PA	Polyamide	SEBS	Styrene-Ethylene-Butylene-Styrene
PC	Polycarbonate	TPE	Thermoplastic elastomer
PP	Polypropylene		
PS	Polystyrene		

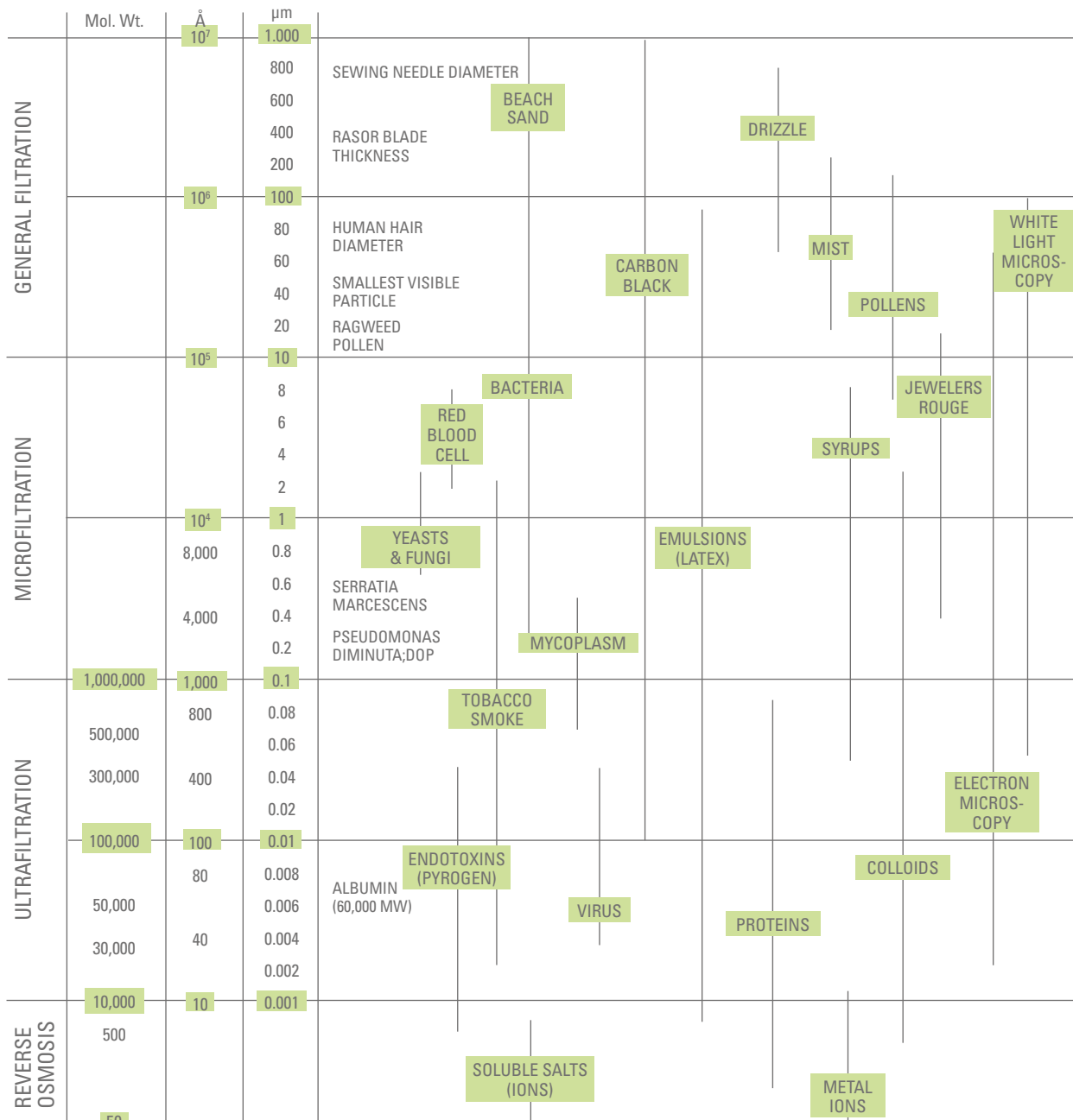
### MESH / MEMBRANE

TPO	Thermoplastic Polyolefin
PA6	Polyamide, Nylon 6
PES	Polyethersulfone
PTFE	Polytetrafluoroethylene
AC	Acrylic
PVDF	Polyvinylidene fluoride
PE	Polyester
POM	Polyoxymethylene



## Basics of filtration

RELATIVE SIZE OF SMALL PARTICLES



Å, ANGSTROM =  $10^{-8}$  cm

μm, MICROMETER (MICRON) =  $10^{-6}$  m

1 mil = 0,001 inch = 25,4 μm

Differential pressure increases with reduced micron ratings; dirt holding capacity and relative flow rates decrease with reduced micron ratings





# IV and Liquid Filters

## **SPEEDFLOW® IV FILTERS CHARACTERISTICS**

### **Compact size**

The special design of Speedflow® filters is an extremely innovative solution to problems in the IV market. We have developed the product with two opposing layers of hydrophilic membrane in a small package, thus miniaturizing the product and guaranteeing superior flow rates and fast priming performance, better mechanical resistance with pump applications as well as improved specifications for high-pressure applications.

### **Air elimination**

Speedflow® has the best venting performance, regardless of the filter positioning. Incorporated are four vents in our Speedflow® Adult, (two for Speedflow® Kids) which guarantee total safety against air embolism due to entrapped air that could be overlooked during priming or set-up of an IV line. We also have studied priming performance, which eliminates 5cc of air 25% to 40% faster than our competitors.

### **Particle retention**

When IV lines are not equipped with a 15µm disc filter for particle retention, Speedflow® becomes the only barrier to stop potential glass and/or plastic fragments that can be found on the fluid path. Speedflow® also eliminates the large size globules, principally present in liquids with lipids that can generate dangerous immune reactions, and also removes drug precipitates that can cause phlebitis or infection. Speedflow® is an effective barrier to help ensure patient health.

### **Bacterial retention**

Drug delivery and parenteral solutions can introduce bacterial contamination and/or fungi to patients. These unwanted contaminants cause phlebitis and infections. Speedflow® is an ideal barrier against these bacteria and fungi reaching the patient. Although no one should knowingly use a contaminated solution, our 0.2 µm HI-FLO PES will eliminate *Brevundimonas diminuta*, and our 1.2 µm HI-FLO PES eliminates *Candida albicans*.

### **Endotoxin retention**

When administration of drugs is extended over time, endotoxins can become a potential risk for patient health. Endotoxins are generated by break down of bacteria and can cause fever and infections. Endotoxins are negatively charged. Standard 0.2 µm filters cannot retain large amount of endotoxins, therefore, the right solution to the problem is to have a positively charged membrane which electrostatically attracts/retains the endotoxins. Speedflow® Positive 0.2 µm has bacterial retention capability for 120 hours.

### **HI-FLO membrane advantages**

GVS's IV filter SPEEDFLOW® family is equipped with HI-FLO PES membrane to guarantee superior performance in flow rate and contamination protection. Our HI-FLO PES membrane is designed to meet the very different requirements of medical filtration and provide higher performance compared with other products in the market.



**SPEEDFLOW**

## KEY CHARACTERISTICS

### Biocompatibility

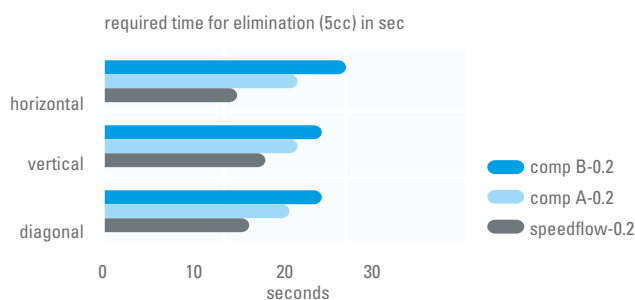
HI-FLO PES membranes comply with ISO 10993 standard for external communicating devices – blood path indirect – prolonged contact duration.

### Drug compatibility

Our HI-FLO PES membranes have low protein-binding characteristics that ensure minimal adsorption of drugs and they have proven bacterial retention. Studies have been completed that verify Speedflow's® compatibility with the following drugs:

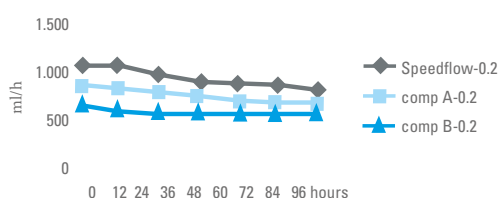
- 5-Fluorouracil
- Amphotericin B
- Bupivacaine HCL
- Dobutamine HCL
- Dopamine HCL
- Insulin
- Lidocaine HCL
- Nitroglycerin
- Paclitaxel

### AIR ELIMINATION

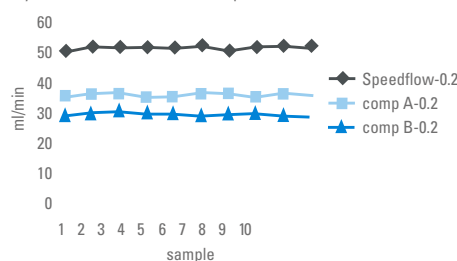


### FLOW RATE

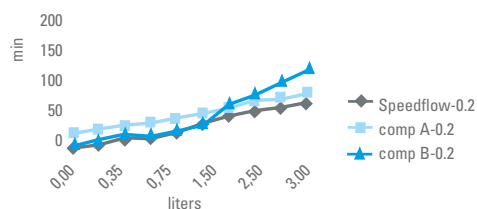
flow rate comparison for TPN solution through 0.2 micron IV filters



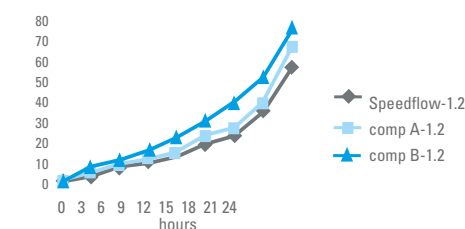
Gravity IV – NaCl 0.9% – 80 mm head pressure



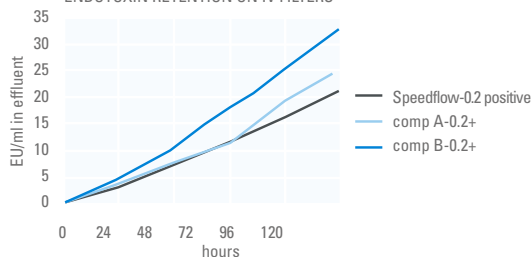
Gravity IV – NaCl 0.9% – 80 mm head pressure  
Measured time to empty a 3 liters solution bowl



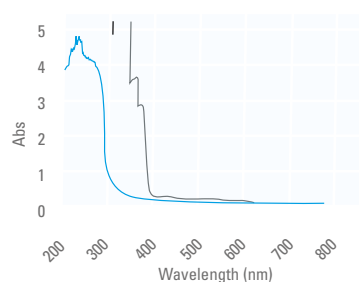
Pressure required to deliver TPN + lipids at 125ml/h x 24 hours



### ENDOTOXIN RETENTION ON IV FILTERS



### UV LIGHT ABSORPTION RATE WITH SPEEDFLOW AMBER



Absorption rate (Abs)

- 1 = 10 times - reduction 90%
- 2 = 100 times - reduction 99%
- 3 = 1,000 times - reduction 99.9%
- 4 = 10,000 times - reduction 99.99%
- 5 = 100,000 times - reduction 99.999%

### High flow rate, longer life time

Thanks to the special design of our housing and the structure of our HI-FLO PES membrane, Speedflow® IV filters have high flow rates, which relates to longer product life before plugging. Under most circumstances, Speedflow® will maintain flow without degradation over 120 hours of administration.

### Wide choice

A full range of pore sizes and connector fittings is available to satisfy your application.

### BACTERIAL RETENTION

- Speedflow® IV filters 0.2 µm retain Brevundimonas diminuta bacteria.

Test was performed based on DIN 58355 Part 3 Nov 1990 and HIMA regulation No. 3 Vol. 4 1982.

Application of  $1.3 \times 10^8$  CFU / cm<sup>2</sup>

(test organism x cm<sup>2</sup>)

Resulting LRV Log Reduction Value (7)

- Speedflow® IV filters 1.2µm retain Candida albicans fungus.

Test was performed based on DIN 58355 Part 3 Nov 1990 and HIMA regulation No. 3 Vol. 4 1982.

Application of  $1.3 \times 10^8$  CFU / cm<sup>2</sup>

(test organism x cm<sup>2</sup>)

Resulting LRV Log Reduction Value (7)



## IV and Liquid Filters

### SPEEDFLOW® ADULT LIQUID FILTER



#### APPLICATIONS

Speedflow® Adult IV filters are particularly suitable for the following filtration applications:

- Aqueous IV solutions
- IV therapy
- Chemotherapy
- Antibiotic therapy
- Nutrient admixture, TPN and lipid solutions (1.2 µm)
- Drug delivery therapy (recommended for oncology drugs)
- Apheresis solutions
- Dialysate for kidney dialysis

#### Features

- Four vents for faster air elimination during priming
- Wide range of connectors
- Custom printing option – tinted housings available
- Amber tinted housing for photosensitive drugs
- Latex, PVC and free of animal origin substances

#### SPECIFICATIONS

##### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

##### Dimensions

WxLxD: 30.0 x (60.0 - 62.8) x 9.6 mm  
(depending by inlet/outlet connector versions)  
40.2 mm (1.6") filter body  
Weight: 7.5 - 7.9 gr.  
(depending by inlet/outlet connector versions)

#### Effective filtration area

10.0 cm<sup>2</sup> PES

1.0 cm<sup>2</sup> PTFE

#### Inlet/Outlet connectors

Inlet: Tube 3x4.1 mm or female luer lock (FLL)

Outlet: Tube 3x4.1 mm (connector ID=2.0 mm), rotating male luer lock (RMLL) or male luer slip (MLS)

#### Materials of construction

Filter media: Hydrophilic HI-FLO PES membrane 0.2, 1.2 or 5.0 µm

Vent: High Pressure Hydrophobic PTFE membrane 0.03 µm

#### Housing

Clear or Amber Modified Acrylic

#### Max operating pressure

3.2 bar (46.4 psi)

#### Operating temperature

5-40° C

#### Pore Size

0.2µm, 1.2µm, 5.0µm. Other size available upon request

#### Minimum Water Bubble Point

0.2µm: 3.7 - 4.8 bar

1.2µm: 0.7 - 1.0 bar

5.0µm: 0.15 - 0.3 bar



**Minimum Water Flow Rate**

0.2 pos µm: > 20 ml / min @ 80 cm (31.5 in) water head pressure

0.2 µm: > 32 ml / min at 80 cm (31.5 in.) water head pressure

1.2 µm: > 180 ml / min at 80 cm (31.5 in.) water head pressure

5.0 µm: > 340 ml / min at 80 cm (31.5 in.) water head pressure

**Air Flow**

PTFE Hydrophobic membrane:

1.2 µm: > 100 scc/min @ 100mbar

High Pressure filters, PTFE Hydrophobic membrane 0.03µm:  
2LPM/3.7 cm<sup>2</sup> @ ΔP=6000mm/H<sub>2</sub>O

**Water Breakthrough**

>40m/ H<sub>2</sub>O

**Bacterial Retention**

Speedflow Adult® 0.2 – Brevundimonas diminuta

Test: STS M04-1964 Bacterial filter retention test infusion pump challenge

Test: STS M04-1968 Bacterial filter retention test high pressure challenge

Speedflow® Adult 1.2 – Candida albicans

Speedflow® Adult is also available as Speedflow® Adult

Positive 0.2 µm for 120 h endotoxin retention

**Priming Volume**

<2.4 ml

**Pyrogenicity**

<0.25 EU/ml using the LAL test method

**120-Hours Throughput**

Speedflow® Adult filters do not show relevant loss in flow rate during 120-hour test

**Sterilization Compatibility**

EtO or Gamma (25 kGy), e-beam

**Self-priming instructions**

For fastest priming procedure, keep Speedflow® Adult in vertical position with the flow arrows pointed up, i.e., invert to prime. The filter will eliminate air faster that way. After priming is completed, Speedflow® Adult will eliminate air in any position.

**Drug Compatibility**

Speedflow® Adult shows total compatibility with following drugs:

- 5-Flourouracil
- Amphotericin B
- Bupivacaine HCL
- Dobutamine HCL
- Dopamine HCL
- Insulin
- Lidocaine HCL
- Nitroglycerin
- Paclitaxel – Test STS A04-265 dated 08.11.2004
- Piperacillin – Test STS A04-201 dated 18.11.2004
- Sodium Citrate – Test STS A02-483 dated 22.01.2003

**Ordering Information:****Adult Speedflow 0.2 µm**

Product Code	Description
RS041BCYRH002A02	Speedflow Adult 0.2 µm Tube IN/Tube OUT ID 2mm
RS070BCYRH002A00	Speedflow Adult 0.2 µm Tube IN/ tube OUT ID 3mm
RS074BCYRH002A00	Speedflow Adult 0.2 µm Tube IN/ tube OUT ID 3.4mm
RS073BCYRH002A00	Speedflow Adult 0.2 µm Tube IN/ tube OUT ID 3.6mm
RS038BCYRH002A02	Speedflow Adult 0.2 µm FLL IN/Tube OUT
RS049BCYRH002A01	Speedflow Adult 0.2 µm FLL IN/RMLL OUT

**Adult Speedflow 1.2 µm**

Product Code	Description
RS041BCYRH012A02	Speedflow Adult 1.2 µm Tube IN/Tube OUT ID 2mm
RS070BCYRH012A00	Speedflow Adult 1.2 µm Tube IN/Tube OUT ID 3mm
RS074BCYRH012A00	Speedflow Adult 1.2 µm Tube IN/Tube OUT ID 3.4mm
RS073BCYRH012A00	Speedflow Adult 1.2 µm Tube IN/Tube OUT ID 3.6mm
RS038BCYRH012A02	Speedflow Adult 1.2 µm FLL IN/Tube OUT
RS049BCYRH012A01	Speedflow Adult 1.2 µm FLL IN/RMLL OUT

**Adult Speedflow 5.0 µm**

Product Code	Description
RS041BCYRH050A02	Speedflow Adult 5.0 µm Tube IN/Tube OUT
RS070BCYRH050A00	Speedflow Adult 5.0 µm Tube IN/ tube OUT ID 3mm
RS074BCYRH050A00	Speedflow Adult 5.0 µm Tube IN/ tube OUT ID 3.4mm
RS073BCYRH050A00	Speedflow Adult 5.0 µm Tube IN/ tube OUT ID 3.6mm
RS038BCYRH050A02	Speedflow Adult 5.0 µm FLL IN/Tube OUT
RS049BCYRH050A01	Speedflow Adult 5.0 µm FLL IN/RMLL OUT

**Adult Speedflow 0.2 µm Positive**

Product Code	Description
RS041BCYCH002A02	Speedflow Adult 0.2 positive Tube IN/Tube OUT
RS070BCYCH002A00	Speedflow Adult 0.2 positive Tube IN/ tube OUT ID 3mm
RS074BCYCH002A00	Speedflow Adult 0.2 positive Tube IN/ tube OUT ID 3.4mm
RS073BCYCH002A00	Speedflow Adult 0.2 positive Tube IN/ tube OUT ID 3.6mm
RS038BCYCH002A02	Speedflow Adult 0.2 positive FLL IN/Tube OUT
RS049BCYCH002A01	Speedflow Adult 0.2 positive FLL IN/RMLL OUT

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	16.0 kg	2,000 units

Speedflow® Adult Liquid filters in Amber Modified Acrylic for photosensitive drugs are available upon request

To know more about product availability, please contact GVS Sales Medical Division.



## IV and

## Liquid Filters

### SPEEDFLOW® KIDS LIQUID FILTER

#### APPLICATIONS

Speedflow Kids IV filter is particularly suitable for the following filtration applications:

- Aqueous IV solutions
- Neonate and pediatric IV therapy
- Chemotherapy
- Antibiotic therapy
- Nutrient admixture, TPN and lipid solutions (1.2 µm)
- Drug delivery therapy (recommended for oncology drugs)
- Apheresis solutions
- Dialysate for kidney dialysis

#### Features

- Two vents for faster air elimination during priming
- Wide range of connectors
- Custom printing option – tinted housing available
- Amber tinted housing for photosensitive drugs
- Latex, PVC and free of animal origin substances

#### SPECIFICATIONS

##### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

##### Dimensions

WxLxD: 30.0 x (60.0 - 62.8) x 7.9 mm  
(depending by inlet/outlet connector versions)  
Weight: 6.2 - 6.6 gr.

##### Effective filtration area

5.0 cm<sup>2</sup> PES  
0.5 cm<sup>2</sup> PTFE

##### Inlet/Outlet connectors

Inlet: Tube 3x4.1 mm or FLL female luer lock  
Outlet: Tube 3x4.1 mm (connector ID=2.0 mm),  
or RMLL rotating male luer lock



##### Materials of construction

Filter media: Hydrophilic HI-FLO PES membrane 0.2 or 1.2 µm  
PES membrane 5.0 µm  
Vent: Hydrophobic PTFE membrane 0.03 µm

##### Housing

Clear or Amber Modified Acrylic

##### Max operating pressure

3.2 bar (46.4 psi)

##### Operating temperature

5 - 40°C

##### Air Flow Rate

> 50 scc/min @ 100mbar (hydrophobic membrane)



**Minimum Water Bubble Point**

0.2/0.2pos µm: 3.7 - 4.8 bar

1.2 µm: 0.7 - 1.0 bar

5.0 µm: 0.15 - 0.3 bar

**Minimum Water Flow Rate**

0.2pos µm : &gt; 10 ml/min @ 80 cm (31.5 in) water head pressure

0.2 µm : &gt; 15 ml/min @ 80 cm (31.5 in) water head pressure

1.2 µm : &gt; 90 ml/min @ 80 cm (31.5 in) water head pressure

5.0 µm : &gt; 170 ml/min @ 80 cm (31.5 in) water head pressure

**Pore Size**

0.2 µm, 1.2 µm, 5.0, other size available upon request

**Bacterial Retention**

Speedflow® Kids 0.2 – Brevundimonas diminuta

Speedflow® Kids 1.2 – Candida albicans

Speedflow® Kids is also available as Speedflow® Kids Positive 0.2 µm for 120 h endotoxin retention

**Priming volume**

1.3 ml

**Pyrogenicity**

&lt;0.25 EU/ml using the LAL test method

**120-Hours Throughput**

Speedflow® Kids filters do not show relevant loss in flow rate during 120-hour test

Sterilization Compatibility

EtO or Gamma (25 kGy), e-beam

**Self-priming instructions**

For fastest priming procedure, keep Speedflow® Kids in vertical position with the flow arrow pointed up, i.e., invert to prime. The filter will eliminate air faster that way. After priming is completed, Speedflow® Kids will eliminate air in any position.

**Drug Compatibility**

Speedflow® Kids shows total compatibility with following drugs:

5-Flourouracil

Amphotericin B

Bupivacaine HCL

Dobutamine HCL

Dopamine HCL

Insulin

Lidocaine HCL

Nitroglycerin

Paclitaxel

Piperacillin

Sodium Citrate

**Ordering Information:****Speedflow Kids 0.2 µm**

Product Code	Description
RS042BCYRH002A02	Speedflow Kids 0.2 µm Tube IN/Tube OUT
RS040BCYRH002A02	Speedflow Kids 0.2 µm FLL IN/Tube OUT
RS050BCYRH002A01	Speedflow Kids 0.2 µm FLL IN/RMLL OUT

**Speedflow Kids 1.2 µm**

Product Code	Description
RS042BCYRH012A02	Speedflow Kids 1.2 µm Tube IN/Tube OUT
RS040BCYRH012A02	Speedflow Kids 1.2 µm FLL IN/Tube OUT
RS050BCYRH012A01	Speedflow Kids 1.2 µm FLL IN/RMLL OUT

**Speedflow Kids 5.0 µm**

Product Code	Description
RS042BCYRH050A02	Speedflow Kids 5.0 µm Tube IN/Tube OUT
RS040BCYRH050A02	Speedflow Kids 5.0 µm FLL IN/Tube OUT
RS050BCYRH050A01	Speedflow Kids 5.0 µm FLL IN/RMLL OUT

**Speedflow Kids 0.2 µm Positive**

Product Code	Description
RS042BCYCH002A02	Speedflow Kids 0.2 positive Tube IN/Tube OUT
RS040BCYCH002A02	Speedflow Kids 0.2 positive FLL IN/Tube OUT
RS050BCYCH002A01	Speedflow Kids 0.2 positive FLL IN/RMLL OUT

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	14.0 kg	2,000 units

Speedflow® Kids Liquid Filters in Amber Modified Acrylic for photosensitive drugs are available upon request.

To know more about product availability, please contact GVS Sales Medical Division.



## IV and Liquid Filters

### SPEEDFLOW® BABY



#### APPLICATIONS

Speedflow® Baby IV filter is particularly suitable for the following filtration applications:

- Neonate IV therapy
- Chemotherapy
- Antibiotic therapy
- Nutrient admixture, TPN and lipid solutions (1.2 µm)
- High accuracy drug delivery therapy (home infusion therapy, alternate-site infusion therapy)
- Portable pumps
- PCA pumps
- Syringe Filter

#### Features

- Two wide venting windows for faster air elimination in any position
- Non-vented version available
- Wide range of connectors (microbore IV tubing and double luer lock - FLL/RMLL)
- Custom printing option – tinted housing available
- Amber tinted housing for photosensitive drugs
- Latex Free, PVC Free, and free of substances of animal origin.

#### SPECIFICATIONS

##### Biosafety

Materials comply with ISO 10993-1 and USP class VI-121°C test

##### Dimensions

WxLxD: 15.3 x 21.9 x 4.0 mm (filter body)

Weight: 1.35 g (1.7 g for FLL/RMLL configuration)

##### Filtration area

1.45 cm<sup>2</sup> PES Hydrophilic membrane

0.25 cm<sup>2</sup> PTFE Hydrophobic membrane

##### Inlet/Outlet connectors

Inlet: Microbore IV tubing connectors (2.0-2.2-2.3-2.4-2.5-2.8 or 3.0 mm) or FLL female luer lock

Outlet: Microbore IV tubing connectors (see above) or RMLL rotating male luer lock

##### Materials of construction

Filter media: Hydrophilic HI-FLO PES membrane 0.2, 1.2 or 5.0 µm

Vent: Hydrophobic PTFE membrane 0.03 µm

Housing: Clear Modified Acrylic

##### Pore Size

0.2 µm, 1.2 µm, 5.0 µm (hydrophilic membrane).

Other size available upon request

##### Max bursting pressure

5.2bar (75.4 psi)

##### Max operating temperature

5 - 40°C

#### Minimum Water Bubble Point (hydrophilic membrane)

0.2/0.2 pos µm: 3.7- 4.8 bar

1.2 µm: 0.7 - 1.0 bar

5.0 µm: 0.15 - 0.3 bar

#### Minimum Water Flow Rate (hydrophilic membrane)

0.2 pos µm: ≥ 3.5 ml/min @ 80 cm (31.5 in) water head pressure

0.2 µm: ≥ 4 ml/min @ 80 cm (31.5 in) water head pressure

1.2 µm: ≥ 30 ml/min @ 80 cm (31.5 in) water head pressure

5.0 µm: ≥ 55 ml/min @ 80 cm (31.5 in) water head pressure

#### Air Flow (hydrophobic membrane)

~ 20 scc/min @ 100mbar

#### Water Break Through (hydrophobic membrane)

> 40m/ H<sub>2</sub>O

#### Bacterial Retention

Speedflow® Baby 0.2 – Brevundimonas diminuta

Speedflow® Baby 1.2 – Candida albicans

Speedflow® Baby is also available as Speedflow® Baby

Positive 0.2 µm for 120h endotoxins retention

#### Priming volume

<0.35 ml

#### Pyrogenicity

<0.25 EU/ml using the LAL test method

#### 96-Hours Throughput

Speedflow® Baby filters do not show relevant loss in flow rate during 96-hour test

#### Sterilization Compatibility

EtO or Gamma (max 25 kGy)

#### Self-priming instructions

For fastest priming procedure, keep Speedflow® Baby in vertical position with the flow arrow pointed up, (i.e., invert to prime). The filter will eliminate air faster that way. After priming is completed, Speedflow® Baby will eliminate air in any position.

#### Drug Compatibility

Speedflow® Baby is compatible with the following drugs:

5-Flourouracil  
Amphotericin B  
Bupivacaine HCL  
Dobutamine HCL  
Dopamine HCL  
Insulin  
Lidocaine HCL  
Nitroglycerin  
Paclitaxel  
Piperacillin  
Sodium Citrate





**Ordering information:**  
**Baby Speedflow 0.2 µm**

Product Code	Description
RS051BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.0 mm
RS052BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.2 mm
RS053BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.3 mm
RS054BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.4 mm
RS055BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.5 mm
RS079BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.7 mm
RS056BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.8 mm
RS061BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 2.85 mm
RS057BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 3.0 mm
RS078BCYRH002A00	Baby Speedflow 0.2 µm logo tube/tube version ID 3.175 mm
RS058BCYRH002A00	Baby Speedflow 0.2 µm logo double luer lock

**Baby Speedflow 1.2 µm**

Product Code	Description
RS051BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.0 mm
RS052BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.2 mm
RS053BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.3 mm
RS054BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.4 mm
RS055BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.5 mm
RS079BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.7 mm
RS056BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.8 mm
RS061BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 2.85 mm
RS057BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 3.0 mm
RS078BCYRH012A00	Baby Speedflow 1.2 µm logo tube/tube version ID 3.175 mm
RS058BCYRH012A00	Baby Speedflow 1.2 µm logo double luer lock

**Baby Speedflow 5.0 µm**

Product Code	Description
RS051BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.0 mm
RS052BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.2 mm
RS053BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.3 mm
RS054BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.4 mm
RS055BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.5 mm
RS079BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.7 mm
RS056BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.8 mm
RS061BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 2.85 mm
RS057BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 3.0 mm
RS078BCYRH050A00	Baby Speedflow 5.0 µm logo tube/tube version ID 3.175 mm
RS058BCYRH050A00	Baby Speedflow 5.0 µm logo double luer lock

**Speedflow Baby 0.2 µm Positive**

Product Code	Description
RS051BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.0 mm
RS052BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.2 mm
RS053BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.3 mm
RS054BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.4 mm
RS055BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.5 mm
RS079BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.7 mm
RS056BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 2.8 mm
RS057BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 3.0 mm
RS078BCYCH002A00	Baby Speedflow 0.2 µm positive logo tube/tube version ID 3.175 mm
RS058BCYCH002A00	Baby Speedflow 0.2 µm positive logo double luer lock

Packaging	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	13.0 kg	6,000 units (3 x 2,000 bags)

Speedflow® Baby Filters in Amber Modified Acrylic for photosensitive drugs are available upon request



## IV and Liquid Filters

### SPEEDFLOW® ULTRA



#### APPLICATIONS

Speedflow ULTRA is particularly suitable for filtration in every application in which an “ultrapure” fluid has to be obtained under higher flow rate and for large volumes. Speedflow ULTRA filter could work as a barrier to endotoxins and bacterial contaminants prior to IV medical administration and for filtration of:

- Large volumes aqueous IV solutions
- Drug preparation in pharmaceutical applications
- TPN preparation
- Ultrafiltration in on-line HDF

#### FEATURES

- > Two vents for faster air elimination during priming and re-priming operation
- > Free of latex, PVC, and substances of animal origin.

#### SPECIFICATIONS

Biosafety

Materials comply with USP class VI-121°C test, ISO 10993, REACH, RoHS

#### Dimensions

WxLxD: 59.0 x (75.0-100.0) x 25.4 mm  
Weight: 35.8 gr

#### Filtration Area

44.0 cm<sup>2</sup> PES  
2.2 cm<sup>2</sup> PTFE

#### Inlet/Outlet Connectors

Inlet: tube ID 4.8 x OD 6.8  
Outlet: tube ID 4.8 x OD 6.8  
Other tubing connections available upon request.

#### Materials Of Construction

Filter media: Hydrophilic HI-FLO PES 0.2 µm and 0.2 µm positive charged, or 1.2 µm, and 5 µm  
Vent: Hydrophobic PTFE membrane 0.03 µm  
Housing: Clear Modified Acrylic

#### Max Operating Pressure

2.0 bar (29.00 psi)

#### Operating Temperature

5-40°C

#### Minimum water flow rate

0.2 µm: 280 ml/min at 80 cm (31.5”) head pressure  
1.2 µm: 1,08 lt/min at 80 cm (31.5”) head pressure  
5.0 µm: 2,04 lt/min at 80 cm (31.5”) head pressure  
0.2 µm positive membrane: (pressure drop measured between inlet and outlet, flow on peristaltic pump)  
200 ml/min at 80 cm (31.5”) head pressure  
420 ml/min at 255cm (100,4”) head pressure

#### Air flow

>400 cc/min@100mbar

#### Minimum water bubble point

0.2 µm: 3.7-4,8 bar (54-70 psi)  
1.2 µm: 0.7-1.0 bar (10-15 psi)  
5.0 µm: 0.15-0,3 bar (2.2-4.5 psi)

#### Water breakthrough

PTFE Hydrophobic membrane: 3.0bar (43.5psi)

#### Pyrogenicity

<0.25 EU/ml using the LAL test method

#### Sterilization compatibility

EtO or Gamma (25kGy)

#### Bacterial retention

0.2 µm, 0.2 µm positive charged → 7LRV – Brevundimonas diminuta  
1.2 µm - Candida albicans



#### Ordering Information:

Part Number	Description
-------------	-------------

RS075ACYCH002A00	Speedflow ULTRA 0.2µm, Positive, PES - IV Vented Adult Filter (PTFE)
------------------	--

RS075ACYRH002A00	Speedflow ULTRA 0.2µm PES - IV Vented Adult Filter (PTFE)
------------------	---

RS075ACYRH012A00	Speedflow ULTRA 1.2µm PES - IV Vented Adult Filter (PTFE)
------------------	---

RS075ACYRH050A00	Speedflow ULTRA 5µm PES - IV Vented Adult Filter (PTFE)
------------------	---







## IV and Liquid Filters

### SPEEDFLOW® MESH



GVS Speedflow® Mesh IV and liquid filters range from 5 to 300  $\mu\text{m}$ , ensures no more air bubble troubles, very high flow rate and high particle retention, and allows easy connection. GVS® manufacture with customer's logo, offer clear, green and blue housings, and amber housing for photosensitive drugs.

### APPLICATIONS

Speedflow IV filters are particularly suitable for the following filtration applications:

- Aqueous IV solutions
- IV therapy
- Chemotherapy
- Antibiotic therapy
- Nutrient admixture, TPN and lipid solutions (1.2  $\mu\text{m}$ )
- Drug delivery therapy (recommended for oncology drugs)
- Apheresis solutions
- Dialysate for kidney dialysis
- Blood warming circuit applications
- Fluid warming circuit applications

### Features

- Four vents Speedflow Adult, Two vents Speedflow Kids and Baby, for faster air elimination during priming
- Wide range of connectors
- Custom printing option – tinted housings available
- Amber tinted housing for photosensitive drugs
- Latex and PVC free. Free of animal origin substances



### SPECIFICATIONS

#### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

#### Dimensions

Speedflow Adult WxLxD: 30.0 x (60.0 - 62.8) x 9.6 mm

Speedflow Kids WxLxD: 30.0 x (60.0 - 62.8) x 7.9 mm

Speedflow Baby WxLxD: 15.3 x 21.9 x 4.0 mm

#### Weight:

Speedflow Adult: 7.5 - 7.9 gr.

Speedflow Kids: 6.2 - 6.6 gr.

Speedflow Baby: 1.35 (1.7 gr. for FLL/RMLL configuration)

#### Effective filtration area

PES: Speedflow Adult 10.0  $\text{cm}^2$ , Speedflow Kids 5.0  $\text{cm}^2$ ,

Speedflow Baby 1.45  $\text{cm}^2$

PTFE: Speedflow Adult 1.0  $\text{cm}^2$ , Speedflow Kids 0.5  $\text{cm}^2$ ,

Speedflow Baby 0.25  $\text{cm}^2$

#### Inlet/Outlet connectors

Speedflow Adult & Kids

Inlet: Tube 3x4.1 mm or female luer lock (FLL)

Outlet: Tube 3x4.1 mm (connector ID=2.0 mm), rotating male luer lock (RMLL) or male luer slip (MLS)

Speedflow Baby

Inlet: Microbore IV tubing connectors (2.0-2.2-2.3-2.4-2.5-2.8 or 3.0 mm) or FLL female luer lock

Outlet: Microbore IV tubing connectors (see above) or RMLL rotating male luer lock



**Materials of construction**

Filter media: Nylon or Polyester Mesh

Vent: High Pressure Hydrophobic PTFE membrane 0.03 µm

**Housing**

Clear or Amber Modified Acrylic

**Max Burst pressure**

3.1 bar (45 psi)

**Operating temperature**

5 - 40 °C

**Pore Size**

Customized applications from 5 to 300 µm

**Minimum Water Bubble Point**

5.0 µm: 60 mbar (0.8psi)

**Minimum Water Flow Rate**

Speedflow Baby 5.0 µm : ≥ 90 ml/min @ 80 cm (31.5 in) water head pressure

All other models have flow rate limited by tubing size and pressure applied

**Air Flow**

Speedflow Adult PTFE Hydrophobic membrane:

1.2 µm: > 100 scc/min @ 100mbar

High Pressure filters 0.03 µm: 2LPM/3.7 cm<sup>2</sup> @ΔP=6000mm/H<sub>2</sub>O

Speedflow Kids

> 50 scc/min @ 100mbar

Speedflow Baby

~ 20 scc/min @ 100mbar

**Water Breakthrough**

High Pressure filters, PTFE 0.03 µm: >40 m/ H<sub>2</sub>O

**Priming Volume**

Speedflow Adult: 2.3 ml

Speedflow Kids: 1.3 ml

Speedflow Baby: <0.35ml

**Pyrogenicity**

<0.25 EU/ml using the LAL test method

**120-Hours Throughput**

Speedflow® Adult, Kids and Baby filters do not show relevant loss in flow rate during 120-hour test

**Sterilization Compatibility**

EtO or Gamma (25 kGy), e-beam

**Self-priming instructions**

For fastest priming procedure, keep Speedflow® in vertical position with the flow arrows pointed up, i.e., invert to prime. The filter will eliminate air faster that way.

After priming is completed, Speedflow® will eliminate air in any position.

**Ordering Information:**

Please contact GVS Sales Medical Division for detailed ordering Information.

Packaging:	Dimension	Weight	Quantity / Box
Speedflow Adult	60 x 40 x 25 cm	16.0 kg	2,000 units
Speedflow Kids	60 x 40 x 25 cm	14.0 kg	2,000 units
Speedflow Baby	60 x 40 x 25 cm	13.0 kg	6,000 units (3 x 2,000 bags)

Speedflow® Mesh in Amber Modified Acrylic for photosensitive drugs are available upon request



## IV and Liquid Filters

### EPI-MAX - EPIDURAL FILTER

#### APPLICATIONS

Epi-Max filter is particularly suitable for the following filtration applications:

- Ampoule drug injection
- Epidural anesthesia, local anesthesia
- Intraocular injectables
- TPN solutions additives
- Low volume pain control
- Small volume sterilization
- Pharmacy admixture

#### SPECIFICATIONS

##### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

##### Dimensions

WxLxD: 30.0 x 62.8 x 7.2 mm

Weight: 7.0 g

##### Hydrophilic filtration area

5.00 cm<sup>2</sup>

##### Inlet/Outlet connectors

Inlet: FLL female luer lock

Outlet: RMLL rotating male luer lock

##### Materials of construction

Housing: Clear / Amber Modified Acrylic

Filter media: Hydrophilic HI-FLO PES membrane 0.2 and 1.2 µm PES membrane 5.0 µm

##### Max bursting pressure

8 bar (116 psi)

##### Max operating temperature

5 - 40°C

##### Minimum Water Bubble Point

0.2/0.2pos µm: 3.7 - 4.8 bar

1.2 µm: 0.7 - 1.0 bar

5.0 µm: 0.15 - 0.3 bar

#### Ordering Information:

Product Code	Description
RS065DCYRH002A02	Epi-Max 0.2 µm logo double luer lock
RS065DCYRH012A02	Epi-Max 1.2 µm logo double luer lock
RS085DMEDH002A00	Epi-Max 0.2 µm NRFit Connectors, Detergent Proof

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	14.0 kg	2,000 units

Epi-Max filters in Amber Modified Acrylic for photosensitive drugs are available upon request

# EPI-MAX

#### Minimum Water Flow Rate

0.2pos µm: > 10 ml/min @ 80 cm (31.5 in) water head pressure

0.2 µm: > 15 ml/min @ 80 cm (31.5 in) water head pressure

1.2 µm: > 90 ml/min @ 80 cm (31.5 in) water head pressure

5.0 µm: > 95 ml/min @ 80 cm (31.5 in) water head pressure

#### Pore Size

0.2 µm, other size available upon request

#### Bacterial Retention

0.2 µm – Brevundimonas diminuta

0.2 µm positive – Endotoxin

1.2 µm – Candida albicans

#### Priming volume

1.2 ml

#### Pyrogenicity

<0.25 EU/ml using the LAL test method

#### Sterilization Compatibility

EtO or Gamma (25 kGy)

#### Priming instructions

For an easy priming procedure, start with a dry Epi-Max in a vertical position with the flow arrow pointed up, i.e. invert to prime. The liquid will push the air through the filter before flow begins. After priming is complete (all air is evacuated from the housing), Epi-Max can stay any position.

#### Drug Compatibility

Epi-Max shows total compatibility with following drugs:

- 5-Flourouracil
- Amphotericin B
- Bupivacaine HCL
- Dobutamine HCL
- Dopamine HCL
- Insulin
- Lidocaine HCL
- Nitroglycerin
- Paclitaxel
- Piperacillin
- Sodium Citrate



## EPICARE® BABY

### APPLICATIONS

Epicare Baby filter is particularly suitable for the following filtration applications:

- Epidural or Local Anesthesia and Syringe Filter

### Features

- Compact size High-Flow / High-Pressure Epidural filter
- Connectors (inlet Female Luer Lock // outlet Rotating Male Luer Lock) / ISO 80369-7
- Custom printing option – tinted housing or male connector available. Amber tinted housing for photosensitive drugs
- Latex Free, PVC Free, and free of substances of animal origin.

### SPECIFICATIONS

#### Biosafety

Materials comply with ISO 10993-1 and USP class VI-121°C test

#### Dimensions

WxLxD: 15.3 x 21.9 x 3.9 mm (filter body)

Weight: 1.7 gr.

#### Hydrophilic filtration area (PES membrane)

1.45 cm<sup>2</sup>

#### Inlet/Outlet connectors

Inlet: FLL female luer lock

Outlet: RMLL rotating male luer lock

#### Materials of construction

Filter media: Hydrophilic HI-FLO PES membrane

Housing: Clear Modified Acrylic

#### Pore Size

0.2, 1.2, 5.0 µm

#### Max bursting pressure

8.0 bar (116 psi)

#### Max operating temperature

55°C (131°F)

#### Minimum Water Bubble Point

0.2/0.2pos µm: 3.7- 4.8 bar

1.2 µm: 0.7 - 1.0 bar

5.0 µm: 0.15 - 0.3 bar

#### Minimum Water Flow Rate

0.2pos µm: ≥ 3,5 ml/min @ 80 cm (31.5 in) water head pressure

0.2 µm: ≥ 4 ml/min @ 80 cm (31.5 in) water head pressure

1.2 µm: ≥ 30 ml/min @ 80 cm (31.5 in) water head pressure

5.0 µm: ≥ 55 ml/min @ 80 cm (31.5 in) water head pressure

#### Bacterial Retention

0.2 µm: *brevundimonas diminuta*

0.2 µm positive: endotoxins

1.2 µm: *candida albicans*

#### Priming volume

<0.35 ml

#### Pyrogenicity

<0.25 EU/ml using the LAL test method

#### 96-Hours Throughput

Speedflow® Baby filters do not show relevant loss in flow rate during 96-hour test

#### Sterilization Compatibility

EtO (55° C) or Gamma (max 25 kGy)

#### Drug Compatibility

Speedflow® Baby is compatible with the following drugs:

5-Fluorouracil

Amphotericin B

Bupivacaine HCL

Dobutamine HCL

Dopamine HCL

Insulin

Lidocaine HCL

Nitroglycerin

Paclitaxel

Piperacillin

Sodium Citrate

#### Self-priming instructions

For an easy priming procedure, start with a dry Epicare Baby in a vertical position with the flow arrow pointed up, i.e. invert to prime. The liquid will push the air through the filter before flow begins. After priming is complete (all air is evacuated from the housing), Epicare Baby can stay any position.

#### Advices

Do not use with syringes smaller than 10 ml.

Do not apply pressure higher than 8 bar.

#### Ordering Information:

Product Code	Description
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RS059BCYRH002A00	Epicare Baby 0.2 µm logo double luer lock
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RS059BCYRH012A00	Epicare Baby 1.2 µm logo double luer lock
------------------	---

RS059BCYRH050A00	Epicare Baby 5.0 µm logo double luer lock
------------------	---

RS059BMEDH002A00	Epicare Baby 0.2 µm logo double luer lock, detergent proof
------------------	--

RS090BMEDH002A00	Epicare Baby HI-FLO 0.2µm, NRFit Connectors, Positive, Double Luer Lock, Detergent Proof
------------------	--

Packaging	Dimension	Weight	Quantity / Box
	60x40x25 cm	13 kg	6.000 units (3 x 2.000 bags)





## IV and Liquid Filters

### IVEX™ AND NUTRIVEX™

The GVS family of IV Filtration products features the most trusted designs, manufactured with the highest throughput membranes in the industry.

IV Express™ filter unit features high throughput, 0.22 µm PES hydrophilic membrane. It remains the largest selling 0.22 µm in-line IV filter design in the world.

Nutrivex™ filter unit houses a 1.2 µm, PES hydrophilic membrane for the quantitative removal of *Candida albicans* in nutrient admixture, TPN and lipid solutions.

All incorporate a PVDF 0.1 µm, hydrophobic vent membrane for reliable air elimination.

Their housing, with a clear core and sleeve, is manufactured with co-polyester.

All materials meet ISO 10993 requirements for external communicating devices, blood path indirect.

GVS's upstream, high volume, fully automated manufacturing capabilities ensure on-time delivery of precise components. All GVS products are manufactured in an ISO Class 8, 100,000 cleanroom under GMP guidelines, offering complete manufacturing traceability and meeting ANSI/ISO standards. GVS is an ISO 13485 registered manufacturer.

### KEY CHARACTERISTICS

- Fast flow rates
- 96 hours throughput
- Compact size
- Unique cylindrical shape

ivexpress

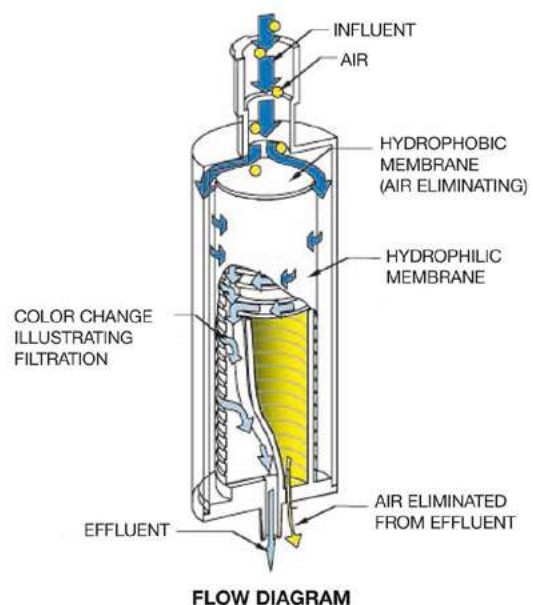
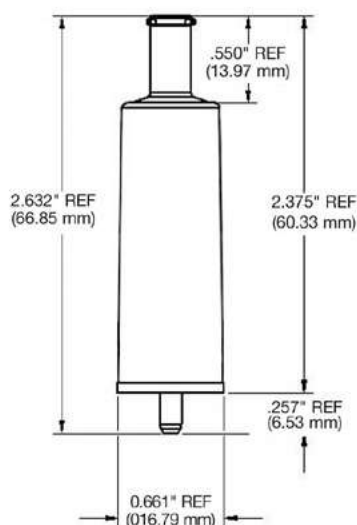
### BENEFITS

- Quantitative removal of particles and microorganisms greater than 0.22 µm
- Rated for 96 hour use
- Reliable air elimination
- Can be used with either a gravity or pump feed
- Proven clinical field performance

### APPLICATIONS

Ivex, Nutrivex and 5-Ivex IV Filters are particularly suitable for the following filtration applications:

- Aqueous IV solutions
- IV therapy
- Chemotherapy
- Antibiotic therapy
- Nutrient admixture, TPN and lipid solutions (Nutrivex)
- Drug delivery therapy (recommended for oncology drugs)
- Apheresis solutions
- Dialysate for kidney dialysis





## IVEX™, NUTRIVEX™ SPECIFICATIONS

### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

### Dimensions

6.7 cm (2.6") inlet to outlet

4.66 cm (1.8") filter body

Diameter: 1.7 cm (0.67")

Weight: 6.5 gr.

### Effective filtration area

10.0 cm<sup>2</sup> PES

0.5 cm<sup>2</sup> PVDF

### Inlet/Outlet connectors

Inlet: FLL

Outlet: Tube 3 x 4.1 mm

### Materials of construction

Filter media: Hydrophilic PES, 0.22, 1.2 µm membrane

Hydrophobic PVDF 0.1 µm

### Housing

Clear PETG material (yellow core for Nvex)

### Max operating pressure

3.1bar (45 psi) for 60 seconds

### Operating temperature

55°C (131°F)

### Pore Size

0.2µm, 1.2 µm

### Self-priming instructions

For fastest priming procedure let the IVEX and Nutrivex filters free hanging in vertical position with the inlet connector in higher position than the outlet connector. Filter will be filled-up of liquid and eliminate air through the vent. After IVEX is filled of liquid it can work in any position.

### Drug Compatibility

Ivex and Nutrivex show total compatibility with the most popular drugs:

Paclitaxel; Human Insulin; Heparin; Lidocaine Hydrochloride; Bupivacaine; Mannitol; 5-Fluorouracil

### Minimum Water Bubble Point

Ivex: 0.2 µm: ≥ 3.1 bar

Nutrivex: 1.2 µm: ≥ 0.5 bar

### Minimum Water Flow Rate

0.2 µm: ≥17 ml/min @76 cm (30°) water head height

1.2 µm: ≥167 ml/min @76 cm (30°) water head height

### Air Flow

PVDF membrane: 70÷90 scc/min @ 190mbar

### Water Breakthrough

PVDF ≥ 5bar

### Bacterial Retention

Ivex: Brevundimonas diminuta

Nutrivex: Candida albicans

### Priming Volume

≤ 3 ml

### Pyrogenicity

<0.25 EU/ml using the LAL test method 96-Hours Throughput

Ivex and Nutrivex filters do not show relevant loss in flow rate during 96-hour test

### Sterilization Compatibility

EtO or Gamma (50kGy), e-beam

### Ordering Information:

#### Ivex 0.2 µm

Product Code	Description
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RS201AEAS9W02A01	IV Express 0.22 µm PES - IV Vented adult filter (PVDF), female luer lock, male tube 3.3mm
------------------	---

#### Nutrivex 1.2 µm

Product Code	Description
--------------	-------------

RS201AEASHW12F01	Nutrivex 1.2 µm PES - IV Vented adult filter (PVDF), yellow core, female luer lock, male tube 3.3mm
------------------	---

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	14.4 kg	2,000 units



## IV and

## Liquid Filters

### MEMBRANE TUBULAR FILTERS FI108

#### Dimensions

Socket OD: 16.00 mm

Socket H: 7.90 mm

Total Height: 60.90 mm

#### Hydrophilic Filtration Area

17.0 cm<sup>2</sup>

#### Efficiency of Filtration

100%

#### Ref. Standard

ISO8536-4

#### Application

Infusion; Laboratory

#### Assembly Method

Interference

#### Pyrogenicity

<0.25 EU/ml

#### Sterilization Compatibility

EtO

#### Maximum Operating Temperature

50°C

#### Minimum Water Bubble Point

>1.7 bar

#### Bacterial Retention

Brevundimonas diminuta

#### Biosafety

Materials comply with USP class

VI-121°C test and ISO 10993



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size (µm)	Water Flow Rate (%)
FI108PPWWA200	PP	Clear	Membrane - Hydrophilic Acrylic Copolymer	0,2	< 31.1 ml/min/cm <sup>2</sup> @ 0.7 bar

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	14.0 kg	9,000 units



**MEMBRANE TUBULAR FILTERS**  
**FI114**



**Dimensions**

Socket OD: 17.00 mm

Socket H: 7.10 mm

Total Height: 92.13 mm

**Hydrophilic Filtration Area**

28.0 cm<sup>2</sup>

**Efficiency of Filtration**

100%

**Ref. Standard**

ISO8536-4

**Application**

Infusion; Laboratory

**Assembly Method**

Interference

**Pyrogenicity**

<0.25 EU/ml

**Sterilization Compatibility**

EtO

**Maximum Operating Temperature**

50°C

**Minimum Water Bubble Point**

>0.4 bar

**Biosafety**

Materials comply with USP class VI-121°C test and ISO 10993

**Bacterial Retention**

Candida albicans

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Pore Size (µm)	Water Flow Rate (%)
FI114ABSWWA1200	ABS	White	Membrane – Hydrophilic Acrylic Copolymer	1.2	< 592 ml/min/cm <sup>2</sup> @ 0.7 bar

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	14.0 kg	5,000 units

# Infusion Disc Filters

## DISC FILTERS CHARACTERISTICS

Disc filters manufactured by GVS are especially dedicated to the infusion market but they can easily meet the requirements of many other applications. Most important are:

- Disc filter for IV drip chambers
- Air vent for bags / containers
- Liquid filters for general purpose applications

### Overmolding technology

All the GVS disc filters are manufactured with automatic over-molding technology that guarantees superior quality in manufacturing parts with high cavity molds.

### Wide choice

The several models listed below enable customers to find the suitable product for their application. The wide range of available media (PA 6.6 and PE mesh and hydrophilic / hydrophobic membranes) provide high flexibility and covers many requirements of the market.

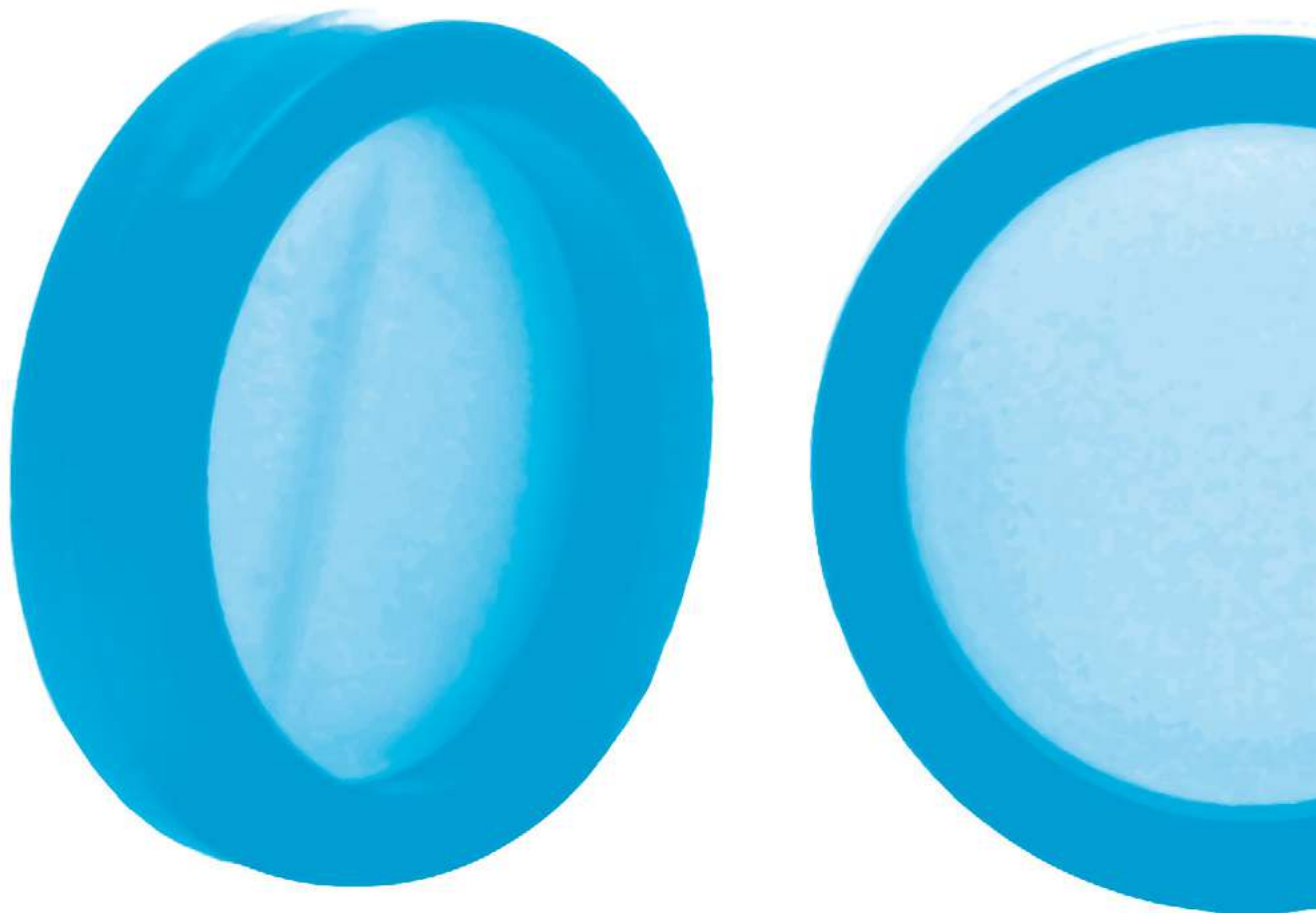
Thanks to the wide choice of sizes and the wide variety of materials and media used, GVS disc filters are compatible with most existing or new devices. Available mesh sizes are from 1 to 500 µm as well as membranes are available from 0.02 to 10 µm).

### Assembly method

The diversity of our filter ring raw materials provides the possibility for a mechanical interference seal or bonding (standard with cyclohexanone, methyl cyanoacrylate and methyl ethyl ketone).

### Quality standard

GVS disc filters are manufactured according to ISO8536 standards. They are manufactured following the ISO 9001 and ISO13485 standards, in a class 100.000 cleanroom, with medical grade materials (plastics and mesh / membrane), and pass USP plastics class VI and ISO10993 tests for biocompatibility (standard for external communicating device – blood path indirect – prolonged contact duration). Our discs have low extractable levels and wide drug compatibility. They are non-pyrogenic (<0.25 EU / ml) using the LAL test method, latex, PVC and free of animal origin substances.



#### Sterilization method

Depending on raw materials, GVS discs are suitable for EtO, Gamma or e-beam. See tables below for suitability.

#### Particle retention

IV lines as well as any other device equipped with one of our GVS disc filters are used for particle retention (size of retained particle is depending on the media used). Especially for IV lines, disc filters with 15 µm mesh become a barrier for potential glass and/or plastic fragments that can be found in the fluid path. They also eliminate large size globules, principally present in lipids suspensions that can generate dangerous immune reactions, and they also remove drug precipitates that cause phlebitis or infections. According to ISO 8536-4 the disc filter is an effective barrier to help ensure patient health.

#### Materials of construction

Filter media: see tables  
(PA6.6 or PE mesh / Hydrophilic or  
Hydrophobic membrane)  
Ring: see tables (ABS, PA, PP)

#### Max operating temperature

55°C (131°F)

#### Biosafety

Materials comply with USP class  
VI-121°C test and ISO 10993

**DISC FILTERS GUIDE TABLE**

Family	Filtration Area cm <sup>2</sup>	OD mm	ID mm	Height mm
FD86	1.30	16.20	12.90	3.60
FD87	0.83	13.05	10.30	3.65
FD106	1.03	14.20	11.50	3.75
FD142	1.04	15.10	11.50	3.50
FD229	0.82	12.60	10.20	4.00
FD230	1.20	15.70	12.40	3.00
FD231	0.79	12.35	10.00	3.66
FM134	5.72	32.10	27.00	2.50
FD234	0.07	4.00	31.40	1.40



## Infusion disc filters

### FD234

#### Dimensions mm

Outside diameter: 4 mm

Inside diameter : 3 mm

Overall height: 1.4 mm

#### Effective Filtration Area

0.07 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Infusion

#### Ref. Standard

ISO 8536-4

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)
FD234APURN005A00	PE	Clear	NY	5
FD234APURN010A00	PE	Clear	NY	10
FD234APURN015A00	PE	Clear	NY	15
FD234APURN150A00	PE	Clear	NY	150
FD234APURR050A00	PE	Clear	Hydrophobic Acrylic membrane	5

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	17.2 kg	50,000 units

### FD86

#### Dimensions mm

Outside diameter: 16.20 mm

Inside diameter: 12.90 mm

Overall height: 3.60 mm

#### Effective Filtration Area

1.30 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Infusion

#### Ref. Standard

ISO 8536-4

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam



#### Assembly Method

Interference

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FD086BPURN015A00	PE	White	Mesh PA 6.6	15	10
FD086BPURN025A00	PE	White	Mesh PA 6.6	25	19
FD086BPURN050A00	PE	White	Mesh PA 6.6	50	31
FD086BPURP050A00	PE	White	Mesh PE	50	33

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	17.2 kg	50,000 units

## FD87

### Dimensions mm

Outside diameter: 13.05 mm

Inside diameter: 10.30 mm

Overall height: 3.65 mm

### Effective Filtration Area

0.83 cm<sup>2</sup>

### Efficiency of Filtration

PA 6.6: 98%

### Ref. Standard

PA 6.6: ISO 8536-4

### Application

Infusion

### Assembly Method

Interference

### Maximum Operating Temperature

50°C



### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening	Open Area
FD87ABSNY5	ABS	White	Mesh PA 6.6	5	1
FD87ABSNY15	ABS	White	Mesh PA 6.6	15	10
FD87ABSNY25	ABS	White	Mesh PA 6.6	25	19
FD87ABSNY50	ABS	White	Mesh PA 6.6	50	31

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	20.8 kg	50,000 units

## FD106

### Dimensions mm

Outside diameter: 14.20 mm

Inside diameter: 11.50 mm

Overall height: 3.75 mm

### Effective Filtration Area

1.03 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Ref. Standard

ISO 8536-4

### Application

Infusion

### Assembly Method

Interference

### Pyrogenicity

< 0.25 EU/ml



### Sterilization Compatibility

EtO, Gamma, e-beam

### Maximum Operating Temperature

50°C

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening/Pore Size (µm)	Open Area/Air Flow (%)
FD106ABSNY15	ABS	Natural	Mesh PA 6.6	15	10

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	12.7 kg	50,000 units

## FD142

### Dimensions mm

Outside diameter: 15.10 mm

Inside diameter: 11.50 mm

Overall height: 3.50 mm

### Effective Filtration Area

1.04 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Infusion

### Ref. Standard

ISO 8536-4

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam, steam

### Assembly Method

Interference



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FD142AAKUN005B02	PA6	White	Mesh PA 6.6	5	1
FD142AAKUN015A02	PA6	Clear	Mesh PA 6.6	15	10

### Ref. Standard

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	15.0 kg	50,000 units



## Infusion disc filters

### FD229

#### Dimensions mm

Outside diameter: 12.60 mm

Inside diameter: 10.20 mm

Overall height: 4.00 mm

#### Effective Filtration Area

0.82 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Infusion

#### Ref. Standard

ISO 8536-4

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

<0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam, steam

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FD229AV29N015A01	PP	Clear	Mesh PA 6.6	15	10
FD229AV29N015B01	PP	White	Mesh PA 6.6	15	10

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	9.8 kg	50,000 units

### FD230



#### Dimensions mm

Outside diameter: 15.70 mm

Inside diameter: 12.40 mm

Overall height: 3.00 mm

#### Effective Filtration Area

1.2 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Infusion

#### Ref. Standard

ISO 8536-4

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam, steam

#### Assembly Method

Interference

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FD230AAKUN015B02	PA 6.6	White	Mesh PA 6.6	15	10
FD230AAKUN025B02	PA 6.6	White	Mesh PA 6.6	25	19
FD230AAKUN050B02	PA 6.6	White	Mesh PA 6.6	50	31

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	13.5 kg	50,000 units





## FD231\*

### Dimensions mm

Outside diameter: 12.35 mm

Inside diameter: 10.0 mm

Overall height: 3.66 mm

### Effective Filtration Area

0,79 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Infusion

### Ref. Standard

ISO 8536-4

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam, steam

### Assembly Method

Interference



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FD231BAKUP015A00	PA6	Clear	Mesh PE	15	9
FD231AAKUN015A00	PA6	Clear	Mesh PA 6.6	15	10
FD231BAKUN180A00	PA6	Clear	Mesh PA 6.6	180	41

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	9.7 kg	50,000 units

## FM134



### Dimensions

Outside diameter: 32.10 mm

Inside diameter: 27.00 mm

Overall height: 2.50 mm

### Effective Filtration Area

5,72 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam, steam

### Assembly Method

Interference

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FM134AEPTN080A00	PP	Clear	Mesh PA 6.6	80	32

Packaging:	Dimension	Weight	Quantity / Box
	50 x 40 x 60 cm	13.5 kg	20,000 units

# Mesh and Blood Tubular Filters

## MESH AND TUBULAR FILTER CHARACTERISTICS

Mesh and Tubular filters manufactured by GVS are especially dedicated to the transfusion market but they can easily meet the requirements of many other different applications.

Most important are:

- Blood filters for transfusion drip chambers
- Blood filters for hemodialysis drip chambers
- High volume liquid filters for general purpose applications

### Manufacturing technology

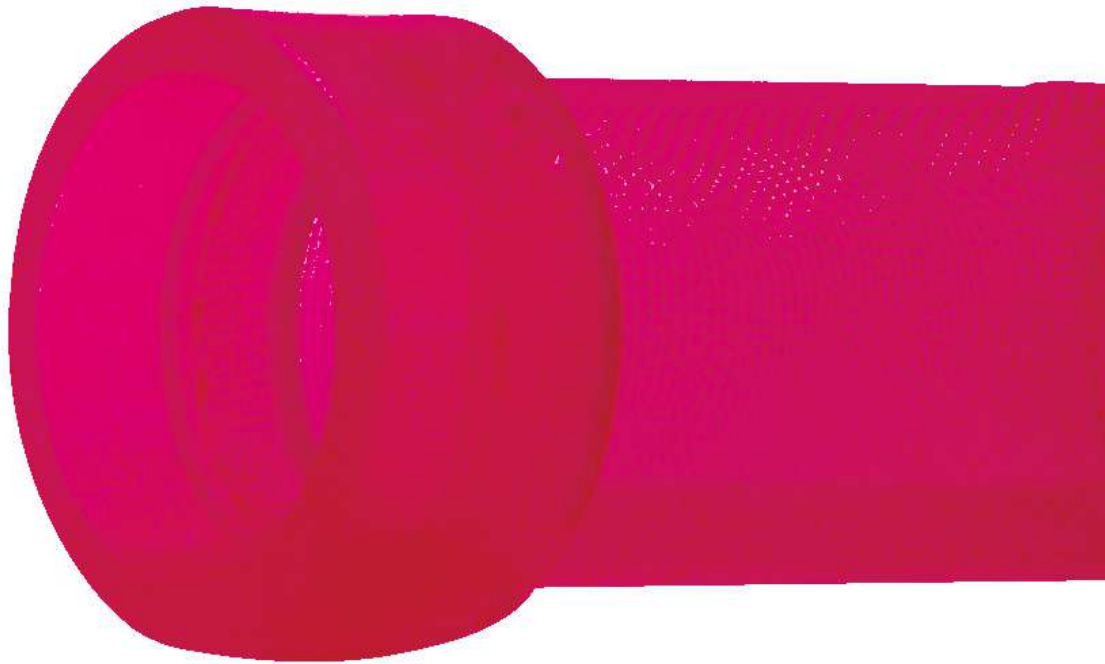
GVS tubular filters are manufactured with automatic or semi-automatic over-molding technology that guarantees superior quality in manufacturing parts with high cavity count molds. GVS mesh filters are manufactured with automatic ultrasonic welding processes.

### Wide choice

The several models listed below enable customers to find the suitable product for their application. The wide range of available media (PA6.6 and PE mesh and hydrophilic / hydrophobic membranes) provide high flexibility and covers many requirements of the market. Thanks to the wide choice of sizes and wide variety of materials and media used, GVS tubular filters are compatible with most existing or new devices. Available mesh sizes are from 1 to 500  $\mu\text{m}$  as well as membranes are available from 0.02 to 10  $\mu\text{m}$ .

### Assembly method

The diversity of our frame raw materials provides the possibility for a mechanical interference seal or bonding (standard with cyclohexanone, methyl cyanoacrylate and methyl ethyl ketone). Mesh filter are usually welded to soft PVC chambers by RF welding.

**Quality standard**

GVS mesh and tubular filters are manufactured according to ISO1135 standard. They are manufactured following the ISO 9001 and ISO13485 standards, in class 100.000 cleanrooms with medical grade materials (plastics and mesh/membrane), and pass USP plastics class VI and ISO10993 tests for biocompatibility (standard for external communicating device - blood path indirect - prolonged contact duration). Our tubular filters have low extractable levels and wide drug compatibility. They are non-pyrogenic ( $< 0.25$  EU/ml) using the LAL test method, and they are latex, PVC and free of animal origin substances.

**Sterilization method**

Depending on raw materials, GVS tubular filters are suitable for EtO, Gamma or e-beam.

**Particle retention**

Blood transfusion lines as well as other devices equipped with one of our GVS mesh or tubular filters are used for particle retention (size of retained particles is depending on the media used). Especially in a blood transfusion line, the mesh or tubular filter with its  $200\text{ }\mu\text{m}$  mesh becomes a barrier for blood clots. According to ISO1135, mesh or tubular filters are an effective barrier to help ensure patient health.

**Materials of construction**

Filter media: see tables (PA6.6 or PE mesh / Hydrophilic or Hydrophobic membrane)

Frame: see tables (ABS, PA, PP)

**Max operating temperature**

$55^{\circ}\text{C}$  ( $131^{\circ}\text{F}$ )

**Biosafety**

Materials comply with USP class VI- $121^{\circ}\text{C}$  test and ISO 10993



## Blood Tubular Filters

### MESH & TUBULAR FILTER GUIDE TABLE

Tubular FILTER				
Family	Filtration Area cm <sup>2</sup>	Base OD mm	Base H mm	Total H mm
FI644	16.00	17.42	8.00	62.64
FI78	11.00	16.26	4.00	40.55
FI81	15.00	16.33	4.00	52.44
FI83	8.20	17.52	9.80	39.20
FI89	7.00	13.50	5.60	32.30
FI94	11.00	16.26	8.22	44.75
FI104	15.00	15.40	7.90	57.51
FI108	17.00	16.21	8.00	61.44
FI110	9.00	16.21	8.00	38.43
FI111	24.00	15.74	3.44	79.34
FI114	28.00	17.00	7.10	92.13
FI116	10.50	16.42	4.05	40.95
FI118	6.00	16.33	4.00	24.40
FI119	28.00	17.43	8.00	93.58
FI120	32.40	16.20	4.00	59.00
FI135	17.00	16.33	4.00	57.44
FI146	29.85	19.25	4.85	75.44
FI148	11.00	15.06	3.48	40.43
FI157	6.00	17.43	8.00	28.40
FI158	6.00	15.74	3.44	23.85
FI162	18.40	17.35	7.40	66.50
FI176	11.00	15.38	3.46	41.03
FI219	1.52	6.25	4.45	28.00
FI231	5.60	15.40	7.97	28.50
FI242	25.10	15.88	3.10	76.20

### PLASTIC CONICAL FILTERS

	Base H mm	Total H mm
Plastic Conical Filter - small size	16.20	23.00
Plastic Conical Filter - medium size	16.20	29.00
Plastic Conical Filter - large size	16.20	40.00

### MESH (SOCK) FILTERS

Family	Filtration Area cm <sup>2</sup>	Length mm	Width mm
RN091	30.75	67.00	23.80
RN131	51.51	76.20	34.90
RN136	15.47	34.90	23.80

## FI644

### Dimensions

Socket OD: 17.42 mm

Socket H: 8.00 mm

Total Height: 62.64 mm

### Effective Filtration Area

16.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Transfusion

### Ref. Standard

ISO1135-4

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI644AAKUN040A00	PA6	Clear	Mesh PA 6.6	40	31
FI644PPNY200	PP	Clear	Mesh PA 6.6	200	43
FI644PPNY263	PP	Clear	Mesh PA 6.6	263	47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	14.7 kg	8,000 units

## FI78



### Dimensions

Socket OD: 16.26 mm

Socket H: 4.00 mm

Total Height: 40.55 mm

### Effective Filtration Area

11.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Transfusion

### Ref. Standard

ISO1135-4

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam; PA6 + steam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI78TERNY263	ABS	Clear	Mesh PA6.6	263	47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	15.7 kg	10,000 units



## Blood Tubular Filters

### FI81

#### Dimensions

Socket OD: 16.33 mm  
Socket H: 4.00 mm  
Total Height: 52.44 mm

#### Effective Filtration Area

15.00 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Transfusion

#### Ref. Standard

ISO1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam; PA6: + steam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI081AAKUN040A00	PA6	Clear	Mesh PA6.6	40	31
FI81ABSNY200	ABS	White	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	15.5 kg	10,000 units

### FI83



#### Dimensions

Socket OD: 17.52 mm  
Socket H: 9.80 mm  
Total Height: 39.20 mm

#### Effective Filtration Area

8.20 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Hemodialysis

#### Ref. Standard

ISO 8638

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam; PA6 + steam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI83ABSPE150	ABS	White	Mesh PE	150	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	14.0	7,000 units



## FI89

### Dimensions

Socket O: 13.50 mm

Socket H: 5.60 mm

Total Height: 32.30 mm

### Effective Filtration Area

7.00 cm<sup>2</sup>

### Efficiency of Filtration

98

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam; PA6 + steam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI089AAKUN040A00	PA6	Clear	Mesh PA6.6	40	31
FI89TERNY200	ABS	Clear	Mesh PA6.6	200	43
FI89TERNY300	ABS	Clear	Mesh PA6.6	300	51

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	9.5 kg	10,000 units

## FI94



### Dimensions

Socket OD: 16.26 mm

Socket H: 8.22 mm

Total Height: 44.75 mm

### Effective Filtration Area

11.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Transfusion

### Ref. Standard

ISO 1135-4

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI94PPNY263	PP	Clear	Mesh PA6.6	263	47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	15.5 kg	10,000 units



## Blood Tubular Filters

### FI104

#### Dimensions

Socket OD: 15.40 mm

Socket H: 7.90 mm

Total Height: 57.51 mm

#### Effective Filtration Area

15.00 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Transfusion

#### Ref. Standard

ISO1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI104TERNY200	ABS	Clear	Mesh PA6.6	200	43
FI104TERPE200	ABS	Clear	Mesh PE	200	43
Packaging:	Dimension	Weight	Quantity / Box		
	60 x 40 x 60 cm	14.6 kg	9,000 units		

### FI108



#### Dimensions

Socket OD: 16.00 mm

Socket H: 7.90 mm

Total Height: 60.90 mm

#### Effective Filtration Area

17.00 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Transfusion

#### Ref. Standard

ISO1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam, steam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI108AAKUN040A00	PA6	Clear	Mesh PA6.6	40	31
FI108AV29P150A00	PP	Clear	Mesh PE	150	43
FI108PPNY200	PP	Clear	Mesh PA6.6	200	43
FI108PPNY263	PP	Clear	Mesh PA6.6	263	47
Packaging:	Dimension	Weight	Quantity / Box		
	60 x 40 x 60 cm	14.0 kg	9,000 units		

## FI110

### Dimensions

Socket OD: 16.21 mm

Socket H: 8.00 mm

Total Height: 38.43 mm

### Effective Filtration Area

9.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam, steam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI110PPNY200	PP	Clear	Mesh PA6.6	200	43
FI110PPNY263	PP	Clear	Mesh PA6.6	263	47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	10.8 kg	8,000 units

## FI111



### Dimensions

Socket OD: 15.74 mm

Socket H: 3.44 mm

Total Height: 79.34 mm

### Effective Filtration Area

24.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Transfusion

### Ref. Standard

ISO 1135-4

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam; PA6 + steam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI111CAKUN040A00	PA6	Clear	Mesh PA6.6	40	31
FI111CTERN200A02	ABS	Clear	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	9.8 kg	6,000 units



## Blood Tubular Filters

### FI114



#### Dimensions

Socket OD: 17.00 mm  
Socket H: 7.10 mm  
Total Height: 92.13 mm

**Effective Filtration Area**  
28.00 cm<sup>2</sup>

**Efficiency of Filtration**  
98%

**Application**  
Transfusion

#### Ref. Standard

ISO 1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam,

**Maximum Operating Temperature**  
50°C

#### Assembly Method

Interference

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI114ABSPE150Z	ABS	White	Mesh PE	150	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	14.0 kg	5,000 units

### FI116

#### Dimensions

Socket OD: 16.42 mm  
Socket H: 4.05 mm  
Total Height: 40.95 mm

**Effective Filtration Area**  
10.50 cm<sup>2</sup>

**Efficiency of Filtration**  
98%

**Application**  
Hemodialysis

#### Ref. Standard

ISO 8638

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

**Maximum Operating Temperature**  
50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI116AV29N170A00	PP	Clear	Mesh PA6.6	170	42
FI116ATERP265A00	ABS	Clear	Mesh PE	265	53

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	12.5 kg	8,000 units

**FI118****Dimensions**

Socket OD: 16.33 mm  
 Socket H: 4.00 mm  
 Total Height: 24.40 mm

**Effective Filtration Area**

6.00 cm<sup>2</sup>

**Efficiency of Filtration**

98%

**Application**

Hemodialysis

**Ref. Standard**

ISO 8638

**Pyrogenicity**

< 0.25 EU/ml

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Maximum Operating Temperature**

50°C

**Assembly Method**

Interference

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI118ATEKP150B00	ABS	White	Mesh PE	150	43
FI118APURP200A00	PE	Clear	Mesh PE	200	43
FI118TERNY263	ABS	Clear	Mesh PA6.6	263	47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	10.8 kg	10,000 units

**FI119****Dimensions**

Socket OD: 17.43 mm  
 Socket H: 8.00 mm  
 Total Height: 93.58 mm

**Effective Filtration Area**

28.00 cm<sup>2</sup>

**Efficiency of Filtration**

98%

**Application**

Transfusion

**Ref. Standard**

ISO 1135-4

**Pyrogenicity**

< 0.25 EU/ml

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Maximum Operating Temperature**

50°C

**Assembly Method**

Interference

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI119ATEKN170B01	ABS	White	Mesh PA6.6	170	42
FI119ATEKN200B01	ABS	White	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	14.0 kg	5,000 units



## Blood Tubular Filters

### FI120



#### Dimensions

Socket OD: 16.20 mm  
Socket H: 4.00 mm  
Total Height: 59.00 mm

#### Effective Filtration Area

32.40 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Transfusion

#### Ref. Standard

ISO 1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI120ABSNY200	ABS	White	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	10.7 kg	6,000 units

### FI135

#### Dimensions

Socket OD: 16.33 mm  
Socket H: 4.00 mm  
Total Height: 57.44 mm

#### Effective Filtration Area

17.00 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Transfusion

#### Ref. Standard

ISO 1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI135ABSNY200	ABS	White	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	15.5 kg	10,000 units



## FI148

### Dimensions

Socket OD: 15.06 mm

Socket H: 3.48 mm

Total Height: 40.43 mm

### Effective Filtration Area

11.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Transfusion

### Ref. Standard

ISO 1135-4

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam, steam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI148AV29N170A00	PP	Clear	Mesh PA6.6	170	42
FI148APS4N200B03	PS	White	Mesh PA6.6	200	43
FI148AV29N200A00	PP	Clear	PA 6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	10.0 kg	8,000 units

## FI157



### Dimensions

Socket OD: 17.43 mm

Socket H: 8.00 mm

Total Height: 28.40 mm

### Effective Filtration Area

6.00 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI157ATEKN263B01	ABS	White	Mesh PA6.6	263	47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	17.7 kg	10,000 units



## Blood Tubular Filters

### FI158

#### Dimensions

Socket OD: 15.74 mm

Socket H: 3.44 mm

Total Height: 23.85 mm

#### Effective Filtration Area

6.00 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Hemodialysis

#### Ref. Standard

ISO 8638

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI158TERNY200	ABS	Clear	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	13.0 kg	15,000 units

### FI162 Round Head

#### Dimensions

Socket OD: 17.35 mm

Socket H: 7.40 mm

Total Height: 66.50 mm

#### Effective Filtration Area

18.40 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Transfusion

#### Ref. Standard

ISO 1135-4

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI162APPNY200A00	PP	Clear	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	14.0 kg	8,000 units

Note: Filter with no top cover for better priming procedure.

**FI176****Dimensions**

Socket OD: 15.38 mm

Socket H: 3.46 mm

Total Height: 41.03 mm

**Effective Filtration Area**11.00 cm<sup>2</sup>**Efficiency of Filtration**

98%

**Application**

Transfusion

**Ref. Standard**

ISO 1135-4

**Pyrogenicity**

&lt; 0.25 EU/ml

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Maximum Operating Temperature**

50°C

**Assembly Method**

Interference

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI176BTERN200A00	ABS	Clear	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	12.0 kg	10,000 units

**FI219****Dimensions**

Socket OD: 6.25 mm

Socket H: 4.45 mm

Total Height: 28.00 mm

**Effective Filtration Area**1.52 cm<sup>2</sup>**Efficiency of Filtration**

98%

**Application**

Infusion

**Ref. Standard**

ISO 1135-4

**Pyrogenicity**

&lt; 0.25 EU/ml

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Maximum Operating Temperature**

50°C

**Assembly Method**

Interference

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI219AHP3P125B00	PP	White	Mesh PE	125	41

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	10.1 kg	50,000 units



## Blood Tubular Filters

### FI231

#### Dimensions

Socket OD: 15.40 mm

Socket H: 7.97 mm

Total Height: 28.50 mm

#### Effective Filtration Area

5.60 cm<sup>2</sup>

#### Efficiency of Filtration

98%

#### Application

Blood Treatment

#### Ref. Standard

ISO 10933-11

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization Compatibility

EtO, Gamma, e-beam

#### Maximum Operating Temperature

50°C

#### Assembly Method

Interference



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI231PVCPE200	PVC soft	Clear	Mesh PE	200	43
FI231ACOLP200A00	PVC soft DEHPC - free	Clear	Mesh PE	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	13.0 kg	8,000 units

**FI242****Dimensions**

Socket OD: 15.88 mm

Socket H: 3.10 mm

Total Height: 76.20 mm

**Effective Filtration Area**25.10 cm<sup>2</sup>**Efficiency of Filtration**

98%

**Application**

Transfusion

**Ref. Standard**

ISO 1135-4

**Pyrogenicity**

&lt; 0.25 EU/ml

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Maximum Operating Temperature**

50°C

**Assembly Method**

Interference

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI242ALUSN170B00	ABS	White	Mesh PA6.6	170	42

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	9.5 kg	6,000 units

**FI243****Dimensions**

Socket OD: 14.8mm

Socket H: 3.95 mm

Total Height: 39.5 mm

**Filtration Area**10.5 cm<sup>2</sup>**Efficiency of Filtration**

98%

**Application**

Transfusion

**Ref. Standard**

ISO 1135-4

**Pyrogenicity**

&lt; 0.25 EU/ml

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Maximum Operating Temperature**

50°C

**Assembly Method**

Interference

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI243AV29N200A00	PP	Clear	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	9.0 kg	10,000 units



## Blood Tubular Filters

**FI250**



### Dimensions

Socket OD: 17.0 mm  
Socket H: 7 mm  
Total Height: 61.2 mm

### Filtration Area

16.4 cm<sup>2</sup>

### Efficiency of Filtration

98%

### Application

Transfusion

### Ref. Standard

ISO 1135-4

### Pyrogenicity

< 0.25 EU/ml

### Sterilization Compatibility

EtO, Gamma, e-beam

### Maximum Operating Temperature

50°C

### Assembly Method

Interference

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Mesh Opening (µm)	Open Area (%)
FI250AAKUN200A00	PA6	Clear	Mesh PA6.6	200	43

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60	13 Kg	8,000 units

## Conical Plastic Filters

### Dimensions

Height

small size version: 23.00 mm

medium size version: 29.00 mm

large size version: 40.00 mm

Diameter: 16.20 mm

### Raw Material

PP

### Color

White

### Ref. Standard

ISO 8638

### Application

Hemodialysis

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml



### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

Product Code	Description
FILTLU11118300L	Plastic Conical Filter small size (5.6 cm <sup>2</sup> ) - socket diameter 16.2mm in PP
RN253AALAP270A00	Plastic Conical Filter medium size (6.85 cm <sup>2</sup> ) - socket diameter 16.2mm in PP
FILTCO11108300L	Plastic Conical Filter large size (11.00 cm <sup>2</sup> ) - socket diameter 16.2mm in PP

Packaging:	Quantity / Box
	small size version: 10,000 units
	medium size version: 20,000 units
	large size version: 5,000 units



### Mesh Filters

#### Efficiency of Filtration

98%

#### Maximum Operating Temperature

50°C

#### Application

Transfusion

#### Pyrogenicity

< 0.25 EU/ml

#### Ref. Standard

ISO 1135-4

#### Sterilization Compatibility

EtO, Gamma, e-beam, steam

#### Assembly Method

RF welding



### RN090

Product Code	Dimensions		Material	Mesh Opening	Open Area	Effective Filtration
	Length mm	Width mm				
RN090A000P200A00	71.43	23.80	Mesh PE	200	43	32.86

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	8.5 kg	25,000 units

### RN131

Product Code	Dimensions		Material	Mesh Opening	Open Area	Effective Filtration
	Length mm	Width mm				
RN131A000P200A00	76.20	34.90	Mesh PE	200	43	51.51

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	8.5 kg	25,000 units

### RN136

Product Code	Dimensions		Material	Mesh Opening	Open Area	Effective Filtration
	Length mm	Width mm				
RN136A000P200A00	34.90	23.80	Mesh PE	200	43	15.47

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 60 cm	5.7 kg	25,000 units

# Bacterial Air Vents

## AIR VENT CHARACTERISTICS

### **Range of application**

Many medical devices require vents to keep their internal pressure balanced with the ambient pressure. This avoids deformation of rigid plastic containers and interruptions in flow of fluids. Our product is designed to protect the fluid path from bacterial contamination (must maintain sterility). One good example of this is maintaining sterility of an IV set and glass solution bottle, and to equalize the internal pressure of the bottle via a vent on the spike. Venting characteristics can be obtained by using hydrophobic membranes. GVS has a wide range of air vent products that incorporate PTFE or hydrophobic PVDF membrane for this function.

### **Manufacturing technology**

GVS air vents are manufactured with fully automatic over-molding technology that guarantees superior quality in manufacturing parts with high cavity molds.

### **Wide choice**

There are several models listed below that typically enable customers to find a suitable product for the intended application. Our wide range of available media (PTFE and PVDF membranes) provides high flexibility and covers most market requirements. Because of our wide choice of pore sizes and varying filter media, it is possible that the GVS air vents will be compatible with an existing or new device. Available membrane sizes are from 0.02 to 10  $\mu\text{m}$ .

### **Assembly method**

Because we use many different raw materials for the frames and/or housings of our products, it is possible to choose assembly methods of mechanical sealing (interference fit) or bonding (standard with cyclohexanone, methyl cyanoacrylate or methyl ethyl ketone). Available air vents have female luer locks or male luer slip connectors.

### **Air elimination**

Air elimination is an important feature for an air vents. Customers always require small vents with very fast air elimination performance. Air elimination performance depends on the effective filtration area and on the pore size of the membrane used. Air Flow is one of the key characteristics that should be considered when choosing an air vent.



#### Bacterial retention

Bacteria and/or fungi can create patient contamination. These unwanted contaminants cause phlebitis and infections. Our air vents are an ideal barrier to this contamination guarding against bacteria and fungi reaching the fluid path, and eventually the patient. Although no one should knowingly use a contaminated solution, our air vent equipped with membranes are bacterial retentive. For bacterial retention consideration, always keep in mind that filtering bacteria in air is about 10 times more efficient than in water, which means that this enables hydrophobic membranes of 1.2 or 3 µm to filter *Brevundimonas diminuta* (0.2 µm by a hydrophilic membrane in liquid).

#### Biocompatibility

GVS air vents are comply with the ISO 10993 standard for external communicating devices - blood path indirect - prolonged contact duration.

#### Drug compatibility

Our air vents have low protein-binding characteristics that ensure minimal adsorption of drugs and they have proven bacterial retention. Drug compatibility depends on the membrane used.

**AIR VENT GUIDE TABLE**

Code	OD mm	ID mm	Total height	Body height
TA121	6.35	4.25	8.85	4.9
TA126	8.20	6.33	10.50	8.10
TA156	8.20	6.33	11.70	9.30
TA235	8.10	6.27	11.60	9.20
TA225	Female Luer Lock	-	18.60	-
TA240	Female NRFit	-	18.00	-
TA241	10.5 mm	-	11.20	-
TA128	8.80	6.25	14.10	10.10
TA140	8.80	6.15	14.10	10.10
TA160	6.27	4.00	9.83	5.10
TA161	8.41	6.00	5.15	4.35
TA224	6.35	4.25	8.75	4.95
TA222	Male Luer Slip	-	20.00	12.50
TA234	Stepped Male Luer Slip	-	20.90	11.80
FD87	13.05	10.30	3.65	-
FD106	14.20	11.50	3.75	-
FD177	7.55	5.45	2.50	-
TP30	27.40	12.93	-	-
TP38	27.40	37.50	-	-



## Bacterial Air Vents without Closing Cap

### TA121



#### Dimensions

Outside diameter: 6.35 mm  
Inside diameter: 4.25 mm  
Total height: 8.85 mm  
Body height: 4.9 mm

#### Filter Material

Hydrophobic PVDF Membrane

#### Effective filtration area

0.297 cm<sup>2</sup>

#### Efficiency of filtration

100%

#### Application

Multipurpose

#### Air Flow

≥ 50 cc/min @ ΔP 25 mbar

#### Water Breakthrough

0.08 bar per 1 minute

#### Ref. Standard

ISO 8536-4

#### Assembly method

Bonding/Interference

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization

EtO, Gamma, e-beam

Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

#### Ordering Information:

Product Code	Housing Material	Color	Pore Size (μm)
TA121BTEKG030B00	ABS	White	3.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	10.4 kg	50,000 units

Other membranes porosity available upon request

### TA126



#### Dimensions

Outside Diameter: 8.20 mm  
Inside diameter: 6.33 mm  
Total height: 10.50 mm  
Body height: 8.10 mm

#### Filter Material

Hydrophobic PVDF Membrane

#### Effective filtration area

0.363 cm<sup>2</sup>

#### Efficiency of filtration

100%

#### Application

Multipurpose

#### Air Flow

≥ 70 cc/min @ ΔP 20 mbar

#### Water Breakthrough

0.08 bar per 2 minutes

#### Ref. Standard

ISO 8536-4

#### Assembly method

Bonding/Interference

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization

EtO, Gamma, e-beam

#### Bacterial retention

Lactobacillus species

Candida albicans

#### Ordering Information:

Product Code	Housing Material	Color	Pore Size (μm)
TA126ATEKG030B00	ABS	White	3.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	17.2 kg	50,000 units

Other membranes porosity available upon request

## TA156

### Dimensions

Outside Diameter: 8.20 mm

Inside diameter: 6.33 mm

Total height: 11.70 mm

Body height: 9.30 mm

### Filter material

Hydrophobic PVDF Membrane

### Effective filtration area

0.363 cm<sup>2</sup>

### Air Flow

0.2 µm: > 14 cc/min @ 98 mbar

1.2 µm: ≥ 60 cc/min @ 50 mbar

3.0 µm: > 70 cc/min @ 20 mbar

5.0 µm: > 70 cc/min @ 10 mbar

### Application

Multipurpose

### Water Breakthrough

0.2 µm: 0.5 bar per 2 min

1.2 µm: 0.15 bar per 2 min

3.0 µm: 0.08 bar per 2 min

5.0 µm: 0.08 bar per 1 min

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4

### Assembly method

Bonding/Interference

### Maximum Operating Temperature

50°C



### Pyrogenicity

< 0.25 EU/ml

### Sterilization

EtO, Gamma, e-beam

### Bacterial retention

Brevundimonas diminuta

Candida albicans

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA156ATEKG002B00	ABS	White	0.2
TA156AFLEG002B00	PE	White	0.2
TA156AFLEG12B00	PE	White	1.2
TA156ATEKG030B00	ABS	White	3.0
TA156AFLEG030B00	PE	White	3.0
TA156ATEKG050B00	ABS	White	5.0
TA156AFLEG050B00	PE	White	5.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	15.4 kg	50,000 units

## TA235



### Dimensions

Outside Diameter: 8.10 mm

Inside diameter: 6.27 mm

Total height: 11.60 mm

Body height: 9.20 mm

### Filter material

Hydrophobic PVDF Membrane

### Effective filtration area

0.19 cm<sup>2</sup>

### Air Flow

≥ 120 cc/min at pressure 69 mbar

### Application

Multipurpose

### Water Breakthrough

≥ 0.42 bar

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization

EtO, Gamma, e-beam

### Bacterial retention

Lactobacillus species

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA235AFLEG008B001	PE, AC	White	0.8

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	13.0 kg	50,000 units



## Bacterial Air Vents without Closing Cap

### TA225 - PRIMING FILTERS

#### Dimensions

Outside Diameter: Female Luer Lock  
Total height: 18.60 mm

#### Filter material

Hydrophobic PVDF Membrane

#### Effective filtration area

0.107 cm<sup>2</sup>

#### Air Flow

0.2 µm: ≥ 5 cc/min @150 mbar

1.2 µm: ≥ 20 cc/min @ 20 mbar

#### Application

Infusion

#### Water Breakthrough

0.2 µm: 0.5 bar for 5 minutes

1.2 µm: 0.18 bar for 15 minutes

#### Efficiency of filtration

100%

#### Ref. Standard

ISO 8536-4

#### Assembly method

Interference

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization

EtO, Gamma, e-beam, steam



#### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA225BV29G002D01*	PP	Blue	0.2 µm
TA225BV29G002E01	PP	Green	0.2 µm
TA225BV29G012D01*	PP	Blue	1.2 µm
TA225BV29G012E01	PP	Green	1.2 µm

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	18.0 kg	50,000 units

\* Suitable for any type of Male Luer Slip, Male Luer Lock or Rotating Male Luer Lock

### TA240



#### Dimensions

Outside Diameter: Female ISO 80369-6  
Connector

Total height: 18.00 mm

#### Filter material

PVDF Membrane

#### Effective filtration area

0.107 cm<sup>2</sup>

#### Air Flow

≥ 3.47 cc/min @150 mbar

#### Application

Infusion

#### Water Breakthrough

0.5 bar for 5 minutes

#### Efficiency of filtration

100%

#### Ref. Standard

ISO 8536-4

#### Assembly method

Interference

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0,25 EU/ml

#### Sterilization

EtO, Gamma, e-beam, steam

#### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA240AV29G002F00	PP	Yellow	0.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	18.0 kg	50,000 units

## TA241



### Dimensions

Outside Diameter: 10.5 mm to Male

Luer Lock ISO 80369-7 Connector

Total height: 11.20 mm

### Filter material

PVDF Membrane

Acrylic Copolymer

### Effective filtration area

0.02 cm<sup>2</sup>

### Air Flow

> 8 cc/min @ 20 mbar

### Application

Infusion

### Water Breakthrough

0.18 bar for 15 minutes

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4, ISO 80369-7

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

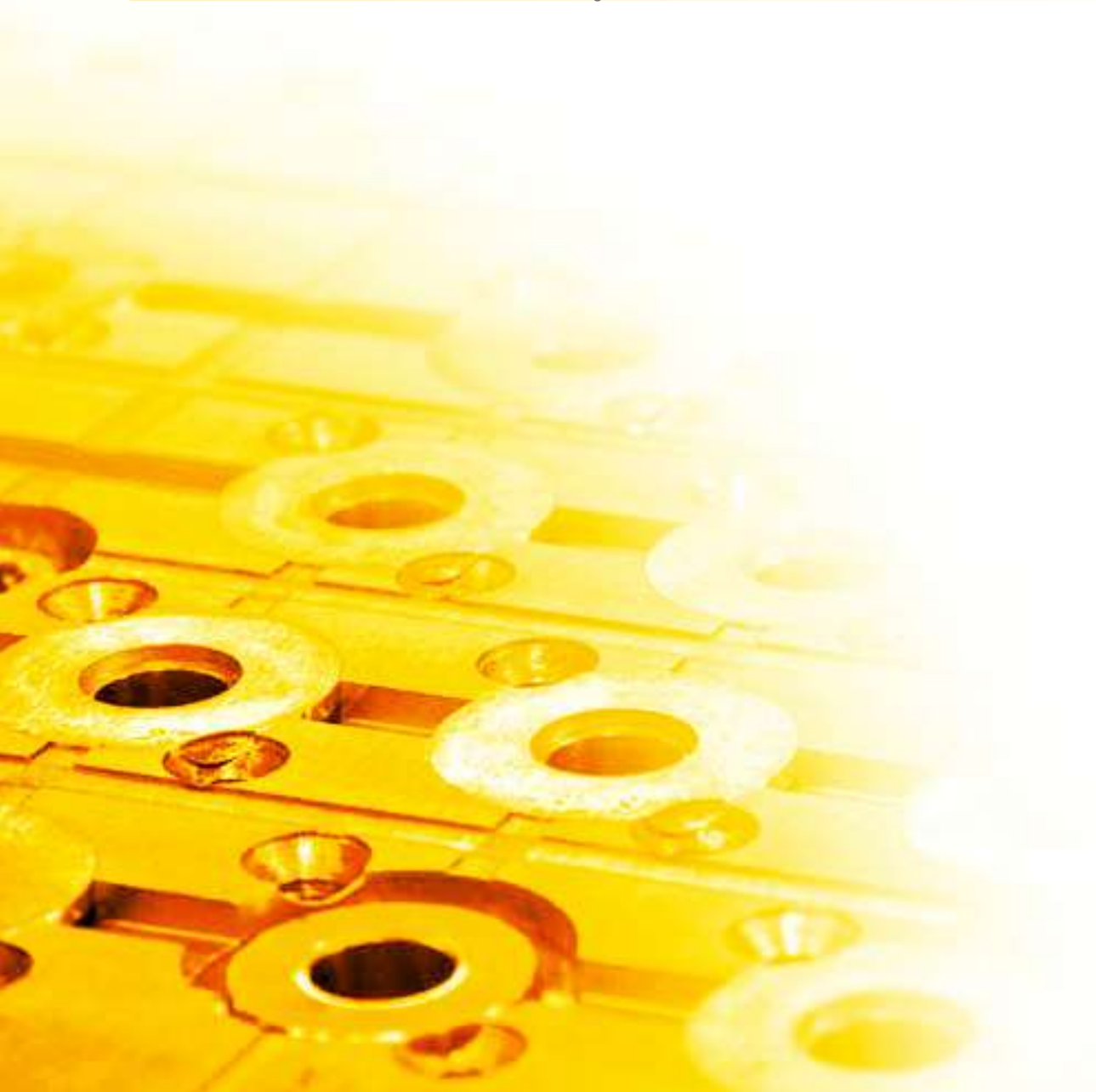
### Sterilization

EtO, Gamma, e-beam

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA241BV29G012D00	PP	Blue	1.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	18.0 kg	50,000 units







## Bacterial Air Vents with Closing Cap

### BACTERIAL AIR VENTS WITH CLOSING CAP

#### TA128\*

##### Dimensions

Outside Diameter: 8.80 mm

Inside diameter: 6.25 mm

Total height: 14.10 mm

Body height: 9.10 mm

##### Filter material

Hydrophobic PVDF Membrane

##### Effective filtration area

0.509 cm<sup>2</sup>

##### Air Flow

75 cc/min @ 15 mbar

##### Water Breakthrough

0.08 bar per 5 minutes

##### Application

Infusion

##### Efficiency of filtration

100%

##### Ref. Standard

ISO 8536-4

##### Assembly method

Interference

##### Maximum Operating Temperature

50°C



##### Pyrogenicity

< 0.25 EU/ml

##### Sterilization

EtO, Gamma, e-beam

##### Cap Seal

0.5 bar x 15 sec.

#### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA128AFLEG030B00	PE	White	3.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	13.0 kg	20,000 units

\*Proprietary Product

## TA140



### Dimensions

Outside Diameter: 8.80 mm  
Inside diameter: 6.15 mm  
Total height: 14.10 mm  
Body height: 10.10 mm

### Filter material

Hydrophobic PVDF Membrane

### Application

Infusion

### Air Flow

75 cc @ 15 mbar

### Water Breakthrough

800 mm/H<sub>2</sub>O for 5 minutes

### Effective filtration area

0.509 cm<sup>2</sup>

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization

EtO, Gamma, e-beam

### Cap Seal:

0.6 bar x 15 sec

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA140AFLEG030B00	PE	White	3.0
TA140AFLEG030D00	PE	Blue	3.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	13.7 kg	20,000 units

## TA160

### Dimensions

Outside diameter: 6.27 mm  
Inside diameter: 4.00 mm  
Total height: 9.83 mm  
Body height: 5.10 mm

### Filter material

Hydrophobic PVDF Membrane

### Effective filtration area

0.520 cm<sup>2</sup>

### Application

Infusion

### Air Flow

1.2 µm: ≥ 15 cc/min@15 mbar

3.0 µm: ≥ 30 cc/min@15 mbar

### Water Breakthrough

1.2 µm: 0.16 bar per 2 minutes

3.0 µm: 0.08 bar per 2 minutes

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization

EtO, Gamma, e-beam, steam



### Bacterial retention

1.2 µm: Candida albicans

### Cap Seal:

0.3 bar x 15 sec

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA160AEPTG012B00	PP	White	1.2
TA160AEPTG030B00	PP	White	3.0
TA160AEPTG030D00	PP	Blue	3.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	23.0 kg	50,000 units



## Bacterial Air Vents with Closing Cap

### TA161



#### Dimensions

Outside diameter: 8.41 mm

Inside diameter: 6.00 mm

Total height: 7.50 mm

Body height: 6.50 mm

#### Filter material

Hydrophobic PVDF Membrane

#### Air Flow

0.2  $\mu\text{m}$ : 15 cc/min @ 100 mbar

1.2  $\mu\text{m}$ : 65 cc/min @ 20 mbar

3.0  $\mu\text{m}$ : 40 cc/min @ 10 mbar

#### Water Breakthrough

0.2  $\mu\text{m}$ : 0.5 bar per 2 min

1.2  $\mu\text{m}$ : 0.15 bar for 2 min

3.0  $\mu\text{m}$ : 0.08 bar for 5 min

#### Application

Infusion

#### Effective filtration area

0.317  $\text{cm}^2$

#### Efficiency of filtration

100%

#### Ref. Standard

ISO 8536-4

#### Assembly method

Interference

#### Maximum Operating Temperature

50°C

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization

EtO, Gamma, e-beam, steam

#### Cap Seal:

0.5 bar x 15 sec

Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

#### Ordering Information:

Product Code	Housing Material	Color	Pore Size ( $\mu\text{m}$ )
TA161BEPTG002B00	PP	white	0.2 $\mu\text{m}$
TA161BEPTG012B00	PP	white	1.2 $\mu\text{m}$
TA161BEPTG012C00	PP	red	1.2 $\mu\text{m}$
TA161BEPTG012E00	PP	green	1.2 $\mu\text{m}$
TA161BEPTG030B00	PP	white	3.0 $\mu\text{m}$
TA161BEPTG030E00	PP	green	3.0 $\mu\text{m}$
TA161BEPTG030C00	PP	red	3.0 $\mu\text{m}$
TA161BEPTG030U00	PP	blue	3.0 $\mu\text{m}$
Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	23.0 kg	50,000 units

## TA224

### Dimensions

Outside diameter: 6.35 mm

Inside diameter: 4.25 mm

Total height: 8.75 mm

Body height: 4.95 mm

### Filter material

Hydrophobic PVDF Membrane

### Effective filtration area

0.297 cm<sup>2</sup>

### Application

Infusion

### Air Flow

≥ 80 cc/min @ 25 mbar

### Water Breakthrough

0.08 bar per 5 min

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4

### Assembly method

Interference

### Maximum Operating Temperature

50°C



### Pyrogenicity

< 0.25 EU/ml

### Sterilization

EtO, Gamma, e-beam, steam

### Cap Seal:

0.6 bar x 1 min

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA224BHP3G030B00	PP	White	3.0
TA224BHP3G030V00	PP	Blue	3.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	13.4 kg	50,000 units

## IV CATHETER VENTS

## TA222



### Dimensions

Outside diameter: Male Luer Slip

Total height: 20.00 mm

Body height: 12.50 mm

### Filter material

Hydrophobic PVDF Membrane

### Effective filtration area

0.038 cm<sup>2</sup>

### Air Flow

1.2 µm: ≥ 10 cc/min @ 30 mbar

0.8 µm: > 10 cc/min @ 100 mbar

### Application

Catheter Vents

### Water Breakthrough

1.2 µm: 0.1 bar for 5 minutes

0.8 µm: > 0.25 bar per 2 min

### Efficiency of filtration

100%

### Ref. Standard

ISO 8536-4

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Sterilization

EtO, Gamma, e-beam, steam

### Bacterial retention

1.2 µm: Candida albicans

### Ordering Information:

Product Code	Housing Material	Color	Pore Size (µm)
TA222AV29G012A00	PP	Clear	1.2
TA222AV29G008A00	PP	Clear	0.8

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	19.0 kg	25,000



## Bacterial Air Vents

### Disc Shape

#### FD106



##### Dimensions

Outside diameter: 14.20 mm  
Inside diameter: 11.50 mm  
Overall height: 3.75 mm

##### Filter Material

Hydrophobic PVDF Membrane

##### Effective Filtration Area

1.03 cm<sup>2</sup>

##### Efficiency of filtration

100%

##### Application

Vent

##### Assembly method

Bonding

##### Pyrogenicity

< 0.25 EU/ml

##### Air Flow

3.0 µm: ≥ 660 l/h @ 347 mbar

5.0 µm: ≥ 900 l/h @ 347 mbar

##### Maximum Operating Temperature

50°C

##### Bacterial retention

Brevundimonas diminuta

##### Water Breakthrough

3.0 µm: 0.08 bar per 1 min

5.0 µm: 0.08 bar per 1 min

##### Sterilization Compatibility

EtO, Gamma, e-beam

##### Ordering Information:

Product Code	Housing Material	Color	Pore Size µm
FD106ATEKG030B00	ABS	White	3.0
FD106ATEKG050B00	ABS	White	5.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	12.7 kg	50,000 units

#### FD234

##### Dimensions

Outside diameter: 4 mm  
Inside diameter: 3 mm  
Overall height: 1.4 mm

##### Effective Filtration Area

0.07 cm<sup>2</sup>

##### Efficiency of filtration

98%

##### Application

Infusion

##### Filter Material

Hydrophobic PVDF Membrane

##### Ref. Standard

ISO 8536-4

##### Pyrogenicity

< 0.25 EU/ml

##### Air Flow

≥ 7 cc min @ 200 mbar

##### Maximum Operating Temperature

50°C

##### Water Breakthrough

≥ 0.5 bar

##### Sterilization Compatibility

EtO, Gamma, e-beam

##### Assembly Method

Interference



##### Ordering Information:

Product Code	Housing Material	Color	Pore Size µm
FD234APURG002A00	PE	Clear	0.2

Packaging:	Dimension	Weight	Quantity / Box
	40 x 25 x 15 cm	0.5 kg	25,000 units

**FD177****Dimensions**

Outside diameter: 7.55 mm

Inside diameter: 5.45 mm

Overall height: 2.50 mm

**Effective Filtration Area**0,23 cm<sup>2</sup>**Efficiency of filtration**

100%

**Application**

Vent

**Assembly method**

Bonding

**Filter Material**

Hydrophobic PVDF Membrane

**Pyrogenicity**

&lt; 0.25 EU/ml

**Maximum Operating Temperature**

50°C

**Bacterial retention**

Brevundimonas diminuta

**Water Breakthrough**

0.6 bar per 1 min

**Air Flow**

≥ 20 cc @ 100 mbar

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Ordering Information:**

Product Code	Housing Material	Color	Pore Size µm
FD177AAXTG002A01	Nylon	White	0.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 25 x 15 cm	1.1 kg	10,000 units

**\*TA234****Dimensions**

Outside Diameter:

Stepped Male Luer Slip

Total height: 20.90 mm

Body height: 11.80 mm

**Effective filtration area**0.047 cm<sup>2</sup>**Filter material**

Hydrophobic PVDF

**Application**

Catheter Vents

**Assembly method**

Interference

**Ref. Standard**

ISO 8536-4

**Efficiency of filtration**

100%

**Pyrogenicity**

&lt; 0.25 EU/ml

**Maximum Operating Temperature**

50°C

**Water Breakthrough**

0.3 bar per 30 sec

**Air Flow**

≥ 20 cc min @ 69 mbar

**Sterilization Compatibility**

EtO, Gamma, e-beam

**Bacterial retention**

Lactobacillus species

**Ordering Information:**

Product Code	Housing Material	Color	Pore Size µm
TA234BPURG008A00	PP	Clear	0.8

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	19.0 kg	10,000 units

\*Proprietary Product



## Bacterial Air Vents

### Chemotherapy

#### TP30

##### Dimensions

Width: 27.40 mm

Length: 12.93 mm

##### Effective Filtration Area

3.60 cm<sup>2</sup>

##### Weight

2.4 g

##### Ref. Standard

ISO 10993-1

##### Inlet / Outlet Connections

Inlet: FLS Female Luer Slip

Outlet: Hole

##### Efficiency of Filtration

100%

##### Application

Vent

##### Pressure

3.2 bar

##### Maximum Operating Temperature

50°C

##### Pyrogenicity

< 0.25 EU/ml

##### Assembly Method

Bonding

##### Sterilization Compatibility

EtO

##### Bacterial Retention:

Brevundimonas diminuta

##### Air Flow

PTFE:

18-30 LPM/3.7 cm<sup>2</sup> @  $\Delta P = 6000 \text{ mm H}_2\text{O}$

PVDF:

> 4.7 LPM @  $\Delta P 700 \text{ mm Hg}$  3.7 cm<sup>2</sup>

##### Water Breakthrough

PTFE: > 25 m H<sub>2</sub>O

PVDF: > 1.8bar



#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size $\mu\text{m}$
TP030ANAV002AA02	PVC	Clear / Clear	PTFE	0.2
TP030BNAR002AA02	PVC + AC	Clear / Clear	PVDF	0.2
TP030BMAG002AA03	Polycarbonate + AC	Clear / Clear	PVDF	0.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	13.4 kg	5,000 units





## TP38

### Dimensions

Width: 27.40 mm

Length: 37.50 mm

### Effective Filtration Area

3.60 cm<sup>2</sup>

### Weight

2.4 g

### Application

Vent

### Ref. Standard

ISO 1135-4

### Inlet / Outlet Connections

Inlet: FLS Female Luer Slip

Outlet: Hole

### Efficiency of Filtration

100%

### Pressure

3.2 bar

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Bonding

### Sterilization Compatibility

EtO

### Bacterial Retention

Candida albicans

### Air Flow

> 50 LPM @ ΔP 700 mm Hg/3.7 cm<sup>2</sup>

### Water Breakthrough

> 1.38bar

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size μm
TP038ANAV010AA02	PVC	Clear / Clear	PTFE	1.0
TP038ANAV010AF02	PVC	Clear / Yellow	PTFE	1.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	11.5 kg	2,500 units

# Transducer Protectors / Blood Catchers / GAS venting

## TRANSDUCER PROTECTORS CHARACTERISTICS

### Range of application

Transducer protectors are used in hemodialysis blood lines to keep the blood side of the circuit separated from the machine side, and this prevents contamination of the machine by the blood flowing through the circuit. This contamination could be very dangerous and can lead to patient cross contamination with hepatitis B or other virus. Transducer protectors let air pass while preventing the blood from passing through. TP's incorporate bacterial retentive membrane (0.2µm, if not otherwise requested).

Transducer protectors must guarantee a sufficient air flow to provide immediate reaction time if there is a change in patient blood pressure. If the TP does not react quickly enough, this can be very dangerous for the patient.

GVS transducer protectors are also suitable as air or gas vents. Venting characteristics are achieved by using hydrophobic membranes. GVS has a full range of transducer protector products which incorporate either highly hydrophobic PTFE or hydrophobic acrylic membranes.

### Manufacturing technology

GVS transducer protectors are manufactured with fully automated assembly technology, and the sealing is done without any glues or solvents – they are ultrasonically welded. Automatic testing machines keep the manufacturing process consistent and guarantee superior quality.

### Wide choice

There are several models listed below which enable customers to find the suitable product for the intended application. We use a variety of housing resins for different applications and sterilization methods. The wide range of available media (PTFE or acrylic membranes) provides high flexibility and covers almost any requirement of the market.

Because of our wide choice of shapes (Flat TP, TP "bell" shape and TP "dome") and the very different type of materials and media used, the GVS transducer protector line is suitable in any blood line or other medical device.

Available membrane sizes are from 0.02 to 10 micron. Pressure isolator with flexible diaphragm are available for open heart surgery.

### Assembly method

The available connections are Female Luer Lock / Male Slip Luer, Female Luer Lock / Male Luer Lock and Male Luer Slip. They can be assembled or bonded (standard with cyclohexanone, cyanoacrylate and methyl ethyl ketone).

**Bacterial / Virus retention**

Our transducer protectors equipped with membranes 0.2  $\mu\text{m}$  to 3  $\mu\text{m}$  can be considered bacterial retentive.

**Biocompatibility**

GVS transducer protectors comply with the ISO 10993 standard for external communicating device – blood path indirect – prolonged contact duration.

**Drug compatibility**

Our 25mm products have low protein binding characteristics that ensure minimal adsorption of drugs and they have proven bacterial retention. Drug compatibility is depending on membrane used.



## Transducer Protectors

### TP100

TP100 represents a new way to achieve a transducer protector for application in emodialysis machines. The manufacturing concept of TP100 is to produce a complete, finished product during each molding cycle. This avoids secondary operations as well as saving energy during the production cycle. This leads to improved homogeneity, integrity, and design flexibility.

#### Homogeneity:

Using this process the TP100 has no weld or glue lines. It appears to be one piece.

#### Integrity:

The material integrity is assured by the chemical bond between the two parts of the housing during the molding cycle of the second part.

#### Design Flexibility:

The unique manufacturing process of TP100 allows GVS to design products from materials that may not be compatible with normal solvent or ultrasonic bonding processes.

TP100 has been introduced as a way to meet the requirements of customers seeking to meet the demands of specific markets. Currently the TP100 is specified when the customer seeks to meet the following needs:

- Wide adaptability on emodialysis machines
- Stability after either gamma or beta irradiation
- High confidence of no leakage
- No deformation in the parts after storage
- Bacterial and viral barrier



#### Dimensions

Width: 23.5 mm  
Length: 23.5 mm

#### Weight

2.1 g

#### Inlet / Outlet Connections

Inlet: MLL Male Luer Lock  
Outlet: FLL Female Luer Lock

#### Pressure

2.5 bar for 15 sec.

#### Air Flow

≥ 30 ml min @ ΔP = 12 mbar

#### Water Breakthrough

1 bar for 1 hour

#### Application

Hemodialysis

#### Ref. Standard

ISO 8638

#### Effective Filtration Area

1.44 cm<sup>2</sup>

#### Efficiency of filtration

100 %

#### Maximum Operating Temperature

50 °C

#### Pyrogenicity

< 0,25 EU/ml

#### Assembly Method

connectors/bonding

#### Sterilization Compatibility

EtO, Gamma, Beta

#### Bacterial Retention

Brevundimonas diminuta

Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

#### Ordering Information:

Product code	Housing material	Color	Filter material	Pore size or micronage (µm)
TP100ACOG002AA00	PVC DEHP Free	Clear	PVDF	0,2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 20 cm	9.2 kg	4,000 units

## TP36

### Dimensions

Width: 27.40 mm

Length: 21.60 mm

### Effective Filtration Area

1.33 cm<sup>2</sup>

### Weight

2.40 g

### Ref. Standard

ISO 8638

### Inlet / Outlet Connections

Inlet: FLL Female Luer Lock

Outlet: MLS Male Luer Slip

### Application

Hemodialysis

### Efficiency of Filtration

100%

### Pressure

3.2 bar

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Connectors/Bonding

### Sterilization Compatibility

EtO. With polycarbonate housing: EtO,

Gamma, e-beam



### Bacterial Retention

Brevundimonas diminuta

### Air Flow

> 60 ml/min (pressure 500 mm/H<sub>2</sub>O)

### Water Breakthrough

> 0,4 bar for 1 minute

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size or µmage
TP036ANAG002AA01	PVC	Clear / Clear	Acrylic Copolymer	0.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	16.5 kg	5,000 units

## TRANSDUCER PROTECTORS 20 MM DOME SHAPE

### TP41 DOME

### Dimensions

Width: 29.65 mm

Length: 24.50 mm

### Effective Filtration Area

1.31 cm<sup>2</sup>

### Weight

2.4 g

### Ref. Standard

ISO 8638

### Inlet / Outlet Connections

Inlet FLL - Outlet MLL

### Efficiency of Filtration

100%

### Application

Hemodialysis

### Pressure

3.2 bar

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Connectors/Bonding

### Sterilization Compatibility

EtO

### Bacterial Retention

Brevundimonas diminuta

### Air Flow

> 4,7 LPM @ ΔP 700 mm Hg/3,1 cm<sup>2</sup>

### Water Breakthrough

> 1,8 bar



Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

### Ordering Information:

Product Code	Description
TP041ANAG002AA00	Transducer Protector TP41 - PVC/0.2 µm PVDF - clear/clear

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	16.5 kg	4,000 units



## Transducer Protectors

### 20 mm Dome Shape

#### TP42 DOME

**Dimensions**

Width: 29.65 mm

Length: 24.50 mm

**Effective Filtration Area**1.31 cm<sup>2</sup>**Weight**

2.4 g

**Ref. Standard**

ISO 8638

**Inlet / Outlet Connections**

Inlet MLS - Outlet MLL

**Application**

Hemodialysis

**Efficiency of Filtration**

100%

**Pressure**

3.2 bar

**Maximum Operating Temperature**

50°C

**Pyrogenicity**

&lt; 0.25 EU/ml

**Assembly Method**

Connectors/Bonding

**Sterilization Compatibility**

EtO

**Bacterial Retention**

Brevundimonas diminuta

**Air Flow**> 4,7 LPM @ ΔP 700 mm Hg/3,1 cm<sup>2</sup>**Water Breakthrough**

&gt; 1,8 bar

Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

**Ordering Information:****Product Code      Description**

TP042ANAG002AA00      Transducer Protector TP42 - PVC/0.2 μm PVDF - clear/clear

Packaging:	Dimension	Weight	Quantity / Box
	30 x 50 x 35 cm	14.0 kg	4,000 units

#### TP43 DOME

**Dimensions**

Width: 29.65 mm

Length: 24.50 mm

**Effective Filtration Area**1.31 cm<sup>2</sup>**Weight**

2.4 g

**Ref. Standard**

ISO 8638

**Inlet / Outlet Connections**

Inlet MLS – Outlet MLS

**Efficiency of Filtration**

100%

**Application**

Hemodialysis

**Pressure**

3.2 bar

**Maximum Operating Temperature**

50°C

**Pyrogenicity**

&lt; 0.25 EU/ml

**Assembly Method**

Connectors/Bonding

**Sterilization Compatibility**

EtO\*

**Bacterial Retention**

Brevundimonas diminuta

**Air Flow**> 4,7 LPM @ ΔP 700 mm Hg/3,1 cm<sup>2</sup>**Water Breakthrough**

&gt; 1,8 bar

Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

**Ordering Information:****Product Code      Description**

TP043ANAG002AA00      Transducer Protector TP43 - PVC/0.2 μm PVDF - clear/clear

Packaging:	Dimension	Weight	Quantity / Box
	30 x 50 x 35 cm	14.0 kg	4,000 units

## TP44 DOME



### Dimensions

Width: 29.85 mm

Length: 24.50 mm

### Effective Filtration Area

1.31 cm<sup>2</sup>

### Weight

2.4 g

### Ref. Standard

ISO 8638

### Inlet / Outlet Connections

Inlet FLL – Outlet MLS

### Efficiency of Filtration

100%

### Application

Hemodialysis

### Pressure

3.2 bar

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Connectors/Bonding

### Sterilization Compatibility

EtO\*

### Bacterial Retention

Brevundimonas diminuta

### Air Flow

> 4,7 LPM@ ΔP 700 mm Hg/3,1 cm<sup>2</sup>

### Water Breakthrough

> 1,8 bar

Air flow and water breakthrough specifications refer to the raw membrane material, not to the finished product.

### Ordering Information:

Product Code	Description
TP044ANAG002AA00	Transducer Protector TP44 - PVC/0.2 µm PVDF - clear/clear
Packaging:	Dimension Weight Quantity / Box
	30 x 50 x 35 cm 14.0 kg 4,000 units

## TRANSDUCER PROTECTORS 25 MM FLAT SHAPE

### TP25

### Dimensions

Width: 27.40 mm

Length: 21.50 mm

### Effective Filtration Area

3.6 cm<sup>2</sup>

### Weight

2.50 g

### Ref. Standard

ISO 8638

### Inlet / Outlet Connections

Inlet: FLL Female Luer Lock

Outlet: MLS Male Luer Slip

### Efficiency of Filtration

100%

### Pressure

3.2 bar

### Application

Hemodialysis



### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Connectors/Bonding

### Sterilization Compatibility

EtO\*

### Bacterial Retention

0.2 µm: Brevundimonas diminuta

1.0 µm: Candida albicans

### Air Flow

PTFE

0.2 µm > 55 ml/min

1.0 µm > 100 ml/min

Acrylic Copolymer

0.2 µm > 15 ml/min

### Water Breakthrough

PTFE

0.2 µm 1 bar/1 minute

1.0 µm 0,1 bar/1 minute

Acrylic Copolymer

0.2 µm 1 bar/1 minute

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size µm
TP025ANAV002AV01	PVC	Clear / Blue	PTFE	0.2
TP025ANAR002AV01	PVC	Clear / Blue	Acrylic Copolymer	0.2
TP025ANAV004AV01	PVC	Clear / Blue	PTFE	0.45
TP025ANAV010AV01	PVC	Clear / Blue	PTFE	1.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	13.5 kg	5,000 units





## Transducer Protectors

### 25 mm Flat Shape

#### TP26

##### Dimensions

Width: 27.40 mm

Length: 21.64 mm

##### Effective Filtration Area

3.6 cm<sup>2</sup>

##### Weight

2.50 g

##### Ref. Standard

ISO 8638

##### Efficiency of Filtration

100%

##### Inlet / Outlet Connections

MLS Male Luer Slip

##### Pressure

3.2 bar

##### Maximum Operating Temperature

50°C

##### Application

Hemodialysis

##### Pyrogenicity

< 0.25 EU/ml

##### Assembly Method

Bonding



##### Sterilization Compatibility

EtO\*

##### Bacterial Retention

0.2 µm: *Brevundimonas diminuta*

0.45 µm: *Serratia marcescens*

##### Air Flow

PTFE

0.2 µm > 55 ml/min

0.45 µm > 95 ml/min

Acrylic Copolymer

0.2 µm > 15 ml/min

##### Water Breakthrough

PTFE

0.2 µm 1 bar/1 minute

0.45 µm 0,5 bar/1 minute

Acrylic Copolymer

0.2 µm 1 bar/1 minute

#### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size µm
TP026ANAG002AA01	PVC	Clear / Clear	Acrylic Copolymer	0.2
TP026ANAV002AC01	PVC	Clear / Red	PTFE	0.2
TP026ANAV002AV01	PVC	Clear / Blue	PTFE	0.2
TP026ANAV004AV01	PVC	Clear / Blue	PTFE	0.45
TP026ANAV010AV01	PVC	Clear / Blue	PTFE	1.0

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	13.5 kg	5,000 units

## TP31

### Dimensions

Width: 27.40 mm

Length: 26.60 mm

### Effective Filtration Area

3.6 cm<sup>2</sup>

### Weight

2.5 g

### Ref. Standard

ISO 1135-4

### Efficiency of Filtration

100%

### Inlet / Outlet Connections

Inlet: MLS Male Luer Slip

Outlet: Male Luer Slip + Tube

### Pressure

3.2 bar

### Application

Breathing Systems

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Connectors/Bonding

### Sterilization Compatibility

EtO\*

### Bacterial Retention

Brevundimonas diminuta

Candida albicans

### Air Flow

0.2 µm: >15 ml/min

### Water Breakthrough

0.2 µm: 1 bar/1 minute



### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size µm
TP031ANAG002AA01	PVC	Clear / Clear	Acrylic Copolymer	0.2 µm
Packaging:	Dimension	Weight	Quantity / Box	
	60 x 40 x 25 cm	13.5 kg	5,000 units	

## TP32



### Dimensions

Width: 27.40 mm

Length: 21.50 mm

### Effective Filtration Area

3.6 cm<sup>2</sup>

### Weight

2.5 g

### Ref. Standard

ISO 8638

### Inlet / Outlet Connections

Inlet: FLS Female Luer Slip

Outlet: MLS Male Luer Slip

### Efficiency of Filtration

100%

### Application

Hemodialysis

### Pressure

3.2 bar

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Connectors/Bonding

### Sterilization Compatibility

EtO\*

### Bacterial Retention

Brevundimonas diminuta

### Air Flow

> 55 ml/min

### Water Breakthrough

> 1 bar for 1 minute

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size µm
TP032ANAV002AA02	PVC	Clear / Clear	PTFE	0.2
Packaging:	Dimension	Weight	Quantity / Box	
	60 x 40 x 25 cm	11.20 kg	5,000 units	



## Transducer Protectors

### Bell Shape

#### TRANSDUCER PROTECTORS - 25 MM BELL SHAPE TP28

**Dimensions**

Width: 27.40 mm

Length: 45.75 mm

**Effective Filtration Area**

3.6 cm<sup>2</sup>

**Weight**

3.30 g

**Ref. Standard**

ISO 8638

**Inlet / Outlet Connections**

Inlet: FLL Female Luer Lock

Outlet: MLS Male Luer Slip

**Efficiency of Filtration**

100%

**Pressure**

3.2 bar

**Maximum Operating Temperature**

50°C

**Application**

Hemodialysis

**Pyrogenicity**

< 0.25 EU/ml

**Assembly Method**

Connectors/Bonding

**Sterilization Compatibility**

EtO\*

**Bacterial Retention**

0.2 µm: Brevundimonas diminuta

**Air Flow**

PTFE

0.2 µm > 55 ml/min

Acrylic Copolymer

0.2 µm > 15 ml/min

**Water Breakthrough**

PTFE

0.2 µm 1 bar/1 minute

Acrylic Copolymer

0.2 µm 1 bar/1 minute

**Ordering Information:**

Product Code	Housing Material	Color	Filter Material	Pore Size µm
TP028ANAG002AV01	PVC	clear / blue	Acrylic Copolymer	0.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	11.7 kg	2,500 units

Please contact GVS Sales Medical Division for detailed ordering Information.

## TP27

### Dimensions

Width: 27.40 mm

Length: 45.34 mm

### Effective Filtration Area

3.6 cm<sup>2</sup>

### Weight

3.30 g

### Ref. Standard

ISO 8638

### Efficiency of Filtration

100%

### Inlet / Outlet Connections

MLS Male Luer Slip

### Application

Hemodialysis

### Pressure

3.2 bar

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Application

Hemodialysis

Pipettor Protection

Air / Gas Filtration

Pressure Monitor

Protection

### Assembly Method

Bonding

### Sterilization Compatibility

Standard PVC: EtO

PVC gamma: EtO, Gamma, e-beam

### Bacterial Retention

0.2 µm: Brevundimonas diminuta

1.0 µm: Candida albicans



### Air Flow

PTFE

0.2 µm > 55 ml/min

1.0 µm > 100 ml/min

Acrylic Copolymer

0.2 µm > 15 ml/min

### Water Breakthrough

PTFE

0.2 µm 1 bar/1 minute

1.0 µm 0,1 bar/1 minute

Acrylic Copolymer

0.2 µm 1 bar/1 minute

### Ordering Information:

Product Code	Housing Material	Color	Filter Material	Pore Size µm
TP027ANAV010AV01	PVC	Clear / Blue	PTFE	0.2

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	11.7 kg	2,500 units

Please contact GVS Sales Medical Division for detailed ordering Information.

## Pressure Monitor Isolator

## TP10

### Dimensions

Width: 38.00 mm

Length: 60.72 mm

### Housing Material

Rigid PVC / PVC DEHP Free

### Color

Clear

### Filter Material

Flexible PVC film

### Application

Open heart surgery

### Weight

9.70 g

### Inlet / Outlet Connections

MLS Male Luer Slip

### Pressure

6.0 bar

### Ref. Standard

ISO 1135-4

### Maximum Operating Temperature

50°C

### Pyrogenicity

< 0.25 EU/ml

### Assembly Method

Bonding



### Sterilization Compatibility

EtO

### Ordering Information:

Product Code	Description
TP010AAT0000AA00	TP10 Isolator / 1 Inlet and 1 Outlet
TP010ARA0000AA00	TP10 Isolator PVC DEHP Free / 1 Inlet and 1 Outlet

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	11.8 kg	1,000 units

# IV Flow Regulators

## IV FLOW REGULATOR CHARACTERISTICS

### **Safe**

GVS IV Flow Regulators provide constant flow rate during the entire infusion procedure. There is no need for continuous adjustment of flow rate and there is no risk of over-infusion. Because it takes two hands to set and adjust our products, this prevents accidental changes in flow.

### **Easy**

It is very easy to accomplish the required flow rate, and prime the IV line. Just set the requested flow rate and count the drops and the GVS IV Flow Regulator is ready to use.

### **Inexpensive**

The GVS IV Flow Regulator is the best solution for guarding against the high investment required to purchase infusion pumps which are also involving costly IV set. GVS IV Flow Regulators can be used to upgrade any gravity IV set. No expensive maintenance is required; GVS IV Flow Regulators are disposable single use products.

### **Accurate**

Accuracy is always important and The GVS IV Flow Regulator is the solution for the well known problem of inconsistency provided by the roller clamps.

### **Stable**

Stability is a key characteristic of GVS IV Flow Regulators. Stability of flow rate over the 24 hours of infusion allows use of an IV set equipped with the GVS IV Flow Regulators in critical applications. This is due to the large size of the channels in its “triple labyrinth” path which avoids the risk of clogging due to micro-crystals (the use of our Speedflow IV filter downstream of the GVS IV Flow Regulator eliminates crystalline components, dirt, air, and bacteria. See section IV Solution Filter).

**Wide use**

GVS IV Flow Regulators are compatible with any existing gravity IV set or they can be provided in an Extension Set. The product can be used in a variety of applications, including drug delivery and parenteral nutrition can be made through them. GVS IV Flow Regulators are Latex, PVC and free of animal origin substances.

**Your Flow Regulator**

The GVS IV Flow Regulator can be imprinted with personalized logo, reorder number, or other nomenclature for the customer that want to have a distinctive product on the market. Your GVS IV Flow Regulator is available in two versions: Easydrop and Eurodrop.



## IV Flow

### Regulators

#### EASYDROP FLOW REGULATOR

Easydrop is a single-use disposable flow regulator which allows highly accurate control of flow rate in gravity administered I.V. solutions. It's a very low-cost alternative to highly expensive I.V. pump systems (with expensive and dedicated high pressure I.V. sets).

Easydrop is used with standard gravity I.V. sets and requires a "two hands" safety operation for any adjustment.

The Easydrop operating principle is the "triple labyrinth", the GVS patented technology that ensures a very accurate flow rate and high stability in delivery throughout the whole infusion session. No electrical power is required. Easydrop is very light weight and has a modern look.

Easydrop can be added as a component of a standard gravity I.V. line or can be provided into an extension set to be connected to an existing standard gravity I.V. line.

#### SPECIFICATIONS:

##### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

##### Dimensions

Diameter x Height: 32.00 x 34.20 mm (body)

Weight: 9.00 g

##### Operating range

20 to 250 ml/h\*

##### Inlet/Outlet connectors

Standard IV tubing connectors (2.7x3.5mm or 3.0x4.1mm)

##### Materials of construction

Housing: White ABS (also available in other materials and colors) Gasket: SEBS (also available in other materials)

##### Calibrated scale

Easydrop is available in single and double calibration scale. Easydrop single scale has a general purpose scale that can be used for any kind of solution. Easydrop double scale has one first scale for liquid having density lower than 10% (i.e. light solutions with basis of NaCl 0.9% or Glucose 5% and 10% or Mannitol 5% and 10%) and a second scale for liquid having higher density (40% scale calibrated for solutions made with a basis of Glucose 20% or Mannitol 18%).

Personalized scales are available upon request.

##### Pyrogenicity

<0.25 EU/ml using the LAL test method.

##### Operating instruction

Place the I.V. solution container (plastic bag or glass bottle or burette) at about 80 cm above the outlet level of the I.V. administration set.

 Easydrop



##### Sterilization

Suitable for EtO (44°C/111°F max) and gamma (50 kGy) sterilization. Higher temperature can cause a reduction in performance.

##### Maximum operating pressure

0.5 bar (7 psi) in static condition, Gravity set.

##### Maximum storage and operating temperature

40°C (104°F) indoor operation

##### Tolerance of flow rate\*

range 5-15 ml/h not defined

range 20ml/h tolerance on flow rate -10 / + 50%

range 21-40ml/h tolerance on flow rate -10 / + 30%

range 41-250ml/h tolerance on flow rate -10 / + 20%

##### Stability of flow rate

10% flow rate fluctuation during 24 hours infusion (tested with NaCl 0.9% solution from glass bottles).



**Connect the I.V. set to the container.**

Connect the Extension Set with Easydrop to the I.V. set (not necessary if Easydrop is already contained in I.V. set)

Open the clamp to begin priming the line.

Check that liquid is flowing out through the end of the line.

Easydrop is provided by GVS in the OPEN position.

Prime Easydrop completely turning Easydrop from OPEN position to OFF position and then adjust the Easydrop scale to the required value.

**Connect the I.V. line to the catheter or needle.**

At the first stage of infusion, double check that Easydrop is delivering the required flow rate by counting the drops.

In order to change the flow rate adjust height of I.V. solution container. Raise the container to increase the flow rate, lower the container to decrease it.

**Note**

\* Easydrop scales have been calibrated according to GVS standard test conditions:

- Head pressure 80 cm (Head pressure is considered the differential height between the inlet and outlet of liquid in the I.V administration set).
- Standard ISO8536-4 gravity I.V. line: vented drip chamber 20 drops/ml with 15 micron filter, tubing 3.0 x 4.1 mm, Y-site connector, equipped with the Easydrop and Male Luer Lock connector at the end of the line.
- Needle used is 20G, 36 mm length.
- Total length of the line 150 cm.
- Liquid used: NaCl 0.9% physiological solution from glass bottles of 500ml.
- Changing of any of the above parameters can cause a different response in flow regulation.

**IMPORTANT**

- Do not use Easydrop in OPEN position, this will cause an uncontrolled liquid delivery (about 3 liters/hour).
- Easydrop cannot be used for the administration of blood or blood components.
- Using a high viscosity solution can cause lower flow rate than indicated on the scale. Compensate for this by increasing the head pressure applied.
- Use of a 15 micron filter into the drip chamber is suggested in order to prevent crystals from blocking the fluid path inside Easydrop.
- Drop counting is always necessary in order to confirm proper flow rate. If necessary, adjust the height of the I.V. solution container to increase or decrease the flow rate.

**Example**

Drip chamber 20 drops/ml

200 ml/h = 66 drops per minute.

100 ml/h = 33 drops per minute.

50 ml/h = 16 drops per minute.

Drip chamber 15 drops/ml

200 ml/h = 50 drops per minute.

100 ml/h = 25 drops per minute.

50 ml/h = 12 drops per minute.

Drip chamber 10 drops/ml

200 ml/h = 33 drops per minute.

100 ml/h = 16 drops per minute.

50 ml/h = 8 drops per minute.

**EASYDROP Ordering Information:**

Product Code	Description
RN067BTEK0000D02	Easydrop Flow Regulator white / single scale
RN130BTEK0000D02	Easydrop Flow Regulator white / double scale

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	15.9 kg	1,500 units



## IV Flow Regulators

### Eurodrop Flow Regulator

Eurodrop is a single-use disposable flow regulator which allows highly accurate control of flow rate in gravity administered I.V. solutions. It's a very low-cost alternative to highly expensive I.V. pump systems (with expensive and dedicated high pressure I.V. sets). Eurodrop is used with standard gravity I.V. sets and requires a "two hands" safety operation for any adjustment. The Eurodrop operating principle is the "triple labyrinth", the GVS patented technology that ensures a very accurate flow rate and high stability in delivery throughout the whole infusion session.

No electrical power is required. Eurodrop has a very light weight and a modern look. Eurodrop can be added as component of a standard gravity I.V. line or provided into an extension set to be connected to an existing standard gravity IV line.

#### SPECIFICATIONS

##### Biosafety

Materials comply with USP class VI-121°C test and ISO 10993

##### Dimensions

Diameter x Height: 32.00 x 34.20 mm (body)

Weight: 9.00 g

Operating range

20 to 250 ml/h\*

##### Inlet/Outlet connectors

Standard IV tubing connectors  
(2.7 x 3.5 mm or 3.0 x 4.1 mm)

##### Materials of construction

Housing: White ABS (also available in other materials and colors) Gasket: SEBS (also available in other materials)

#### Calibrated scale

Eurodrop is available in single and double calibration scale.

Eurodrop single scale has a general purpose scale that can be used for any kind of solution.

Eurodrop double scale has one first scale for liquid having density lower than 10% (i.e. light solutions with basis of NaCl 0.9% or Glucose 5% and 10% or Mannitol 5% and 10%) and a second scale for liquid having higher density (40% scale calibrated for solutions made with a basis of Glucose 20% or Mannitol 18%).

Personalized scales are available upon request.

##### Pyrogenicity

<0.25 EU/ml using the LAL test method.



#### Sterilization

Suitable for EtO (44°C/111°F max) and gamma (50kGy) sterilization. Higher temperature can cause a reduction in performance.

##### Maximum operating pressure

0.5 bar (7 psi) in static condition, Gravity set.

##### Maximum storage and operating temperature

40°C (104°F) indoor operation

##### Tolerance of flow rate\*

range 5-15 ml/h not defined.

range 20ml/h tolerance on flow rate -10 / + 50%

range 21-40ml/h tolerance on flow rate -10 / + 30%

range 41-250ml/h tolerance on flow rate -10 / + 20%

##### Stability of flow rate

10% maximum flow rate fluctuation during 24 hours infusion (tested with NaCl 0.9% solution from glass bottles).

## Operating instruction

Place the I.V. solution container (plastic bag or glass bottle or burette) at about 80 cm above the outlet level of the I.V. administration set.

Connect the I.V. set to the container.

Connect the Extension Set with Eurodrop to the I.V. set (not necessary if Eurodrop is already contained in I.V. set)

Open the clamp to begin priming the line.

Check that liquid is flowing out through the end of the line.

Eurodrop is provided by GVS in the OPEN position.

Prime Eurodrop completely turning Eurodrop from OPEN position to OFF position and then adjust the Eurodrop scale to the required value.

Connect the I.V. line to the catheter or needle.

At the first stage of infusion, double check that Eurodrop is delivering the required flow rate by counting the drops.

In order to change the flow rate adjust height of I.V. solution container. Raise the container to increase the flow rate, lower the container to decrease it.

## Note

\* Eurodrop scales have been calibrated according to GVS standard test conditions:

- Head pressure 80 cm (Head pressure is considered the differential height between the inlet and outlet of liquid in the I.V. administration set).
- Standard ISO8536-4 gravity I.V. line: vented drip chamber 20 drops/ml with 15 micron filter, tubing 3.0 x 4.1 mm, Y-site connector, equipped with the Eurodrop and Male Luer lock connector at the end of the line.
- Needle used is 20G, 36 mm length.
- Total length of the line 150 cm.
- Liquid used: NaCl 0.9% physiological solution from glass bottles of 500ml.
- Changing of any of the above parameters can cause a different response in flow regulation.

## IMPORTANT

- Do not use Eurodrop in OPEN position, this will cause an uncontrolled liquid delivery (about 3 liters/hour).
- Eurodrop cannot be used for the administration of blood or blood originated products.
- Using a high viscosity solution can cause lower flow rate than indicated on the scale. Compensate for this by increasing the head pressure applied.
- Use of a 15 micron filter into the drip chamber is suggested in order to prevent crystals from blocking the fluid path inside Eurodrop.
- Drop counting is always necessary in order to confirm proper flow rate. If necessary, adjust the height of the I.V. solution container to increase or decrease the flow rate.

## Example

Drip chamber 20 drops/ml

200 ml/h = 66 drops per minute.

100 ml/h = 33 drops per minute.

50 ml/h = 16 drops per minute.

Drip chamber 15 drops/ml

200 ml/h = 50 drops per minute.

100 ml/h = 25 drops per minute.

50 ml/h = 12 drops per minute.

Drip chamber 10 drops/ml

200 ml/h = 33 drops per minute.

100 ml/h = 16 drops per minute.

50 ml/h = 8 drops per minute.



## EURODROP Ordering Information:

Product Code	Description
RN200BTEK0000D01	Eurodrop Flow Regulator white / single scale
RN201BTEK0000D01	Eurodrop Flow Regulator white / double scale

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 35 cm	15.9 kg	1,500 units

# Leukocyte Filters



### LEUKOSAFE® RBC

#### Red Blood Cells filter for post-process leukodepletion

High efficiency leukocyte reduction filter for post-process filtration of Red Blood Cell (RBC)

- Consistently low residual leukocytes per unit.
- Rapid filtration time.
- High red cell recovery.

- Available with different filter surface area and volume, for performances optimization

- Permits storage of red cells to the allowable outdate of the unit when implemented in the pre-storage leukoreduction processes).

#### Clinical Benefits:

- Low residual leukocytes in filtered red cells have been clinically shown

to reduce leukocyte associated transfusion complications such as febrile reactions, Cytomegalovirus (CMV) transmission, alloimmunisation and immunosuppression.

- Minimum filter hold up volume, provides high recovery of red cells for transfusion to the patient.

### RS066 LEUKOSAFE®

#### Leukoreduction filter version for "Hard-Spin" RBC

##### Product Features:

- Filter with polyester fibers "melt-blown non woven" media

**Filter surface area:** 46 cm<sup>2</sup>

**Filtration efficiency:** 99.98% (> Log 4)

**Filtration time:** 5 - 20 minutes, depending by haematocrit value of RBC

**Red blood cell recovery averaged:** 89%

**Filtration temperature:** +4 °C ÷ +24 °C

- Can be used with all standard anticoagulants/additive solutions.

**Shelf Life:** 3 years (to be confirmed after sterilization validation by customer)

**Sterilization:** Ethylene oxide (Max. 45°C) - Gamma irradiation (Max. 25 kGy) - Steam (121 °C)



#### Ordering Informations

Product Code	Description
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RS066ALEXQ932A01	High efficiency leukocyte reduction filter from red blood cell concentrate
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## Leukocyte

## Filters

### RS096 LEUKOSAFE®

Leukoreduction filter version for:

“Hard-Spin” RBC

and

“Hard-Spin” RBC Buffy Coat (BC) depleted

Product Features valid for both the two filter versions:

- Filter with polyester fibers “melt-blown non woven” media

**Filter surface area:** 38 cm<sup>2</sup>

**Filtration efficiency:** 99.98% (> Log 4)

**Filtration time:** 5-15 minutes, depending by haematocrit value of RBC

**Red blood cell recovery averaged:**  
≥ 90%

**Filtration temperature:** +4 °C ÷ +24 °C

- Can be used with all standard anticoagulants/additive solutions.

**Shelf Life:** 3 years (to be confirmed after sterilization validation by customer)

**Sterilization:** Ethylene oxide (Max. 45°C) - Gamma irradiation (Max. 25 kGy) - Steam (121 °C)



### Ordering Informations

Product Code	Description
RS096ALEXQ93201	High efficiency leukocyte reduction filter for RBC concentrate
RS096ALEXQ936A01	High efficiency leukocyte reduction filter for RBC concentrate Buffy-Coat depleted



**RS196 LEUKOSAFE® Leukoreduction filter for "Soft-Spin" RBC**

**Product Features:**

- Filter with polyester fibers "melt-blown non woven" media

**Filter surface area:** 38 cm<sup>2</sup>

**Filtration efficiency:** 99.98% (> Log 4)

**Filtration time:** 8 - 20 minutes, depending by haematocrit value of RBC

**Red blood cell recovery averaged:**  
≥ 90%

**Filtration temperature:** +4 ° C ÷ +24 ° C

- Can be used with all standard anticoagulants/additive solutions.

**Shelf Life:** 3 years (to be confirmed after sterilization validation by customer)

**Sterilization:** Ethylene oxide (Max. 45°C) - Gamma irradiation (Max. 25 kGy) - Steam (121 °C)



**Ordering Informations**

Product Code	Description
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RS196ALEX1366A01	High efficiency leukocyte reduction filter for RBC (Soft Spin)
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## Leukocyte

### Filters

#### **LEUKOSAFE® Platelet concentrate filter for post-process leukodepletion**

High efficiency leukocyte reduction filters for post-process filtration of single therapeutic unit of Platelet (PLT) concentrates.

- Consistently low residual leukocytes per unit.
- Rapid filtration time.

- High Platelet recovery.
- Permits storage of Platelet to the allowable outdate of the therapeutic unit when implemented in the pre-storage leukoreduction processes.

#### **Clinical Benefits:**

- Low residual leukocytes in filtered PLT concentrates have been clinically shown to reduce leukocyte as-

sociated transfusion complications such as refractoriness to platelets, febrile reactions, Cytomegalovirus (CMV) transmission, alloimmunisation and immunosuppression.

- Minimum filter hold up volume, provides high recovery of PLT for transfusion to the patient.

#### **RS086 LEUKOSAFE® Filter for post-process leukoreduction of a single Therapeutic Unit of Platelet (PLT) concentrate.**

The single Therapeutic Unit of PLT is intended as from pooling process of: 5/6 Buffy-Coat units or 5/6 Platelet Rich Plasma units.

#### **Product Features:**

- Filter with polyester fibers "melt-blown non woven" media

**Filter surface area:** 34 cm<sup>2</sup>

#### **Filtration efficiency:**

≤ 300.000 WBC/unit

**Filtration time:** 8 - 20 minutes, depending by haematocrit value of RBC

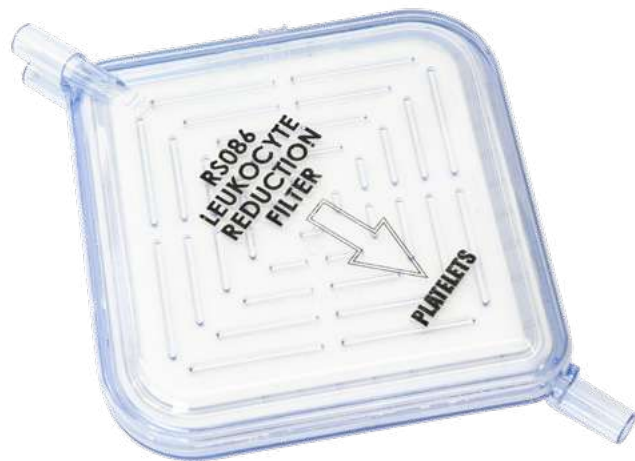
**Platelet/ $\mu$ L recovery averaged:** ≥ 90%

**Filtration temperature:** +20 °C ÷ +24 °C

- Can be used with all standard anticoagulants/additive solutions.

**Shelf Life:** 3 years (to be conferred after sterilization validation by customer)

**Sterilization:** Ethylene oxide (Max. 45°C) - Gamma irradiation (Max. 25 kGy) - Steam (121 °C)



#### **Ordering Informations**

Product Code	Description
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RS086ALEXQ93201	High efficiency leukocyte reduction filter for post-process filtration of PLT concentrate
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### **LEUKOSAFE® Whole Blood Filter for “pre-process” leukoreduction**

High efficiency leukocyte reduction filter for pre-process filtration Whole Blood (WB).

- Consistently low residual leukocytes per unit.
- Rapid filtration time.

- High red cell and plasma recovery before their separation process application

#### **Clinical Benefits:**

- Low residual leukocytes in filtered red cells have been clinically shown to reduce leukocyte associated transfusion complications such as febrile

reactions, Cytomegalovirus (CMV) transmission, alloimmunisation and immunosuppression.

- Minimum filter hold up volume, provides high recovery of red cells for transfusion to the patient.

### **RS046 LEUKOSAFE®**

- Whole Blood Filter for “pre-process” leukoreduction

#### **Product Features:**

- Filter with polyester fibers “melt-blown non woven” media

**Filter surface area:** 46 cm<sup>2</sup>

**Filtration efficiency:** 99.98% (> Log 4)

**Filtration time:** 6 - 20 minutes, depending by haematocrit value of WB

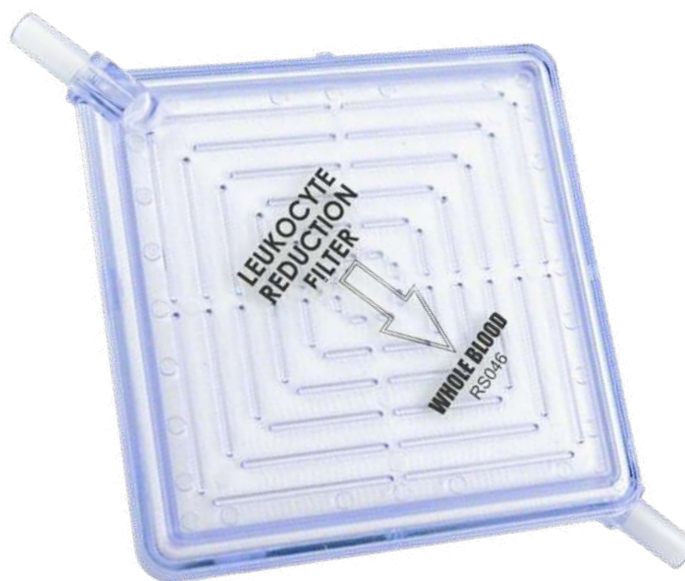
**Red blood cell recovery averaged:** 89%

**Filtration temperature:** +2° C ÷ +6 ° C

- Can be used with all standard anticoagulants

**Shelf Life:** 3 years (to be confirmed after sterilization validation by customer)

**Sterilization:** Ethylene oxide (Max. 45°C) - Gamma irradiation (Max. 25 kGy) - Steam (121 °C)



#### **Ordering Informations**

**Product Code**      **Description**

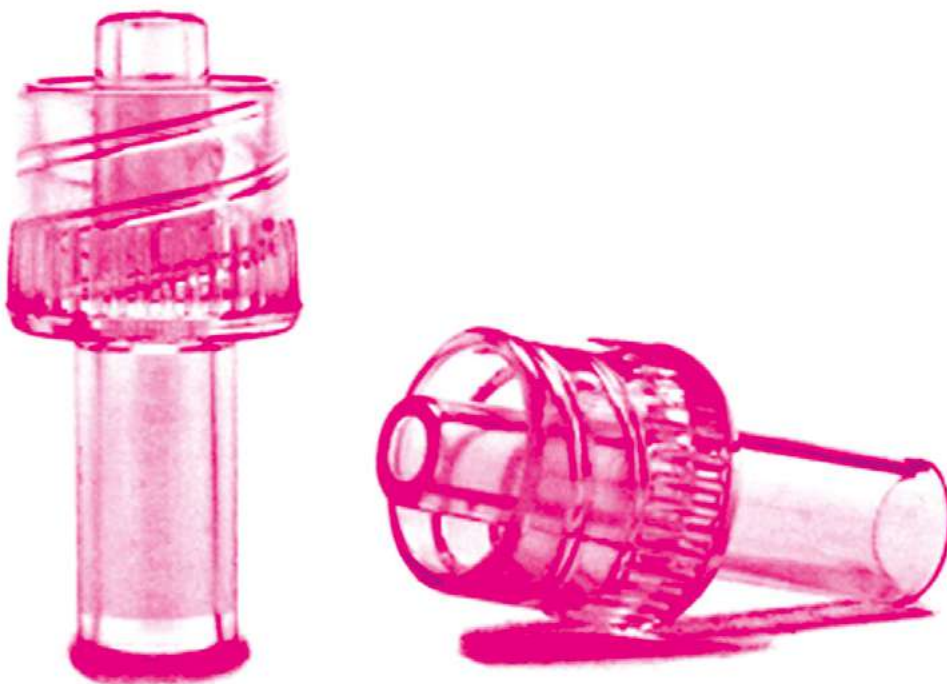
RS046BLEXQ910A01    High efficiency leukocyte reduction for Whole Blood (WB)

# Luer Connectors

**GVS provides a full range of Luer connectors:**

- Male luer lock
- Rotating male luer lock
- Female luer lock

All of these connectors can be manufactured with closed or vented caps or with special air vent caps. These are suitable for any numerous medical applications, available in different raw materials and colors. Depending on the materials of construction, they can be suitable for EtO, Gamma, e-beam or steam sterilization.



## MALE LUER LOCK

### Dimensions

Height: 22.00 mm  
Diameter: 10.20 mm

### Raw Material

ABS

### Ref. Standard

ISO 80369-7

### Application

Multipurpose

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

ABS Gamma EtO



### Ordering Information:

Product Code	Description
RN214ATER0000A00	Male Luer Lock Connector for 2.0 mm OD Tube in clear ABS
RN169ATER0000A0	Male Luer Lock Connector for 2.2 mm OD Tube in clear ABS
RN171ATER0000A0	Male Luer Lock Connector for 2.5 mm OD Tube in clear ABS
RN173ATER0000A0	Male Luer Lock Connector for 3.0 mm OD Tube in clear ABS
RN054AABS0000A00	Male Luer Lock Connector for 4.1 mm OD Tube in clear ABS
RN054DMAC0000B0	Male Luer Lock Connector for 4.1 mm OD Tube in white ABS for photosensitive drugs
RN175ATER0000A0	Male Luer Lock Connector for 5.5 mm OD Tube in clear ABS
RN177ATER0000A0	Male Luer Lock Connector for 6.8 mm OD Tube in clear ABS

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	12.5 kg	20,000 units

Suitable Vented Cap: see Code RN053DPEH0000A00 in Cap for Male Luer Lock section

Suitable Bacterial Priming Purge Filter: see codes TA225 in Cap for Male Luer Lock section

## NEW SELF-EJECTING ROTATING MALE LUER LOCK ONE HAND OPERATION



### Dimensions

Height: 49.71 mm  
Diameter: 14.00 mm

### Color

Clear + clear / red / blue

### Raw Material

PVC + PC + LDPE

### Application

Multipurpose

### Ref. Standard

ISO 80369-7

### Assembly Method

Bonding

### Pyrogenicity

< 0.25 EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO, Gamma, Beta

### Ordering Information:

Product Code	Description
CO1004ANAKLEA00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 4.1mm in clear rigid PVC + clear PC ring for EtO Sterilization
CO1005ANAKLEA00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 5.5mm in clear rigid PVC + clear PC ring for EtO Sterilization
CO1005ANAKLEC00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 5.5mm in clear rigid PVC + red PC ring for EtO Sterilization
CO1005ANAKLED00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 5.5mm in clear rigid PVC + blue PC ring for EtO Sterilization
CO1006ANAKLEA00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 6.8mm in clear rigid PVC + clear PC ring for EtO Sterilization
CO1006ANAKLEC00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 6.8mm in clear rigid PVC + red PC ring for EtO Sterilization
CO1006ANAKLED00	Rotating Male Luer Lock Connector with clear LDPE cap for tube OD 6.8mm in clear rigid PVC + blue PC ring for EtO Sterilization

Packaging:	Dimension	Weight	Quantity / Box
	37 x 56 x 23 cm	12.5 kg	5,000 units



## Luer

## Connectors

### NEW SELF-EJECTING ROTATING MALE LUER LOCK

#### Dimensions

Height: 35.00 mm

Diameter: 10.86 mm

#### Color

Clear + clear / red / blue

#### Raw Material

PVC + PC

#### Application

Multipurpose

#### Ref. Standard

ISO 80369-7

#### Assembly Method

Bonding

#### Pyrogenicity

< 0.25 EU/ml

#### Maximum Operating Temperature

50 °C

#### Sterilization

EtO, Gamma



#### Ordering Information:

Product	Code	Description
C01001ANAKLEA00		Rotating Male Luer Lock Connector for tube OD 4.1mm in clear rigid PVC + clear PC ring for EtO Sterilization
C01002ANAKLEA00		Rotating Male Luer Lock Connector for tube OD 5.5mm in clear rigid PVC + clear PC ring for EtO Sterilization
C01002ANAKLEC00		Rotating Male Luer Lock Connector for tube OD 5.5mm in clear rigid PVC + red PC ring for EtO Sterilization
C01002ANAKLED00		Rotating Male Luer Lock Connector for tube OD 5.5mm in clear rigid PVC + blue PC ring for EtO Sterilization
C01003ANAKLEA00		Rotating Male Luer Lock Connector for tube OD 6.8mm in clear rigid PVC + clear PC ring for EtO Sterilization
C01003ANAKLEC00		Rotating Male Luer Lock Connector for tube OD 6.8mm in clear rigid PVC + red PC ring for EtO Sterilization
C01003ANAKLED00		Rotating Male Luer Lock Connector for tube OD 6.8mm in clear rigid PVC + blue PC ring for EtO Sterilization

Packaging:	Dimension	Weight	Quantity / Box
	37 x 56 x 23 cm	11.5 kg	5,000 units

Suitable Cap: see Code RN406ARIB0000A00 in One hand Cap for Male Rotating Male Luer Lock section

### ROTATING MALE LUER LOCK WITH DISINFECTABLE LUER CONE

#### Dimensions

Height: 32.00 mm

Diameter: 10.60 mm

#### Raw Material

ABS - PVC + Polypropylene

#### Ref. Standard

ISO 80369-7

#### Application

Multipurpose

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

ABS: Gamma EtO

PVC: EtO (products for other sterilization method available upon request)



#### Ordering Information:

Product Code	Description
C00615ANAKPPAA00	Rotating Male Luer Lock Connector for 4.1 mm OD Tube in clear PVC + natural PP ring
C00615ATERPPA00	Rotating Male Luer Lock Connector for 4.1 mm OD Tube in clear ABS + natural PP ring
C00616ANAKPPA00	Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear PVC + natural PP ring
C00616ANAKPPC00	Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear PVC + red PP ring
C00616ANAKPPD00	Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear PVC + blue PP ring
C00616ATERPPA00	Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear ABS + natural PP ring
C00616ATERPPC00	Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear ABS + red PP ring
C00616ATERPPD00	Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear ABS + blue PP ring

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	12.2 kg	10,000 units

## FULLY RETRACTABLE LUER LOCK

### Dimensions

Height: 28 mm

### Color

Clear

### Raw Material

PP+PVC or PP+ABS

### Application

Multipurpose

### Ref. Standard

ISO 80369-7

### Assembly Method

Bonding

### Pyrogenicity

< 0.25 EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO (products for other sterilization method available upon request)



### Ordering Information:

#### Product Code

#### Description

C00628ANAKPPA00 Fully Retractable Luer Lock for 4.1mm OD Tube in clear PVC+PP

C00628ATERPPA00 Fully Retractable Luer Lock for 4.1mm OD Tube in clear ABS+PP

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	11.3 kg	8,000 units

## ROTATING MALE LUER LOCK

### Dimensions

Height: 32.00 mm

Diameter: 10.60 mm

### Raw Material

ABS - PVC + Polypropylene

### Ref. Standard

ISO 80369-7

### Application

Multipurpose

### Assembly method

Bonding

### Pyrogenicity in EU/ml

< 0.25

### Maximum Operating Temperature

50°C

### Sterilization

ABS: Gamma EtO

PVC: EtO (products for other sterilization method available upon request)



### Ordering Information:

#### Product Code

#### Description

C00589DPPABSA00 Rotating Male Luer Lock Connector for 4.1 mm OD Tube in clear ABS + natural PP ring

C00589APPNAKA00 Rotating Male Luer Lock Connector for 4.1 mm OD Tube in clear PVC + natural PP ring

C00589DPPABSB00 Rotating Male Luer Lock Connector for 4.1 mm OD Tube in white ABS + natural PP ring for photosensitive drugs

C00590DPPPVCA00 Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear PVC + natural PP ring

C00590DPPPVCC00 Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear PVC + red PP ring

C00590DPPPVCD00 Rotating Male Luer Lock Connector for 6.8 mm OD Tube in clear PVC + blue PP ring

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	12.2 kg	10,000 units

Suitable Vented Cap: see Code RN053DPEH0000A00 in Cap for Male Luer Lock section

Suitable Bacterial Priming Purge Filter: see codes TA225 in Cap for Male Luer Lock section

## ROTATING MALE LUER LOCK + CAP



### Dimensions

Height: 39.00 mm

Diameter: 12.00 mm

### Raw Material

ABS + Polypropylene + Polyethylene

### Ref. Standard

ISO 80369-7 / ISO 8536-4

### Application

Multipurpose

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

#### Product Code

#### Description

C00599APPABSA00 Rotating Male Luer Lock Connector with clear PE cap for Tube OD 4.1 mm in clear ABS + clear PP ring

C00599DPPABSB00 Rotating Male Luer Lock Connector with clear PE cap for Tube OD 4.1 mm in white ABS + clear PP ring for photosensitive drugs

C00618ATERPPA00 Rotating Male Luer Lock Connector with PE cap for tube OD 4.1mm in clear ABS + natural PP ring\*

Packaging:	Dimension	Weight	Quantity / Box
	35 x 30 x 50 cm	14.5 kg	8,000 units





## Luer

## Connector Caps

### MALE LUER LOCK + CAP

#### Dimensions

Height: 30.50 mm

Diameter: 12.00 mm

#### Raw Material

ABS + Polyethylene

#### Ref. Standard

ISO 80369-7 / ISO 8536-4

#### Application

Multipurpose

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO (products for other sterilization method available upon request)



#### Ordering Information:

Product Code	Description
C00555AABSPEA00	Male Luer Lock Connector with clear PE cap for 4.1 mm OD Tube in clear ABS
C00555AABSPEB00	Male Luer Lock Connector with white PE cap for 4.1 mm OD Tube in white ABS for photosensitive drugs
C00610ATERLUA00	Male Luer Lock Connector with clear PE cap for 3.0 mm OD Tube in clear ABS
C00607AABSPEA00	Male Luer Lock Connector with clear PE cap for 2.5 mm OD Tube in clear ABS

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	11.5 kg	10,000 units

### FULLY RETRACTABLE LUER LOCK WITH PURGE FILTER

#### Dimensions

Height 41.3 mm

Way dimensions

Diameters - 3,8 - 4,0 conical (tube 4,1)

#### Raw Material

PP+PVC, PP+ABS or PC+ABS

#### Color

Clear/green-blue, White/blue, Amber/b

#### Ref. Standard

ISO 80369-7

#### Assembly method

Bonding

#### Maximum Operating Temperature

50° C Max (122°F)

#### Application

Multipurpose

#### Pyrogenicity

< 0.25 EU/ml

#### Sterilization

EtO (products for other sterilization method available upon request)



#### Ordering Information:

Product Code	Description
C00629ANAKPPD00	Fully Retractable Luer Lock for 4.1 mm OD Tube in clear PVC+PP, with blue Priming Purge Filter TA225 1.2 µm
C00629ATERPPD00	Fully Retractable Luer Lock for 4.1 mm OD Tube in clear ABS+PP, with blue Priming Purge Filter TA225 1.2 µm
C00629ANAKPPE00	Fully Retractable Luer Lock for 4.1 mm OD Tube in clear PVC+PP, with green Priming Purge Filter TA225 1.2 µm
C00629ATERPPE00	Fully Retractable Luer Lock for 4.1 mm OD Tube in clear ABS+PP, with green Priming Purge Filter TA225 1.2 µm
C00629ATERPCD00	Fully Retractable Luer Lock for 4.1 mm OD Tube in clear ABS+PC, with blue Priming Purge Filter TA225 1.2 µm
C00629ASD0PCD00	Fully Retractable Luer Lock for 4.1 mm OD Tube in white ABS+clear PC, with blue Priming Purge Filter TA225 1.2 µm
C00629ASD0PPD00	Fully Retractable Luer Lock for 4.1 mm OD Tube in white ABS+PP, with blue Priming Purge Filter TA225 1.2 µm
C00629ATERPCM00	Fully Retractable Luer Lock for 4.1 mm OD Tube in amber ABS+PC, with blue Priming Purge Filter TA225 1.2 µm

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	13.6 kg	8,000 units



## MALE LUER LOCK + BACTERIAL VENT FILTER WITH CAP

### Dimensions

Height: 20.6 mm  
Diameter: 10.4. mm

### Color

Light Blue

### Raw Material

ABS + PP

### Filter Material

Acrylic co-polymer membrane

### Application

Multipurpose

### Ref. Standard

ISO 80369-7

### Assembly Method

Bonding

### Pyrogenicity

< 0.5 EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO (products for other sterilization method available upon request)



### Ordering Information:

Product Code	Description
C00638ATEREPD00	Male Luer Lock in light blue ABS, with blue PP bacterial air vent with closing cap

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	7.15 kg	10,000 units

## MALE LUER SLIP



### Dimensions

Height: 24.1 mm  
Diameter: 6.6 mm

### Color

Clear

### Raw Material

PVC

### Application

Multipurpose

### Ref. Standard

ISO 80369-7 / ISO 10993-1

### Assembly Method

Bonding/Interference

### Pyrogenicity

< 0.25 EU/ml EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO

### Ordering Information:

Product Code	Description
RACCOR234RLT	Male Luer Slip Connector for Tube OD 4.1 mm in clear PVC

Packaging:	Dimension	Weight	Quantity / Box
	50 x 40 x 25 cm	10.9 kg	30,000 units

Suitable Vented Cap: see Code TAPPOR234CRLS in Cap for Male Luer Slip section

Suitable Bacterial Priming Purge Filter: see codes TA225 in Cap for Male Luer Slip section

## SLIP LUER LOCK CONNECTOR

### Dimensions

Height: 28.00 mm

Diameter: 5.50 mm

### Color

Clear, White, Amber

### Raw Material

PVC, ABS

### Application

Multipurpose

### Ref. Standard

ISO 80369-7 / ISO 10993-1

### Assembly Method

Bonding/Interference

### Pyrogenicity

< 0.25 EU/ml EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO



### Ordering Information:

Product Code	Description
RN230ANAK0000A00	Male Luer Slip Connector for Tube OD 4.1 mm in clear PVC
RN230ASD00000B00	Male Luer Slip Connector for Tube OD 4.1 mm in white ABS
RN230ATER0000A00	Male Luer Slip Connector for Tube OD 4.1 mm in clear ABS
RN230ATER0000M00	Male Luer Slip Connector for Tube OD 4.1 mm in amber ABS

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	12.20 kg	20,000 units

## ONE HAND CAP FOR MALE ROTATING LUER LOCK

### Dimensions

Height: 21.62 mm

Diameter: 14.00 mm

### Color

Clear

### Raw Material

LDPE

### Application

Multipurpose

### Ref. Standard

ISO 80369-7

### Assembly Method

Interference

### Pyrogenicity

< 0.25 EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO, Gamma



### Ordering Information:

Product Code	Description
RN406ARIB0000A00	Patient Connector Cap for New Rotating Male Luer Lock for Sterilization

Packaging:	Dimension	Weight	Quantity / Box
	37 x 56 x 23 cm	9.0 kg	15,000 units

Suitable for GVS New Rotating Male Luer Lock One Hand operation

## VENTED CAP FOR MALE LUER LOCK PLUG-IN

### Dimensions

Height: 14.70 mm

Diameter: 12.00 mm

### Raw Material

Polyethylene, Polypropylene

### Ref. Standard

ISO 80369-7 / ISO 10993-1

### Assembly method

Interference

### Application

Multipurpose

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25



### Sterilization

EtO

(products for other sterilization method available upon request)

### Ordering Information:

Product Code	Description
RN053DPEH0000A00	Universal Vented Cap for Male Luer Lock in clear PE

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 50 cm	22.0 kg	60,000 units

Suitable for all GVS Male Luer Lock and Rotating Male Luer Lock

## CAP FOR MALE LUER LOCK TWIST-IN

### Dimensions

Height: 18.60 mm

Diameter: 6.70 mm

### Raw Material

Polypropylene

### Ref. Standard

ISO 80369-7 / ISO 10993-1

### Assembly method

Interference

### Application

Multipurpose

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO (products for other sterilization method available upon request)



### Ordering Information:

Product Code	Description
RN291AHD72550D00	Vented Cap for Male Luer Lock in blue PP
RN290AHD72550D00	Closed Cap for Male Luer Lock in blue PP

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	22.0 kg	30,000 units

Suitable for all GVS Male Luer Lock and Rotating Male Luer Lock

## VENTED CAP FOR MALE LUER SLIP



### Raw Material

Polyethylene

### Ref. Standard

ISO 8536-4

### Application

Multipurpose

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, gamma, e-beam  
(products for other sterilization method available upon request)

### Ordering Information:

Product Code	Description
TAPP0234CRLS	Universal Vented Cap for Male Luer Slip in clear Polyethylene

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 25 cm	10.2 kg	30,000 units

Suitable for GVS Male Luer Slip Connector, code RACCOR234RLT

## FEMALE LUER LOCK



### Dimensions

Height: 20.00 mm

Diameter: 14.00 mm (wings)

### Raw Material

PVC

### Ref. Standard

ISO 80369-7 / 10993-1

### Application

Multipurpose

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO  
(products for other sterilization method available upon request)

### Ordering Information:

Product Code	Description
RN152ANAK0000A00	Winged Female Luer Lock Connector for 2.0 mm OD Tube in clear PVC
RN152CTGP0000A00	Female Luer Lock Connector for 2.0 mm OD Tube in Natural ABS
RN154ANAK0000A00	Winged Female Luer Lock Connector for 2.5 mm OD Tube in clear PVC
RN154CTGP0000A00	Female Luer Lock Connector for 2.5 mm OD tube in Natural ABS
RN156ANAK0000A00	Winged Female Luer Lock Connector for 3.0 mm OD Tube in clear PVC
RN156CTGP0000A00	Female Luer Lock Connector for 3.0 mm OD tube in Natural ABS
RN158ANAK0000A00	Winged Female Luer Lock Connector for 4.1 mm OD Tube in clear PVC
RN158CTGP0000A00	Female Luer Lock Connector for 4.1 mm OD tube in Natural ABS
RN162ANAK0000A00	Winged Female Luer Lock Connector for 5.0 mm OD Tube in clear PVC
RN164ANAK0000A00	Winged Female Luer Lock Connector for 5.5 mm OD Tube in clear PVC

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	22.0 kg	20,000 units

## BREAKABLE FEMALE LUER LOCK

### Dimensions

Height: 37.00 mm  
Diameter: 6.0/6.6 mm (wings)

### Raw Material

PVC

### Ref. Standard

ISO 80369-7

### Application

Bag Connectors

### Assembly method

Bonding

### Maximum Operating Temperature

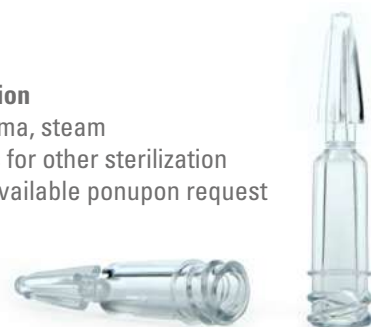
120°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma, steam  
(products for other sterilization method available upon request)



### Ordering Information:

Product Code	Description
RACCOR26908400L	Breakable Female Luer Lock outside fitting Tube 6.6 mm
RACCOR26808400L	Breakable Female Luer Lock outside fitting Tube 6.0 mm

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 30 cm	9.5 kg	10,000 units

## RN179 - CLOSED CAP FOR FEMALE LUER LOCK

### Dimensions

Height: 11.20 mm  
Diameter: 10.50 mm

### Raw Material

Polypropylene, ABS.  
Polyethylene available under request

### Ref. Standard

ISO 80369-7 / 10993-1

### Application

Multipurpose

### Assembly method

Connectors

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, gamma (ABS)  
steam (PP)  
(products for other sterilization method available upon request)



### Ordering Information:

Product Code	Description
RN179AMAC0000B00	Closed Luer Lock Cap for Female Luer Lock Connector in white ABS
RN179ATER0000A00	Closed Luer Lock Cap for Female Luer Lock Connector in clear ABS
RN179AXM60000B00	Closed Luer Lock Cap for Female Luer Lock Connector in white PP
RN179AXM60000C00	Closed Luer Lock Cap for Female Luer Lock Connector in red PP
RN179AXM60000D00	Closed Luer Lock Cap for Female Luer Lock Connector in blue PP
RN179AXM60000E00	Closed Luer Lock Cap for Female Luer Lock Connector in green PP

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 40 cm	14.0 kg	30,000 units

## RN216 - VENTED CAP FOR FEMALE LUER LOCK

### Dimensions

Height: 11.20 mm  
Diameter: 10.50 mm

### Raw Material

Polyethylene, ABS and Polypropylene  
available under request

### Ref. Standard

ISO 80369-7

### Application

Multipurpose

### Assembly method

Connectors

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO  
(products for other sterilization method available upon request)



### Ordering Information:

Product Code	Description
RN216DHC70000A00	Vented Luer Lock Cap for Female Luer Lock Connector in clear PE
RN216DHC70000B00	Vented Luer Lock Cap for Female Luer Lock Connector in white PE
RN216DHC70000C00	Vented Luer Lock Cap for Female Luer Lock Connector in red PE
RN216DHC70000D00	Vented Luer Lock Cap for Female Luer Lock Connector in blue PE
RN216DHC70000E00	Vented Luer Lock Cap for Female Luer Lock Connector in green PE

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 40 cm	14.0 kg	30,000 units

## ASSEMBLED FEMALE LUER CONNECTORS

### FEMALE LUER LOCK + CAP

#### Dimensions

Height: 25.00 mm  
Diameter: (wings) 14.00 mm

#### Color

Clear/ white/ red/ blue

#### Raw Material

ABS + Polyethylene

#### Application

Multipurpose

#### Ref. Standard

ISO 80369-7

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO

(products for other sterilization method available upon request)



#### Ordering Information:

##### Product Code Description

C00614ANAKMAAB0	Female Luer Lock Connector in clear PVC with White Closed Cap for tube OD 3.0 mm
C00603ANAKXMAB0	Female Luer Lock Connector in clear PVC with White Closed Cap for tube OD 4.1 mm
C00603ANAKXMAC0	Female Luer Lock Connector in clear PVC with Red Closed Cap for tube OD 4.1 mm
C00603ANAKXMAD0	Female Luer Lock Connector in clear PVC with Blue Closed Cap for tube OD 4.1 mm
C00603ANAKXMAE0	Female Luer Lock Connector in clear PVC with Green Closed Cap for tube OD 4.1 mm
C00604ATER00A00	Female Luer Lock Connector in clear PVC with White Vented Cap for tube OD 4.1 mm
C00613ANAKXMAB0	Female Luer Lock Connector in clear PVC with White Closed Cap for tube OD 5.5 mm
C00613ANAKXMAC0	Female Luer Lock Connector in clear PVC with Red Closed Cap for tube OD 5.5 mm
C00613ANAKXMAD0	Female Luer Lock Connector in clear PVC with Blue Closed Cap for tube OD 5.5 mm

Packaging:	Dimension	Weight	Quantity / Box
	50x30x50 cm	11,5 kg	10.000 units

#### Notes

\* Assembled Female Luer Lock Connectors in ABS are available upon request

\*\* Products for other sterilization method available upon request

## CLOSED COMBI CAP / CLOSE FEMALE LUER LOCK CAP



#### Dimensions

Height: 22.20 mm  
Diameter: 10.50 mm

#### Raw Material

PP

#### Ref. Standard

ISO 80369-7 / 10993-1

#### Application

Multipurpose

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

Eto, Gamma

#### Ordering Information:

##### Product Code Description

CONCOMC08021330R	Closed cap Combi FLL/MLL in red PP
CONCOMC08021330B	Closed cap Combi FLL/MLL in blue PP

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 30 cm	6.5 kg	10,000 units

## CLOSED CAP FEMALE LUER LOCK



#### Dimensions

Height 19.20 mm  
Diameter 7.70 mm

#### Raw Material

PP

#### Ref. Standard

ISO 80369-7 / 10993-1

#### Application

Multipurpose

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

<0.25

#### Sterilization

Eto, Steam

#### Ordering Information:

##### Product Code Description

TAPPOC00261330T	Closed Cap Female Luer Lock
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Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 22 cm	4.0 kg	10,000 units

# Clamps Closure Devices

Full range of roller, pinch, slide and non-reopening clamps.

These are suitable for numerous medical applications and are available in different raw materials and colors. Depending on materials of construction, they are suitable for EtO, Gamma, e-beam or steam sterilization.

## ROLLER CLAMPS

### Housing for Small Size Roller



#### Dimensions

Height: 48.00 mm

Width: 18.00 mm

#### Raw Material

PE

#### Ref. Standard

ISO 1135-4 / ISO 8536-4

#### Application

Infusion

Transfusion

#### Assembly method

Assembly

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO

(products for other sterilization method available upon request)

#### Ordering Information:

Product Code	Description
ROLLEMP3RR	Housing for small size wheel roller for 4.1 mm OD Tube

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 55 cm	22.2 kg	12,500 units

To be assembled with Wheel Code: RUOTAR234RR1R



#### Wheel for Small Size Roller

##### Dimensions

Height: 10.90 mm

Width: 9.20 mm

##### Raw Material

Polyethylene

##### Ref. Standard

ISO 1135-4 / ISO 8536-4

##### Application

Infusion

Transfusion

##### Assembly method

Assembly

##### Maximum Operating Temperature

50°C

##### Pyrogenicity in EU/ml

< 0.25

##### Sterilization

EtO

(products for other sterilization method available upon request)



##### Ordering Information:

##### Product Code

##### Description

RU0TAROLLMP3RR Wheel in red PE for small size roller in red PE

Packaging:	Dimension	Weight	Quantity / Box
	40 x 50 x 30 cm	18.2 kg	50,000 units

To be assembled with Housing code: ROLLEMP3RR

Other colors available upon request





## Clamps

## Closure Devices

### Housing for Medium Size Roller

**Dimensions**

Height: 55.00 mm

Width: 22.20 mm

**Raw Material**

Polyethylene

**Ref. Standard**

ISO 1135-4 / ISO 8536-4

**Application**

Infusion

Transfusion

**Assembly method**

Assembly

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

< 0.25

**Sterilization**

EtO (products for other sterilization method available upon request)

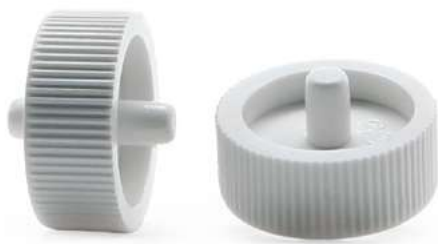
**Ordering Information:**

Product Code	Description
ROLLER13808503L	Housing in white PE for medium size wheel for Tube OD 4.1 mm

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 30 cm	11.6 kg	2,500 units

To be assembled with Wheel Code: RUOTAR13908503L

### Wheel for Medium Size Roller

**Dimensions**

Height: 13.00 mm

Width: 10.00 mm

**Raw Material**

Polyethylene

**Ref. Standard**

ISO 1135-4 / ISO 8536-4

**Application**

Infusion

Transfusion

**Assembly method**

Assembly

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

< 0.25

**Sterilization**

EtO (products for other sterilization method available upon request)

**Ordering Information:**

Product Code	Description
RUOTAR13908503L	Wheel in white PE for medium size roller

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 30 cm	9.9 kg	20,000 units

To be assembled with Housing code: ROLLER13808503L

### Housing for Large Size Roller

#### Dimensions

Height: 59.50 mm

Width: 22.00 mm

#### Raw Material

ABS

#### Ref. Standard

ISO 1135-4 / ISO 8536-4

#### Application

Infusion

Transfusion

#### Assembly method

Assembly

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO

(products for other sterilization method available upon request)



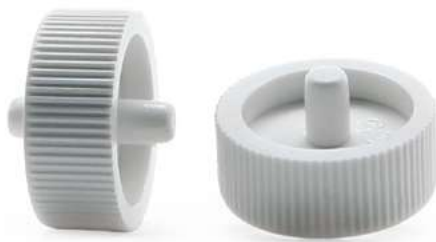
#### Ordering Information:

Product Code	Description
ROLLER13308503L	Housing for big size wheel for Tube OD 6.8 mm

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 30 cm	16.2 kg	2,500 units

To be assembled with Wheel Code: ROLLER13408503L

### Wheel for Large Size Roller



#### Dimensions

Height: 16.00 mm

Width: 15.00 mm

#### Raw Material

ABS

#### Ref. Standard

ISO 1135-4 / ISO 8536-4

#### Application

Infusion

Transfusion

#### Assembly method

Assembly

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO

(products for other sterilization method available upon request)

#### Ordering Information:

Product Code	Description
RUOTAR13408503L	Wheel in white ABS for big size roller

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 20 cm	14.5 kg	10,000 units

To be assembled with Housing Code: ROLLER13308503L



## Clamps

### Closure Devices

#### On/Off Clamps - Small Size

**Dimensions**

Length: 24.50 mm

Height: 19.40 mm

**Raw Material**

Polypropylene

**Ref. Standard**

ISO 1135-4 / ISO 8536-4

**Application**

Infusion

Hemodialysis

**Assembly method**

Assembly

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO, steam, Gamma

**Ordering Information:****Product Code****Description**

RN408AHP30000B00 On/Off single step small size clamp for 2.0 mm to 5.5 mm OD Tube - in white PP

RN408AHP30000C00 On/Off single step small size clamp for 2.0 mm to 5.5 mm OD Tube - in red PP

RN408AHP30000D00 On/Off single step small size clamp for 2.0 mm to 5.5 mm OD Tube - in blue PP

**Packaging:****Dimension****Weight****Quantity / Box**

56.5 x 37.5 x 45 cm

12.0 kg

10,000 units

#### On/Off Clamps - Medium Size

**Dimensions**

Length: 31.04 mm

Height: 22.06 mm

**Raw Material**

Polypropylene

**Application**

Infusion

Hemodialysis

**Ref. Standard**

ISO 1135-4 / ISO 8536-4

**Assembly method**

Assembly

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO, Steam, Gamma

**Ordering Information:****Product Code****Description**

CLAMPE6653001 On/Off single step medium size clamp for 5.5 mm to 6.8 mm OD Tube - in white PP

CLAMPE6651001 On/Off single step medium size clamp for 5.5 mm to 6.8 mm OD Tube - in red PP

CLAMPE6652001 On/Off single step medium size clamp for 5.5 mm to 6.8 mm OD Tube - in blue PP

**Packaging:****Dimension****Weight****Quantity / Box**

37 x 56 x 23 cm

16.1 kg

7,000 units

## On/Off Clamps - Large Size

### Dimensions

Length: 38.00 mm

Height: 28.00 mm

### Raw Material

Polypropylene

### Ref. Standard

ISO 1135-4 / ISO 8536-4

### Application

Infusion

Hemodialysis

### Assembly method

Assembly

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO



### Ordering Information:

Product Code	Description
CLAMPE6753001	On/Off single step large size clamp, gamma for 5.5 mm to 8.0 mm OD Tube in white PP
CLAMPE6751001	On/Off single step large size clamp, gamma for 5.5 mm to 8.0 mm OD Tube in red PP
CLAMPE6752001	On/Off single step large size clamp, gamma for 5.5 mm to 8.0 mm OD Tube in blue PP

Packaging:	Dimension	Weight	Quantity / Box
	58 x 37 x 23	10.8 kg	2,500 units

## Small Slide Clamps



### Dimensions

Height: 37.00 mm

Width: 16.00 mm

### Raw Material

Polypropylene

### Ref. Standard

ISO 8536-4 / ISO 8536-4

### Application

Infusion

Hemodialysis

### Assembly method

Assembly

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO

(Products for other sterilization method available under request)

### Ordering Information:

Product Code	Description
PIASTR10908301L	Small slide clamp for 2.5 mm to 5.5 mm OD Tube in red PP
PIASTR10908302L	Small slide clamp for 2.5 mm to 5.5 mm OD Tube in blue PP
PIASTR10908303L	Small slide clamp for 2.5 mm to 5.5 mm OD Tube in white PP

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	8.7 kg	10,000 units



## Clamps

### Closure Devices

#### LARGE SLIDE CLAMPS

**Dimensions**

Height: 40.00 mm

Width: 17.00 mm

**Raw Material**

Polypropylene

**Ref. Standard**

ISO 8536-4 / ISO 8536-4

**Application**

Infusion

Hemodialysis

**Assembly method**

Assembly

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO (Products for other sterilization method available under request)

**Ordering Information:****Product Code****Description**

PIASTR11008301L Large slide clamp for 5.5 mm to 6.8 mm OD Tube in red PP

PIASTR11008302L Large slide clamp for 5.5 mm to 6.8 mm OD Tube in blue PP

PIASTR11008303L Large slide clamp for 5.5 mm to 6.8 mm OD Tube in white PP

**Packaging:****Dimension**

40 x 30 x 30 cm

**Weight**

7.0 kg

**Quantity / Box**

5,000 units

#### NON REOPENING CLAMPS

**Dimensions**

Height: (closed position)

27.00 mm

Width: 12.80 mm

**Raw Material**

PP-EPT 30R

**Ref. Standard**

ISO 8536-4 / ISO 8536-4

**Application**

Infusion

Hemodialysis

**Assembly method**

Assembly

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

(Products for other sterilization method available under request)

**Ordering Information:****Product Code****Description**

CLAMPL08608303L Non Reopening Clamps for tube OD 6.8 mm in white PP

**Packaging:****Dimension**

60 x 40 x 30 cm

**Weight**

11.6 kg

**Quantity / Box**

3,500 units

**CELER CLAMP**

**Dimensions**

Height: 32.8 mm

Width: 33 mm

**Raw Material**

PP

**Ref. Standard**

ISO 8536-4 / ISO 8536-4

**Application**

Hemodialysis

Infusion

**Assembly Method**

Assembly

**Pyrogenicity**

< 0,25 EU/ml

**Maximum Operating Temperature**

50°C

**Sterilization**

EtO, Steam, Gamma



**Ordering Information:**

**Product Code**

**Description**

RN400ABOR0000B00 Celer Clamp for tube from OD 5.0 mm to OD 7.2 mm (tubing wall thickness 1 mm)

**Packaging:**

**Dimension**

**Weight**

**Quantity / Box**

37 x 56 x 22 cm

8.250 kg

2,500 units



# Injection Ports

GVS has a range of injection ports covering various applications; we offer Polycarbonate Injection Ports, Y-site connectors for Infusion Sets and the injection sites for hemodialysis straight and with auxiliary port connectors for hemodialysis bloodlines.





## INJECTION SITE MLL AND CAP

### Dimensions

Height 20.70 mm  
Diameter 10.50 mm

### Raw Material

ABS, Poliisoprene

### Ref. Standard

ISO 8536-4

### Application

Multipurpose

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO



### Ordering Information:

#### Product Code

PUNINA01751600T

#### Description

Injection Port Male Luer Lock Latex Free

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 30 cm	12.0 kg	10.000 pcs/box

## VENTED COVER FOR INJECTION PORT MALE LUER LOCK

### Dimensions

Height: 18.00 mm  
Diameter: 12.70 mm

### Raw Material

PE

### Ref. Standard

ISO 8536-4

### Application

Multipurpose

### Assembly method

Interference



### Ordering Information:

#### Product Code

CAPSLAC04990520T

#### Description

Vented Cover for Injection Port Male Luer Lock

Packaging:	Dimension	Weight	Quantity / Box
	50 x 37 x 30 cm	16.0 kg	10.000 pcs/box



## Injection

## Ports

### "Y" INJECTION SITE SHORT VERSION FINGER PROTECTOR

**Dimensions**

Height: 29.00 mm

Width : 22.30 mm

**Raw Material**

ABS + TPE

**Ref. Standard**

ISO 8536-4

**Application**

Infusion

**Assembly method**

Bonding

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

< 0.25

**Sterilization**

EtO (products for other sterilization method available upon request)

**Ordering Information:**

Product Code	Description
C00665AABS00A00	Short Version Y-site connector for 3.5 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in clear ABS - Latex-free Septum
C00661AMAC00B00	Short Version Y-site connector for 4.1 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in white ABS
C00661ATERMAA00	Short Version Y-site connector for 4.1 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in clear ABS
C00661ATERMAM00	Short Version Y-site connector for 4.1 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in amber ABS

Packaging:	Dimension	Weight	Quantity / Box
	35 x 30 x 50 cm	14.0 kg	6,000 units

## "Y" INJECTION SITE LONG VERSION FINGER PROTECTOR

### Dimensions

Height: 43.20 mm

Width: 22.30 mm

### Raw Material

ABS + TPE

### Ref. Standard

ISO 8536-4

### Application

Infusion

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO (products for other sterilization method available upon request)



### Ordering Information:

Product Code	Description
CO0600AABS00A00	Long Version Y-site connector for 3.5 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in clear ABS - Latex-free Septum
CO0598ATER00A00	Long Version Y-site connector for 4.1 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in clear ABS - Latex-free Septum
CO0598DMACMAB00	Long Version Y-site connector for 4.1 mm OD Tube INLET and 4.1 mm OUTLET with finger protector in White ABS - Latex-free Septum - for photosensitive drugs.

Packaging:	Dimension	Weight	Quantity / Box
	35 x 30 x 50 cm	14.5 kg	6,000 units

## VIAL ADAPTER



### Dimensions

Height: 43.20 mm

Diameter: OD 22.30 mm

### Raw Material

Polycarbonate

### Ref. Standard

ISO 8536-4

### Application

Infusion

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma, Steam

### Ordering Information:

Product Code	Description
TAPPO40419900L	PC Vial Adapter for bag (Tube ID 6.0 mm) with metal cover and PP septum

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 30 cm	23.8 kg	5,000 units



## Injection Ports

### SNAP-OFF MEMBRANE PORT

**Dimensions**

Height: 39.00 mm

Diameter: OD 6.80 mm

**Raw Material**

PVC

**Ref. Standard**

ISO 8536-4

**Application**

Infusion

**Assembly method**

bonding

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

**Ordering Information:****Product Code****Description**

RACCOR91908000L Snap-Off Membrane Port for Tube in clear PVC, OD 6.8 mm – open position

RACCLU91909900L Snap-Off Membrane Port for Tube in clear PVC, OD 6.8 mm – closed position

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 30 cm	13.8 kg	5,000 units

### INJECTION SITES FOR HEMODIALYSIS STRAIGHT

**Dimensions**

Height: 20.24 mm

Width: 33.00 mm

**Raw Material**

PVC + Polysoprene

**Ref. Standard**

ISO 8638

**Application**

Hemodialysis

**Assembly method**

Bonding

**Maximum Operating Temperature**

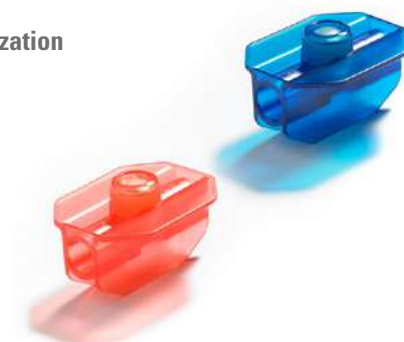
50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

**Ordering Information:****Product Code****Description**

C01007ANAKSLC00 Injection Site with protection for tube OD 6.8mm in red PVC

C01007ANAKSLD00 Injection Site with protection for tube OD 6.8mm in blue PVC

Packaging:	Dimension	Weight	Quantity / Box
	37 x 56 x 23	11.0 kg	3,000 units

**INJECTION SITES FOR HEMODIALYSIS  
WITH AUXILIARY PORT**

**Dimensions**

Height: 20.24 mm

Width: 33.00 mm

**Raw Material**

PVC + Polysoprene

**Ref. Standard**

ISO 8638

**Application**

Hemodialysis

**Assembly Method**

Bonding

**Pyrogenicity**

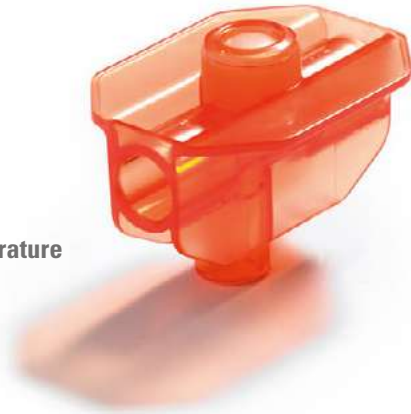
< 0.5 EU/ml

**Maximum Operating Temperature**

50 °C

**Sterilization**

EtO



**Ordering Information:**

**Product Code**

**Description**

C01009ANAKSLC00 Injection Site with auxiliary port for tube OD 2 x 6.8 + 1 x 5.5 mm in red PVC

C01009ANAKSLD00 Injection Site with auxiliary port for tube OD 2 x 6.8 + 1 x 5.5 mm in blue PVC

**Packaging:**

**Dimension**

**Weight**

**Quantity / Box**

37 x 56 x 23 cm

11.00 kg

3,000 units

# Suspended Spikes

Suspended spikes assembled with vent or unassembled w/o vent vented or non-vented and suitable for 4.1 mm OD Tubing or Luer Lock connection. All of these ABS products comply with ISO 8536-4 standards.



## SUSPENDE ONE WAY SPIKE

### Dimensions

Length: 65.60 mm

### Raw Material

ABS

### Color

White

### Ref. Standard

ISO 8536-4

### Application

Multipurpose

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25



### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

Product Code	Description
PERF1VC0001L550W	Non-Vented spike FLL
PERF1VC0003L550W	Non-Vented spike for tube OD 4.1 mm / ID 4.8 mm

Packaging:	Dimension	Weight	Quantity / Box
	40 x 60 x 25 cm	11.0 kg	5,000 units

To be assembled with Tip Protector Code CAPSLAC03250520W, CAPSLAC03250520T

## VENTED CAP FOR SPIKE

### Dimensions

Length: 40.00 mm

Diameter: 10.00 mm

### Raw Material

PE

### Color

White

### Application

Multipurpose

### Ref. Standard

ISO 8536-4

### Assembly method

Assembly

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25



### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

Product Code	Description
CAPSLAC03250520T	Vented cap for spike, Clear
CAPSLAC03250520W	Vented cap for spike, White

Packaging:	Dimension	Weight	Quantity / Box
	40 x 37 x 30 cm		10,000

\*To be assembled with Suspended One Way Spike Code PERF1VC001L550W, PERF1VC0003L550W

## SUSPENDE SPIKE TWO WAY ASSEMBLY

### Dimensions

Length: 64.00 mm

### Raw Material

ABS

### Color

White

### Application

Multipurpose

### Ref. Standard

ISO 8536-4

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25



### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

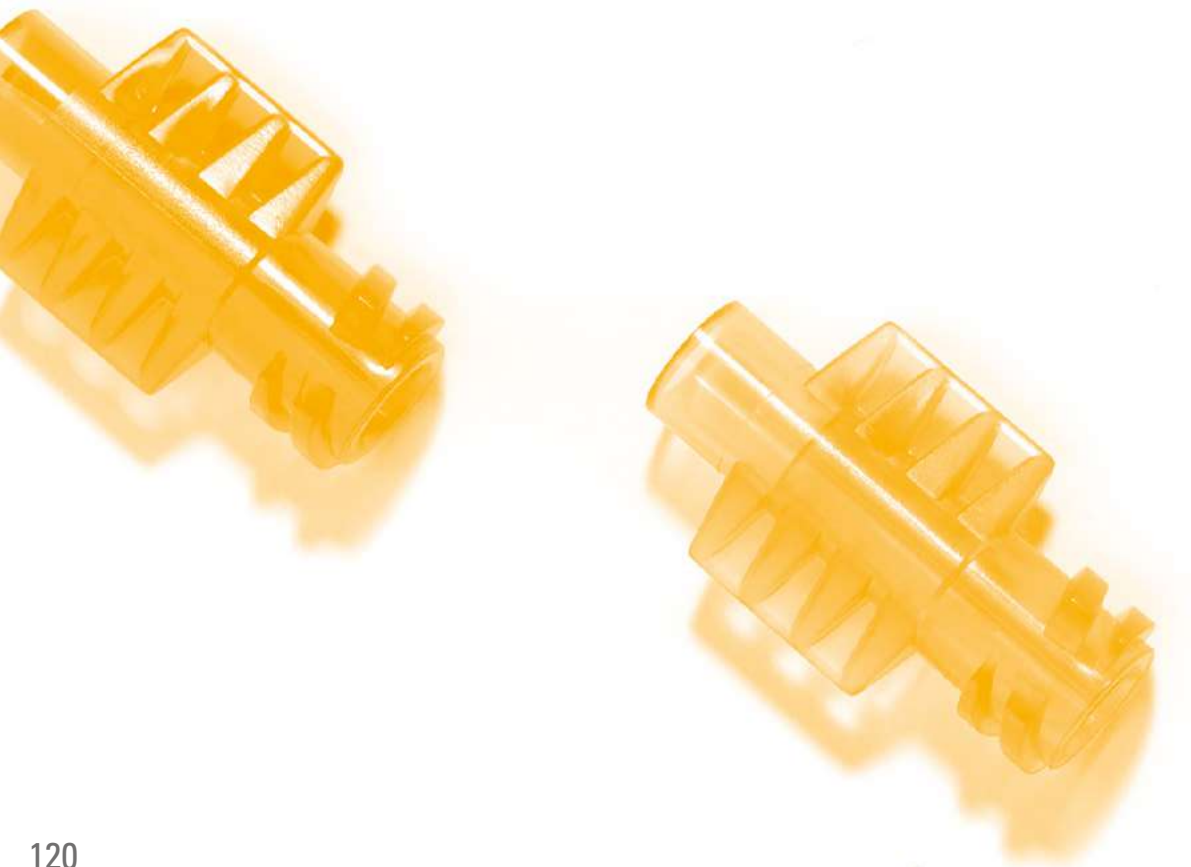
Product Code	Description
PERFLU97509903L	Vented Spike for tube OD 4.1 mm / ID 4.8 mm - Air Vent with Cap 3.0 µm - with Clear tip protector
PERF2V97609903L	Vented Spike with FLL Air Vent with Cap 3.0 µm - with Clear tip protector

Packaging:	Dimension	Weight	Quantity / Box
	40 x 60 x 30 cm	8.0 kg	2,000 units



# Single & Multi-Way Connectors

This family of products is mainly suitable for hemodialysis and EVA bags components. Multi-purpose “W” and “Y” connectors are also included.



## "T" CONNECTORS

### Dimensions

Height: 28.00 mm  
Diameter: 9.00 mm

### Raw Material

PVC soft

### Ref. Standard

ISO 8638

### Application

Hemodialysis

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO



### Ordering Information:

Product Code	Description
RACCLU01868000L	"T" connector for 6.8 mm OD Tube, with line connection for 5.5 mm OD Tube, in clear soft PVC
RACCOR01848000L	"T" connector for 6.8 mm OD Tube, with line connection for 4.1 mm OD Tube, in clear soft PVC
RACCLU01808000L	"T" connector for 6.8 mm OD Tube, with line connection for 2.5 mm OD Tube, in clear soft PVC
RACCLU01828000L	"T" connector for 6.8 mm OD Tube, with line connection for 2.0 mm OD Tube, in clear soft PVC

Packaging:	Dimension	Weight	Quantity / Box
	40 x 40 x 30	cm 8.5 kg	10,000 units

## DIALYZER CONNECTORS



### Dimensions

Height: 35.00 mm  
Diameter: 20.00 mm



### Raw Material

Soft PVC

### Ref. Standard

ISO 1135-4 8638

### Application

Hemodialysis

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO

### Ordering Information:

Product Code	Description
RN405ANAK0000A00	Dialyzer Connector Luer Lock for 6.8 mm OD Tube, in clear soft PVC DEHP Free
RN405ANAK0000C00	Dialyzer Connector Luer Lock for 6.8 mm OD Tube, in red soft PVC DEHP Free
RN405ANAK0000D00	Dialyzer Connector Luer Lock for 6.8 mm OD Tube, in blue soft PVC DEHP Free

Packaging:	Dimension	Weight	Quantity / Box
	37 x 56 x 23 cm	13.5 kg	5,000 units



## Single & Multi-Way Connectors

### CAP FOR DIALYZER CONNECTORS

#### Dimensions

Height: 15.10 mm

Diameter: 17.00 mm

#### Raw Material

LDPE

#### Ref. Standard

ISO 8638

#### Application

Hemodialysis

#### Assembly method

Connectors

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO



#### Ordering Information:

##### Product Code      Description

RN407ARIB0000A00      Cap for dialyzer connector in clear LDPE

RN407ARIB0000D00      Cap for dialyzer connector in blue LDPE

RN407ARIB0000C00      Cap for dialyzer connector in red LDPE

Packaging:	Dimension	Weight	Quantity / Box
	37 x 56 x 23 cm	9.0 kg	10,000 units

### PUMP CONNECTORS

#### Raw Material

PVC soft

#### Application

Hemodialysis

#### Ref. Standard

ISO 8638

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C

#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO



#### Ordering Information:

##### Product Code      Description

RN404ANAK0000A00      Pump connector for tubes ID 8.0 mm x OD 12.0 mm, OD 6.8 mm tube line in clear soft PVC - DEHP Free

RN401ANAK0000A00      Pump connector for tubes ID 8.0 mm x OD 12.0 mm, OD 6.8 mm tube line, heparine tube line OD 2.0 mm in clear soft PVC - DEHP Free

RN402ANAK0000A00      Pump connector for tubes ID 8.0 mm x OD 12.0 mm, OD 6.8 mm tube line, heparine tube line OD 2.5 mm in clear soft PVC - DEHP Free

RN403ANAK0000A00      Pump connector for tubes ID 8.0 mm x OD 12.0 mm, OD 6.8 mm tube line, saline tube line OD 5.5 mm in clear soft PVC - DEHP Free

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 30 cm	7.1 kg	5,000 units

Other dimension available on request

## RECIRCULATING CONNECTORS



### Dimensions

Height: 35.0 mm  
Diameter: 25.0 mm

### Raw Material

Polyethylene

### Ref. Standard

ISO 8638

### Application

Hemodialysis

### Assembly method

Connectors

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

#### Product Code Description

GANSCAE0050005 Recirculating Connector with closed vented cap in white PE

Packaging:	Dimension	Weight	Quantity / Box
	40 x 60 x 25 cm	10.6 kg	5,000 units

## "Y" CONNECTORS

### Raw Material

PVC

### Ref. Standard

ISO 8536-4

### Application

Multipurpose

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO



### Ordering Information:

#### Product Code Description

RACCOR10208000L "Y" Connector for Tube 3 x OD 4.1 mm in clear PVC  
 RACCLU10308000L "Y" Connector for Tube 3 x OD 5.5 mm in clear PVC  
 RACCOR20008000L "Y" Connector for Tube 2 x OD 5.5 mm - 1 x OD 4.1 mm in clear PVC  
 RACCOR20108000L "Y" Connector for Tube 1 x OD 5.5 mm - 2 x OD 4.1 mm in clear PVC  
 RACLU14908000L "Y" Connector for Tube 3 x OD 6.8 mm in clear PVC  
 RACCORC01040400T "Y" Connector for Tube 3 X OD 3,0 in clear PVC - DEHP FREE

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	6.7 / 12.5 kg	5,000 units DEHP FREE, 10,000 units



## Single & Multi-Way Connectors

### THREE-WAY CONNECTORS

**Raw Material**

Soft PVC

**Ref. Standard**

ISO 8536-4

**Application**

Multipurpose

**Assembly method**

Bonding

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

**Ordering Information:**

Product Code	Description
RN217DDAC0000A02	Three-Way Connector for Tube OD 4.1 mm in clear PVC
RN217DKAR0000A02	Three-Way Connector for Tube OD 4.1 mm in clear PVC
RACCLU41408000L	Three-Way Connector for Tube OD 5.5 mm in clear PVC
RACCLU41908000L	Three-Way Connector for Tube OD 6.8 mm in clear PVC

Packaging:	Dimension	Weight	Quantity / Box
	50 x 39 x 31 cm	7.3 kg	10,000 units

### "W" CONNECTORS

**Raw Material**

PVC

**Ref. Standard**

ISO 8536-4

**Application**

Multipurpose

**Assembly method**

Bonding

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

**Ordering Information:**

Product Code	Description
RACCOR15408000L	"W" Connector for Tube 4 x OD 4.1 mm in clear PVC
RACCLU15108000L	"W" Connector for Tube 4 x OD 5.5 mm in clear PVC
RACCLU15308000L	"W" Connector for Tube 4 x OD 6.8 mm in clear PVC

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	6.3 / 9.0 kg	2,500 units

## LOCK CONNECTORS 6.8 FOR EVA BAGS



**Raw Material**  
ABS  
**Ref. Standard**  
ISO 8536  
**Application**  
Multipurpose  
**Assembly method**  
Bonding

**Maximum Operating Temperature**  
50°C  
**Pyrogenicity in EU/ml**  
< 0.25  
**Sterilization**  
EtO

### Ordering Information:

Product Code	Description
CONN63108503L	Male Lock Connector for PVC Tube OD 6.8 mm - ID 4.8 mm for EVA Bags
CONN63208503L	Male Lock Connector for EVA Tube OD 6.8 mm - ID 4.8 mm for EVA Bags
CONN63308503L	Female Lock Connector for PVC Tube OD 6.8 mm - ID 4.8 mm for EVA Bags
CONN63408503L	Female Lock Connector for EVA Tube OD 6.8 mm - ID 4.8 mm for EVA Bags
CONN63608503L	Male Lock Connector for EVA Tube OD 5.5 mm for EVA Bags

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	7.2 kg	5,000 units

## ADAPTER CONNECTORS FOR EVA BAGS

**Raw Material**  
PVC  
**Ref. Standard**  
ISO 8536  
**Application**  
Multipurpose  
**Assembly method**  
Bonding

**Maximum Operating Temperature**  
50°C  
**Pyrogenicity in EU/ml**  
< 0.25  
**Sterilization**  
EtO



### Ordering Information:

Product Code	Description
RACCOR92008100L	Adapter Connector for EVA Bags
RACCOR92009500L	Adapter Connector for EVA Bags for gamma irradiation

Packaging:	Dimension	Weight	Quantity / Box
	40 x 30 x 20 cm	5.5 kg	10,000 units



## Single & Multi-Way Connectors

### TUBE CONNECTORS FOR EVA BAGS

**Raw Material**

ABS - PVC

**Ref. Standard**

ISO 8536

**Application**

Enteral Nutrition

**Assembly method**

Bonding

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

**Ordering Information:****Product Code**      **Description**

RACCOR07608503L	Connector for EVA Bags in white ABS, for Tube OD 4.1 mm
RACCOR07708503L	Connector for EVA Bags in white ABS, for Tube OD 5.5 mm
RACCOR08108503L	Connector for EVA Bags in white ABS, for Tube OD 6.8 mm
RACCOR21208000L	Connector for EVA Bags in soft clear PVC, for Tube OD 6.8 mm and for Tube ID 8.5 mm
RACCOR03008106L	Connector for EVA Bags in rigid clear PVC, for Tube OD 6.5/6.8 mm and for Tube ID 8.5 mm
RACCOR00408103L	Connector for EVA Bags in rigid clear PVC, for Tube OD 6.8 mm and for Tube ID 8.5 mm
RACCOR07108503L	Non-luer connector for EVA Bags in white ABS, for Tube OD 6.0 mm
RACCOR07208503L	Non-luer connector for EVA Bags in white ABS, for Tube OD 4.1 mm
RACCOR07308503L	Non-luer connector for EVA Bags in white ABS, for Tube OD 5.5 mm
RACCOR07408503L	Non-luer connector for EVA Bags in white ABS, for Tube OD 6.8 mm

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	9.5 / 11.4 kg	5,000 units

### LOCK CONNECTORS FOR EVA BAGS

**Dimensions**

Height: 28.20 mm

Diameter: male luer lock

**Raw Material**

ABS

**Ref. Standard**

ISO 8536

**Application**

Enteral Nutrition

**Assembly method**

Bonding

**Maximum Operating Temperature**

50°C

**Pyrogenicity in EU/ml**

&lt; 0.25

**Sterilization**

EtO

**Ordering Information:****Product Code**      **Description**

RACCOR48408503L	Connector for EVA Bags in white ABS, for male luer lock
RACCOR48108503L	Connector for EVA Bags in white ABS, for male luer lock

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	10.4 kg	10,000 units



## CAP FOR TUBE CONNECTOR FOR EVA BAGS

### Dimensions

Height: 45.00 mm

Diameter: ID 13.30 mm

### Raw Material

PE

### Ref. Standard

ISO 8536

### Application

Multipurpose

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO



### Ordering Information:

Product Code	Description
CAPSLA08208200L	Vented Cap for EVA Bags Connectors for Tube

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 30 cm	6.3 kg	5,000 units

## CAP FOR LOCK CONNECTORS FOR EVA BAGS



### Dimensions

Height: 25.00 mm

Diameter: ID 15.00 mm

### Raw Material

PE

### Ref. Standard

ISO 8536

### Application

Multipurpose

### Assembly method

Interference

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO

### Ordering Information:

Product Code	Description
CAPSLA38808200L	Vented Cap for lock Connectors for EVA Bags

Packaging:	Dimension	Weight	Quantity / Box
	60 x 40 x 30 cm	10.4 kg	10,000 units

## CAP FOR LOCK CONNECTORS 6.8 MM FOR EVA BAGS

### Raw Material

ABS

### Ref. Standard

ISO 8536

### Application

Multipurpose

### Assembly method

Lock

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO



### Ordering Information:

Product Code	Description
TAPPOL63018503L	Female Lock Cap for Connectors 6.8 mm for EVA Bags
TAPPOL63518503L	Male Lock Cap for Connectors 6.8 mm for EVA Bags
TAPPO163509903L	Male Lock Cap with built in filter for Connectors 6.8 mm for EVA Bags
TAPPO163009903L	Female Lock Cap with built in filter for Connectors 6.8 mm for EVA Bags

Packaging:	Dimension	Weight	Quantity / Box
	50 x 30 x 30 cm	12.6 kg	10,000 units

# IV Drip Chambers

## ASSEMBLED IV CHAMBERS



### Dimensions

Height 103.44

Diam.18.00

### Color

Clear

### Raw Material

Soft PVC + DEHP Free

### Application

Infusion

### Ref. Standard

ISO 8536-4

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO (products for other sterilization method available upon request)

### Ordering Information:

#### Product Code

#### Description

VASCHE5A1

Non-Vented chamber 20 drops

VASCHE5A16ND

Vented chamber 20 drops with 15 micron disc filter DEHP Free

#### Packaging:

#### Dimension

#### Weight

#### Quantity / Box

40 x 33 x 60 cm

13.0 kg

2,000 units

# Blood Transfusion Drip Chambers

GVS blood drip chambers cover a wide variety of applications. The effective filtration areas range from 16 cm<sup>2</sup> to 32 cm<sup>2</sup> for the ISO standard models. We also have a special line of proprietary products manufactured with the latest “one shot” insert molding technology and compact pleated filters in 32 cm<sup>2</sup> and 47 cm<sup>2</sup>.

## ASSEMBLED BLOOD TRANSFUSION DRIP CHAMBERS

### EFFECTIVE FILTRATION AREA 16 CM<sup>2</sup>

#### Dimensions

Height: 157.00 mm

Diameter: 22.00 mm

#### Housing Material

PVC chamber - ABS

#### Membrane mesh

Mesh PA - Vent Acrylic

#### Ref. Standard

ISO 1135-4

#### Application

Transfusion

#### Color

Non-vented version: Clear + White

Vented version: Clear + White + Green

#### Assembly method

Bonding

#### Maximum Operating Temperature

50°C



#### Pyrogenicity in EU/ml

< 0.25

#### Sterilization

EtO (products for other sterilization method available upon request)

#### Ordering Information:

Product Code	Description
GRUTRMP7AT1	PVC Non-vented drip chamber ISO standard (20 drops/ml) with 200 micron blood filter
GRUTRMP7AT3	PVC Vented (3 micron) drip chamber ISO standard (20 drops/ml) with 200 micron blood filter

Packaging:	Dimension	Weight	Quantity / Box
	41 x 59 x 22 cm	8.5 kg	500 units

# Hemodialysis Blood Chambers

There are many different drip chambers available for a variety of blood line configurations. We offer a full range of drip chambers, including eccentric, blow molded, cylindrical, in soft and rigid PVC versions, also suitable for gamma sterilization. A full range of covers is also offered to serve a variety of different specifications. Assembled chambers are also available.

## ARTERIAL PRE-PUMP FLOW CHAMBER

Using AIM technology, GVS has developed an innovative process to manufacture an Arterial Flow Chamber that meets all of the needs of the haemodialysis market while increasing the quality of the product. Arterial Flow Chambers are currently made using rigid materials to meet patient needs during haemodialysis treatment. The molded components are stored and then assembled either by solvent bonding or ultrasonic bonding.

There are several potential failure modes in the current process:  
The process requires multiple steps.  
Components could deform during storage before assembly.  
Defects can be generated during the solvent bonding or ultrasonic bonding processes.  
There could be potentially toxic solvent residue that could transfer to the patient.

With the innovative new manufacturing technology developed by GVS the parts are molded and assembled inside the mold using both molding and overmolding. The external storage and assembly cycles are eliminated, increasing the quality level and eliminating the potential for solvent residuals.



### Dimensions

Height: 82.0 mm

Diameter: 34.0 mm

### Color

Clear/Red

### Raw Material

PVC Rigid

### Ref. Standard

ISO 8638

### Application

Hemodialysis

### Assembly Method

Bonding

### Pyrogenicity

<0,25 EU/ml

### Maximum Operating Temperature

50 °C

### Sterilization

EtO, Gamma, Beta

### Ordering Information:

Product Code	Description
RN417ACOL0000A00	Arterial pre-pump Flow Chamber 2 Way Cover, Connection 1x6.8mm + 1x5.5mm UP + 1x6.8mm DOWN
RN418ACOL0000A00	Arterial pre-pump Flow Chamber 3 Way Cover, Connection 1x6.8mm + 2x5.5mm UP + 1x6.8mm DOWN

Packaging:	Dimension	Weight	Quantity / Box
	40 x 40 x 30 cm	11.2 kg	400 units

## HEMODIALYSIS DRIP CHAMBERS 19/30 MM DIAMETER

### Dimensions

Height: 132.00 mm  
Diameter: 32.00 mm

### Raw Material

Soft PVC

### Color

Clear

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma



### Ordering Information:

#### Product Code Description

RN226DDAC0000A01 Hemodialysis drip chamber dia. 19/30mm with wall dripping for tube 6.8mm in clear soft PVC\*

Packaging:	Dimension	Weight	Quantity / Box
	40 x 60 x 25 cm	11.0 kg	600 units

\* Fitting with cover for hemodialysis drip chamber dia. 30mm below, code RN227, RN228, RN229

\*\* Hemodialysis drip chamber can be equipped with Blood Conical Filter, Part nr. FILTLU11118300L, RN253AALAP270A00, FILTCO11108300L

## COVERS FOR HEMODIALYSIS DRIP CHAMBERS - 30 MM DIAMETER

### Dimensions

Height: 23.00 mm  
Diameter: 45.00 mm

### Raw Material

PVC Rigid

### Color

Clear

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma



### Ordering Information:

#### Product Code Description

RN227DDAC0000A00 2-way (1x6.8mm + 1x4.1mm) cover for hemodialysis drip chamber dia. 30mm  
RN229DDAC0000A00 2-way (1x6.8mm + 1x5.5mm) cover for hemodialysis drip chamber dia. 30mm  
RN228DDAC0000A00 3-way (1x6.8mm + 2x5.5mm) cover for hemodialysis drip chamber dia. 30mm

Packaging:	Dimension	Weight	Quantity / Box
	40 x 60 x 25 cm	15.0 kg	2,500 units

\* Fitting with 19/30 mm Dia. Drip Chamber, code RN226DNAF0000A00



# Blow Molded Chambers

## BLOW MOLDED CHAMBERS DIAMETER 26 MM



### Dimensions

Height: 143.00 mm  
Diameter: 26.00 mm

### Raw Material

Rigid PVC

### Color

Clear

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma, e-beam

### Ordering Information:

#### Product Code

CAMESPGS0285GN

#### Description

Blow molded expansion chamber, 26 mm dia. - Connection 1 x 5.5 mm UP + 2 x 6.8 mm DOWN (Y stable) / Eto

#### Packaging:

#### Dimension

60 x 60 x 30 cm

#### Weight

8.5 kg

#### Quantity / Box

300 units

## BLOW MOLDED CHAMBERS INTEGRA TYPE



### Dimensions

Height: 177.00 mm  
Diameter: 36.00 mm

### Raw Material

Rigid PVC

### Color

Clear

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma, e-beam

### Ordering Information:

Product Code	Description
CAMESPGS0298GN	Blow molded expansion chamber (Integra type) - Connection 1 x 5.5 mm UP + 2 x 6.8 mm DOWN (Y stable w/o Hemoscan)
LETOTTRV0310GN	Hemoscan (Blood density reading device)

Packaging:	Dimension	Weight	Quantity / Box
	60 x 60 x 30 cm	9.0 kg	500 units Hemoscan 5,000 units

## BLOW MOLDED CHAMBERS DIAMETER 40 MM



### Dimensions

Height: 207.00 mm  
Diameter: 40.00 mm

### Raw Material

Rigid PVC

### Color

Clear

### Application

Hemodialysis

### Ref. Standard

ISO 8638

### Assembly method

Bonding

### Maximum Operating Temperature

50°C

### Pyrogenicity in EU/ml

< 0.25

### Sterilization

EtO, Gamma, e-beam

### Ordering Information:

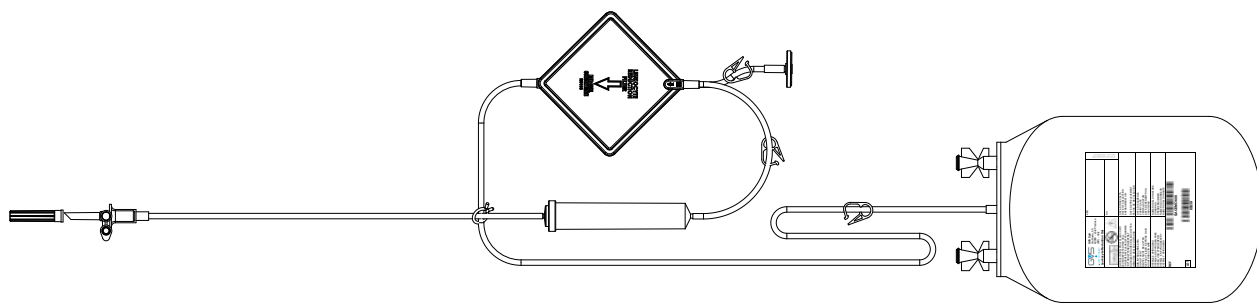
Product Code	Description
CAMESPGS0292G	Blow molded expansion chamber. 39 mm dia. - Connection 1 x 5.5 mm UP + 2 x 6.8 mm DOWN (Y stable)

Packaging:	Dimension	Weight	Quantity / Box
	60 x 60 x 30 cm	7.0 kg	330 units



# Leukocyte Filter sets

The Leukocyte Filter Set, laboratory/Blood-Bank model for Red Blood Cell Concentrate, is a device intended to be used after the blood collection and blood separation, with the aim to remove leukocytes from RBC concentrate before its storage, as post-process and pre-storage leukoreduction by filtration. Through the device line-pathway the haemocomponent is transported downwards, under the sole effect of gravity, and it's forced through the filter which, having a hydrophilic behavior, allows the blood to pass through, retaining the particles to be eliminated, in this case: leukocytes, gels, and micro-aggregated particles.



## Leukocyte Filter Set for Red Blood Cell Concentrate

- Device intended for "pre-storage" leukoreduction of "Hard-Spin" Red Blood Cell concentrate: Laboratory/ Blood-Bank Filter-Set model
- Filter with polyester fibers "melt-blown non woven"
- Typical filtration time: 6 - 21 minutes, depending by haematocrit value of RBC

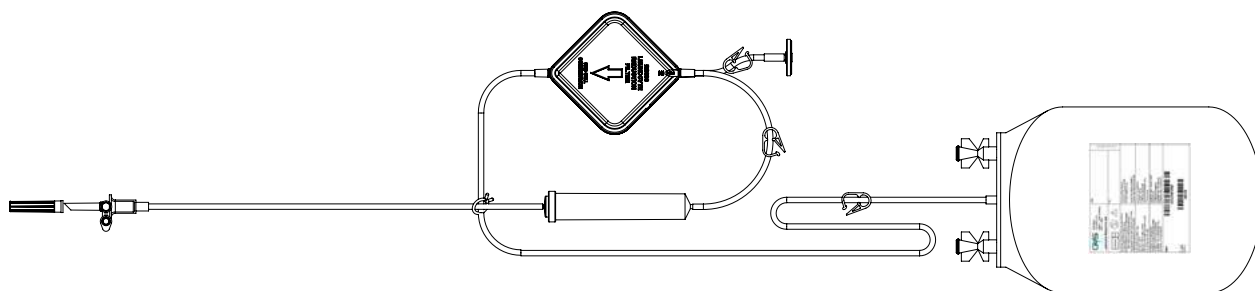
- Filtration temperature  $+4^{\circ}\text{C} \div +24^{\circ}\text{C}$
- Filter mean void volume: 32 ml
- Filter surface filtration area: 46 cm<sup>2</sup>
- Filtration efficiency: 99.98% (> Log 4)
- Red blood cell recovery averaged 89%
- Transfer bag: PVC material, Volume 600 ml
- CE Mark according to MDD 92/42/EEC: Medical Devices, Class IIb, sterile.
- Part packed and sterilized with EtO according with UNI EN ISO

- 11135:2014, UNI EN556-1:2002 , UNI EN ISO 11607-1:2017 , UNI EN ISO 11607-2:2017
- Biocompatibility according to ISO 10993-1 / UNI EN ISO 3826-1 / 2.
- Shelf life: 3 years

## Ordering Informations

### Product Code      Description

GIS032A00S	Leukosafe Filter-Set intended for "pre-storage" leukoreduction of "Hard-Spin" Red Blood
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### Leukocyte Filter Set for Red Blood Cell Concentrate

- Device intended for “pre-storage” leukoreduction of “Soft-Spin” Red Blood Cell concentrate: Laboratory/ Blood-Bank Filter-Set model
- Filter with polyester fibers “melt-blown non woven”
- Typical filtration time: 6 - 15 minutes, depending by haematocrit value of RBC

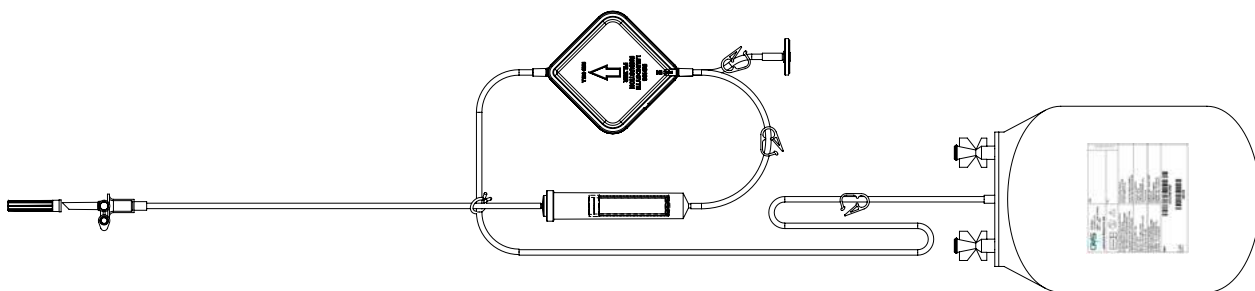
- Filtration temperature  $+4\text{ }^{\circ}\text{C} \div +24\text{ }^{\circ}\text{C}$
- Filter mean void volume: 21 ml
- Filter surface filtration area: 38 cm<sup>2</sup>
- Filtration efficiency: 99.98% (> Log 4)
- Red blood cell recovery averaged  $\geq 90\%$
- Transfer bag: PVC material, Volume 600 ml
- CE Mark according to MDD 92/42/EEC: Medical Devices, Class IIb, sterile

- Part packed and sterilized with EtO according with UNI EN ISO 11135:2014, UNI EN 556-1:2002 , UNI EN ISO 11607-1:2017 , UNI EN ISO 11607-2:2017
- Biocompatibility according to ISO 10993-1 / UNI EN ISO 3826-1 / 2.
- Shelf life: 3 years

### Ordering Informations

#### Product Code      Description

GIS091A00S      Leukosafe Filter-Set intended for “pre-storage” leukoreduction of “Hard-Spin” Red Blood



### Leukocyte Filter Set for Red Blood Cell Concentrate

- Device intended for “pre-storage” leukoreduction of “Soft-Spin” Red Blood Cell concentrate: Laboratory/ Blood-Bank Filter-Set model
- Filter with polyester fibers “melt-blown non woven”
- Typical filtration time: 6 - 15 minutes, depending by haematocrit value of

#### RBC

- Filtration temperature  $+4\text{ }^{\circ}\text{C} \div +24\text{ }^{\circ}\text{C}$
- Filter mean void volume: 21 ml
- Filter surface filtration area: 38 cm<sup>2</sup>
- Filtration efficiency: 99.98% (> Log 4)
- Red blood cell recovery averaged  $\geq 90\%$
- Transfer bag: PVC material, Volume 600 ml
- CE Mark according to MDD 92/42/EEC: Medical Devices, Class IIb, sterile.

#### file.

- Part packed and sterilized with EtO according with UNI EN ISO 11135:2014, UNI EN 556-1:2002 , UNI EN ISO 11607-1:2017 , UNI EN ISO 11607-2:2017
- Biocompatibility according to ISO 10993-1 / UNI EN ISO 3826-1 / 2.
- Shelf life: 3 years

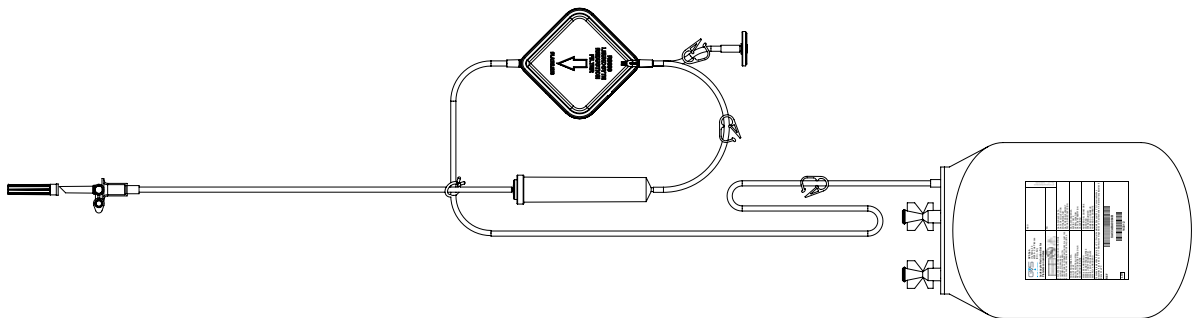
### Ordering Informations

#### Product Code      Description

GIS191A00S      Leukosafe Filter-Set intended for “pre-storage” leukoreduction of “Soft-Spin” Red Blood



## Leukocyte Filter Sets



### Leukocyte Filter Set for Platelet Concentrate

- Device intended for “pre-storage” leukoreduction of a “Therapeutic Unit of Platelet Concentrate” (from pooling process of 5/6 Buffy-Coat units or Platelet Rich Plasma
- units): Laboratory/Blood-Bank Filter-Set model

- A Filter with polyester fibers “melt-blown non woven”
- A Typical filtration time: 1 - 3 minutes
- A Filtration temperature  $+22 \pm 2^{\circ}\text{C}$
- A Filter mean void volume: 16 ml
- A Filter surface filtration area:  $34\text{ cm}^2$
- A Filtration efficiency:  $\leq 300.000/\text{unit}$
- A Platelets/ $\mu\text{L}$  recovery:  $\geq 90\%$
- A Transfer bag: Polyolefin material, Volume 1300 ml
- A CE Mark according to MDD 92/42/

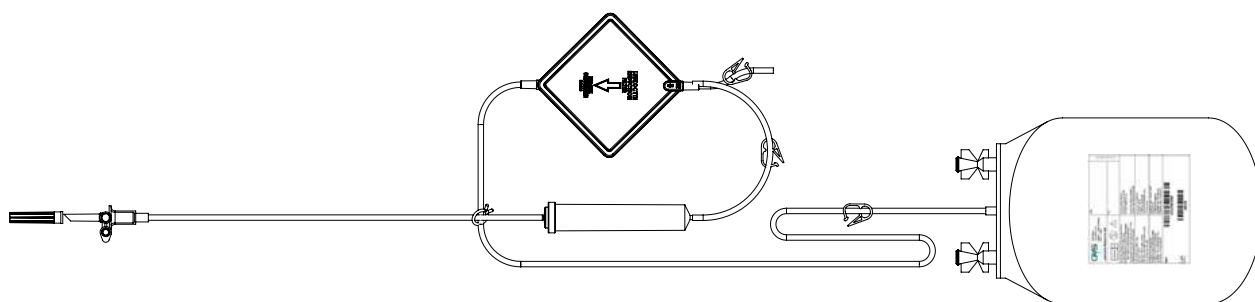
EEC: Medical Devices, Class IIb, sterile.

- A Part packed and sterilized with EtO according with UNI EN ISO 11135:2014,
- UNI EN 556-1:2002 , UNI EN ISO 11607-1:2017 , UNI EN ISO 11607-2:2017
- A Biocompatibility according to ISO 10993-1 / UNI EN ISO 3826-1 / 2.
- A Shelf life: 3 years

### Ordering Informations

Product Code	Description
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GIS081A00S	Leukosafe Filter-Set intended for “pre-storage” leukoreduction of a “Therapeutic Unit of Platelet Concentrate”
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### Leukocyte Filter Set for Whole Blood

- Device intended for “pre-process” leukoreduction of “Whole Blood unit: Laboratory/Blood-Bank Filter-Set model
- A Filter with polyester fibers “melt-blown non woven”
- A Typical filtration time: 7 - 20 minutes, depending by haematocrit value of RBC
  - A Filtration temperature  $+2\text{ }^{\circ}\text{C} \div +6\text{ }^{\circ}\text{C}$
  - A Filter mean void volume: 32 ml
  - A Filter surface filtration area: 46 cm<sup>2</sup>
  - A Filtration efficiency: 99.98% (Log 4)
  - A Red blood cell recovery averaged 89%
  - A Transfer bag: PVC material, Volume 600 ml
  - A CE Mark according to MDD 92/42/EEC: Medical Devices, Class IIb, sterile.
- A Part packed and sterilized with EtO according with UNI EN ISO 11135:2014, UNI EN 556-1:2002 , UNI EN ISO 11607-1:2017 , UNI EN ISO 11607-2:2017
- A Biocompatibility according to ISO 10993-1 / UNI EN ISO 3826-1 / 2.
- A Shelf life: 3 years

### Ordering Informations

Product Code	Description
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GIS073A00S	Leukosafe Filter-Set intended for “pre-process” leukoreduction of Whole Blood unit
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# Product Code Index

CAMESPGS0285GN	132	C00628ANAKPPA00	97	FD106ABSNY15	37	FI148AV29N170A00	51	RACCOR00408103L	126
CAMESPGS0292G	133	C00628ATERPPA00	97	FD106ATEKR030B00	68	FI148AV29N200A00	51	RACCOR01848000L	121
CAMESPGS0298GN	133	C00629ANAKPPD00	98	FD106ATEKR050B00	68	FI157ATEKN263B01	51	RACCOR03008106L	126
CAPSLA08208200L	127	C00629ANAKPPE00	98	FD142AAKUN005B02	37	FI158TERNY200	52	RACCOR07108503L	126
CAPSLA38808200L	127	C00629ASD0PCD00	98	FD142AAKUN015A02	37	FI162APPNY200A00	52	RACCOR07208503L	126
CAPSLAC03250520T	119	C00629ASD0PPD00	98	FD177AAXTG002A01	69	FI176BTERN200A00	53	RACCOR07308503L	126
CAPSLAC03250520W	119	C00629ATERPCD00	98	FD229AV29N015A01	38	FI219AHP3P125B00	53	RACCOR07408503L	126
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RN407ARIB0000A00	122	RS054BCYRH012A00	23	TA156AFLE050B00	61	TP031ANAR002AA01	79
RN407ARIB0000C00	122	RS054BCYRH050A00	23	TA156ATEKG050B00	61	TP032ANAV002AA02	79
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RN408AHP30000B00	108	RS055BCYRH002A00	23	TA156ATEKR050B00	61	TP038ANAV010AA02	71
RN408AHP30000C00	108	RS055BCYRH012A00	23	TA156PEV200RB	61	TP038ANAV010AF02	71
RN408AHP30000D00	108	RS055BCYRH050A00	23	TA156PEV1200RB	61	TP041ANAG002AA00	75
RN417ACOL0000A00	130	RS056BCYCH002A00	23	TA156PEV3000HB	61	TP042ANAG002AA00	76
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ROLLER13308503L	107	RS056BCYRH050A00	23	TA160AEPTR030D00	65	TP100ACOG002AA00	74
ROLLER13808503L	106	RS057BCYCH002A00	23	TA161BEPTG002B00	66	VASCHE5A1	128
RS038BCYCH002A02	19	RS057BCYRH002A00	23	TA161BEPTG012B00	66	VASCHE5A16ND	128
RS038BCYRH002A02	19	RS057BCYRH012A00	23	TA161BEPTG012C00	66		
RS038BCYRH012A02	19	RS057BCYRH050A00	23	TA161BEPTG012E00	66		
RS038BCYRH050A02	19	RS058BCYCH002A00	23	TA161BEPTG030B00	66		
RS040BCYCH002A02	21	RS058BCYRH002A00	23	TA161BEPTG030C00	66		
RS040BCYRH002A02	21	RS058BCYRH012A00	23	TA161BEPTG030E00	66		



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