

PRODUCT SPECIFICATION

Product P/N	2200/15	Mod. 984A Rev. 06
Description	Insufflation Filter	

2200/15

Insufflation Filter



PRODUCT DESCRIPTION	Inlet/Outlet Connectors: 11mm to 15mm hose barbed both sides. Approx. dimensions: 65mm diameter x 55.8mm height. Bidirectional filter. Weight 17gm (approx.).
MANUFACTURER NAME	GVS Filter Technology UK NFC House Vickers Industrial Estate Mellishaw Lane, Morecambe Lancashire LA3 3EN - United Kingdom Information Tel. +44 (0) 1524 847600 e-mail: gvsuk@gvs.com
INTENDED USE / APPLICATION	To be used in conjunction with insufflators for intra-abdominal insufflation.
CLASS OF THE PRODUCT	Disposable medical device - Class IIa Rule 2 Annex IX 93/42 / EEC Rule 2 Annex VIII MDR 2017/745
MATERIALS	Filter media: <i>Hydrophobic Glass Microfibre Media.</i> Frame/Housing Polymer: <i>Clear Styrene-Butadiene Copolymer (SBC)</i> Colour: <i>Transparent Clear.</i> Regulatory Documentation Required: <ul style="list-style-type: none"> - Biocompatibility according ISO 10993-1 - ROHS - BSE/TSE - DEHP plasticizer Free and latex free - Aging - REACH - Conflict minerals

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PRODUCT CHARACTERISTICS	Appearance/Visual As shown on drawing.	
	Physical/Mechanical <i>Approx. dimensions: 65mm diameter x 55.8mm height.</i> <i>Weight: 17gm (approx.).</i> <i>Interfaces (ex: Input / Output connectors): 11mm to 15mm hose barbed both sides.</i> <i>Operating temperature Range: N/A</i> <i>Storage temperature Range: 5 °C to 40 °C</i> Bidirectional Filter.	
	Biological <i>Pyrogenicity: <0.3 EU/ml</i> Biocompatibility to ISO10993 <i>Category – Surface device</i> <i>Contact – Skin</i> <i>Contact Duration - <24hrs</i>	
	Functional <i>Air Flow Rate: Min. 62.9l/min @ 1PSI (REP 1217/17 with 20% Factor of Safety applied to Min.)</i> <i>Filtration Efficiency:</i> <i>Filter Efficiency @ 15L/min using DEHS @0.3µm: Min.99.9% (REP 1218/17 with Factor of Safety)</i> <i>Pressure Drop: N/A</i> <i>Internal Volume: N/A</i> <i>Operating Lifetime: Refer to Instructions for Use.</i> <i>Shelf Lifetime: 5 years from the date of manufacture.</i> <i>Bacterial Filtration Efficiency in accordance with ASTM F2101-07: Min. 99.999% (Staphylococcus aureus @ 30L /minute) Ref. 2200/05 REP: EXT846022-S01.</i> <i>Viral Filtration Efficiency in accordance with ASTM F2101-07: Min. 99.999% (Bacteriophage @ 30L/ minute) Ref. 2200/05 REP: EXT846021-S01.</i>	
	Cleanliness Device assembled within Class 8 Cleanroom.	
	Testing Burst test: Min.15.7psi (REP 0618/15 with 20% Factor of Safety applied to Minimum) Leakage: Static Head Test 27” of water for 1 minute (REP 0622/15)	
	INSTRUCTIONS / WARNINGS	Multi-language IFU available.
	PRODUCT SHELF LIFE	5 years from the date of manufacture. Expiration date and date of manufacture are detailed on the product labelling.
	STERILIZATION	N/A

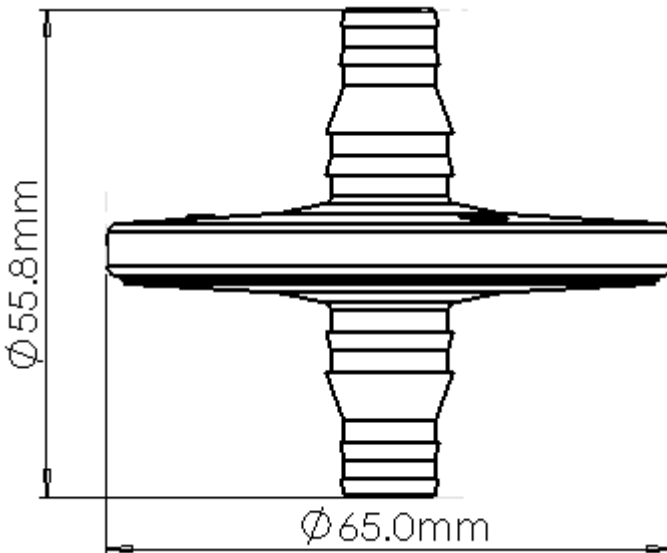
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APPLICABLE STANDARDS AND REGULATIONS	<p>Product Certification required:</p> <ul style="list-style-type: none"> - CE mark - FDA <p>Applicable Standards and Technical Regulations:</p> <p><i>Biological evaluation of Medical Devices - Part 1: Evaluation and Testing - ISO 10993-1.</i></p> <p><i>Medical devices- Application of risk management to medical devices - BS EN ISO 14971.</i></p> <p><i>Medical devices – symbols to be used with medical device labels, labelling and information to be supplied – Part 1: General requirements - ISO 15223-1.</i></p> <p><i>High Efficiency Air Filters – BS EN 1822.</i></p>
PACKAGING AND LABELING	<p><i>Number of pcs per bag is determined by the sales order.</i></p> <p><i>The first barcode label is applied to the outside of the bags.</i></p> <p><i>The second barcode label is applied onto the outside of the box.</i></p> <p><i>Each bag is labelled with the following traceability information:</i></p> <ul style="list-style-type: none"> ✓ Quantity ✓ Product description ✓ Product Date ✓ Lot Number (OL and 5-digit batch number to trace back to raw materials used) ✓ Operator Code <p><i>Different lots in one box are separately closed and separately labelled.</i></p> <p><i>Bulk products will be packaged in double PE bags</i></p>
CERTIFICATE OF COMPLIANCE	<p><i>With each shipment, GVS UK Customer Service will send the CofC to the Customer, based on the lot numbers and date of manufacture.</i></p> <p><i>Conformity declaration is printed on every invoice and Certificate is according to UNI EN 10204 type 2.1.</i></p> <p><i>The Quality management system is in compliance with ISO 9001, ISO 13485.</i></p>
DRAWING	<p><i>The attached drawing is part of this product specification and must not be duplicated or made accessible to a third party without written permission from GVS Filter Technology UK Ltd.</i></p>

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	<p>Approximate dimensions for reference only</p> 																												
ACCEPTABLE QUALITY LEVEL	AQL: with sampling Plan: 0.65 AQL to ISO 2859-1																												
VISUAL REQUIREMENTS	<p>Visual acceptance requirements apply when inspected under below conditions:</p> <p>Magnification: <i>Unaided eye at a distance of approximately 35-40cm.</i> Light type: <i>Lighting level must be reasonable for visual detection.</i> Timings: <i>Maximum inspection period per item is 25 seconds.</i> <i>For detailed defect list, refer to product control plan.</i></p> <table border="1"> <thead> <tr> <th></th><th>Acceptance Requirement</th><th>AQL</th><th>Sampling Plan</th></tr> </thead> <tbody> <tr> <td>1</td><td>Black particle contamination</td><td>0.65</td><td rowspan="7">ISO 2859 Part 1 General Inspection Level 1</td></tr> <tr> <td>2</td><td>Damaged/broken item</td><td>0.65</td></tr> <tr> <td>3</td><td>Blocked connector/luer</td><td>0.65</td></tr> <tr> <td>4</td><td>Short fill moulding</td><td>0.65</td></tr> <tr> <td>5</td><td>Rough surface or edges</td><td>0.65</td></tr> <tr> <td>6</td><td>Pronounced injection gate</td><td>0.65</td></tr> <tr> <td>7</td><td>Deformation/distortion</td><td>0.65</td></tr> </tbody> </table>				Acceptance Requirement	AQL	Sampling Plan	1	Black particle contamination	0.65	ISO 2859 Part 1 General Inspection Level 1	2	Damaged/broken item	0.65	3	Blocked connector/luer	0.65	4	Short fill moulding	0.65	5	Rough surface or edges	0.65	6	Pronounced injection gate	0.65	7	Deformation/distortion	0.65
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	8	Crack	0.65	
	9	Oil/grease	0.65	
	10	Wrong colour	0.65	
	11	Weld fault	0.65	
	12	Weld marks	0.65	
GENERAL SAFETY AND PERFORMANCE REQUIREMENTS	Special characteristic: <i>Product characteristic which can affect safety or compliance with regulations, fit, function, performance or subsequent processing of product.</i>			
	Special Characteristic # 01: <i>Air Flow rate at 1psi</i>			
	Special Characteristic # 02: <i>Filter Efficiency @ 15L/min using DEHS @ 0.3µm in accordance with High Efficiency Air Filters – BS EN 1822.</i>			
	Special Characteristic # 03: <i>Bacterial Filtration Efficiency in accordance with ASTM F2101-07</i> <i>Viral Filtration Efficiency in accordance with ASTM F2101-07</i>			
	Special Characteristic # 04: <i>Burst Pressure</i> Special Characteristic # 05: <i>27” water leak test – Static head test</i>			
This material specification describes the properties of product above indicated. This document contains general requirements, material description, drawing references, defect specification, biological material requirements.				

REVISIONS AND APPROVALS:

DATE	REV.	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (NAME/FUNCTION/SIGNATURE)	APPROVED BY: (NAME/FUNCTION/SIGNATURE)
09/09/2021	2	IFU section updated on Mod.984.	Kinga Gawdzik - Engineering Support Technician 	Andrew Pearce – Quality Manager 

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CUSTOMER APPROVAL:

We accept this material specification as a part of the agreed terms of delivery.

Company Name:

Approved by:

NAME/FUNCTION

SIGNATURE

DATE

COMPANY STAMP

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.