

Product P/N	2200/66GAUA051/0001	Mod. 984A
		Rev. 06
Description	Insufflation Filter	

2200/66

## **Insufflation Filter**



PRODUCT	Connectors – IN ID3.5mm OD6mm 4mm straight, OUT 11-15mm hose barbed		
DESCRIPTION	Approx. dimensions 65mm diameter x 38.7mm height		
	Bidirectional filter		
	Weight 17gm (approx.)		
MANUFACTURER	GVS Filter Technology UK		
NAME	NFC House		
	Vickers Industrial Estate		
	Mellishaw Lane, Morecambe		
	Lancashire LA3 3EN - United Kingdom		
	Information		
	Tel. +44 (0) 1524 847600		
	e-mail: gvsuk@gvs.com		
INTENDED USE /	To be used in conjunction with insufflators for intra-abdominal insufflation.		
APPLICATION			
CLASS OF THE	Non-classified device.		
PRODUCT			
MATERIALS	Filter media: Hydrophobic Glass Microfibre Media		
	Frame/Housing Polymer: Clear Styrene-Butadiene Copolymer		
	Frame, nousing Polymer. Clear Styrene-Battatiene Copolymer		
	Colour: Transparent Clear		
	Regulatory Documentation Required:		
	- Biocompatibility according ISO 10993-1		
	- ROHS		
	- BSE/TSE		
	- DEHP plasticizer Free and latex free		
	- Aging		



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Description	insurfiction Fitter
	- REACH
	- Conflict minerals
PRODUCT	Appearance/Visual
CHARACTERISTICS	As shown on drawing.
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	Physical/Mechanical
	Approx. Dimensions: 65mm diameter x 38.7mm height
	Weight: 17gm (approx.)
	Interfaces (ex: Input / Output connectors):
	IN ID3.5mm OD6mm 4mm straight, OUT 11-15mm hose barbed
	Operating temperature Range: <b>N/A</b> Storage temperature Range: <b>5 °C to 40 °C</b>
	Bidirectional Filter
	Biological
	Pyrogenicity: <0.3 EU/ml
	Biocompatibility to ISO10993
	Category – Surface device Contact – Skin
	Contact Duration - <24hr
	Functional
	Air Flow Rate: Min. 28.41/min @ 5PSI (Ref.2200/05, REP 0614/15 with 20% Factor of Safety applied to Min.)
	Filtration Efficiency:
	Filter Efficiency @ 15L/min using DEHS@0.3μm <b>: Min.99.8%</b> (REP 1218/17 with Factor of Safety)
	Pressure Drop: N/A
	Internal Volume: N/A Operating Lifetime: N/A
	Shelf Lifetime: 5 years from the date of manufacture.
	,,
	Cleanliness
	Device assembled within Class 8 Cleanroom.
	Tosting
	<b>Testing</b> Burst test: <i>Min.15.7psi</i> (Ref.2200/05, REP 0618/15 with 20% Factor of Safety applied to Min.)
	Leakage: <b>Static Head Test 27" of water for 1 minute</b> (Ref.2200/05, REP: 0622/15)



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INSTRUCTIONS / WARNINGS	IFU not required.		
PRODUCT SHELF LIFE	5 years from the date of manufacture.		
STERILIZATION	N/A		
APPLICABLE STANDARDS AND REGULATIONS	Product Certification required:  N/A.  Applicable Standards and Technical Regulations:  Biological evaluation of Medical Devices - Part 1: Evaluation and Testing - ISO 1  High Efficiency Air Filters – BS EN 1822.	0993-1.	
PACKAGING AND LABELING	Packaging:  - Primary: Refer to individual part numbers - Secondary: Refer to individual part numbers  Labelling:  Customer specific: on Primary packaging  Soluscope SAS  100 rue du FAUGE  ZI LES PALUDS  13400 AUBAGNE, FRANCE  Tel. +33(0)4 91 83 21 22  Fax. +33(0)4 91 83 21 10  Product: 0,2 µm air filter hepa class 13  REF A-093  LOT NO XX/XXXXX		

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MM/YYYY



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	Number of pcs per bag is determined by the sales order.  The first barcode label is applied to the outside of the bags.  The second barcode label is applied onto the outside of the box.  Each bag is labelled with the following traceability information:  V Quantity  Product description  Product Date  Lot Number (OL and 5-digit batch number to trace back to raw materials used)  Operator Code  Different lots in one box are separately closed and separately labelled.		
CERTIFICATE OF COMPLIANCE	Bulk products will be packaged in double PE bags  With each shipment, GVS UK Customer Service will send the CofC to the Customer, based on the lot numbers and date of manufacture.  Conformity declaration is printed on every invoice and Certificate is according to UNI EN 10204 type 2.1.  The Quality management system is in compliance with ISO 9001, ISO 13485.		
DRAWING	The Quality management system is in compliance with ISO 9001, ISO 13485.  The attached drawing is part of this product specification and must not be duplicated or made accessible to a third party without written permission from GVS Filter Technology UK Ltd.		
ACCEPTABLE	AQL: with sampling Plan: 0.65 AQL to ISO 2859-1		
QUALITY LEVEL	7.42. mai 33pmig 1 iam 0.03 / 142 to 150 2035 1		
VISUAL REQUIREMENTS	Visual acceptance requirements apply when inspected under below conditions:		



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Magnification: Unaided eye at a distance of approximately 35-40cm. Light type: Lighting level must be reasonable for visual detection. Timings: Maximum inspection period per item is 25 seconds. For detailed defect list, refer to product control plan.

	Acceptance Requirement	AQL	Sampling Plan
1	Black particle contamination	0.65	
2	Damaged/broken item	0.65	
3	Blocked connector/luer	0.65	
4	Short fill moulding	0.65	
5	Rough surface or edges	0.65	
6	Pronounced injection gate	0.65	ISO 2859 Part 1 General
7	Deformation/distortion	0.65	Inspection Level 1
8	Crack	0.65	
9	Oil/grease	0.65	
10	Wrong colour	0.65	
11	Weld fault	0.65	
12	Weld marks	0.65	

# GENERAL SAFETY AND PERFORMANCE REQUIREMENTS

**Special characteristic**: Product characteristic which can affect safety or compliance with regulations, fit, function, performance or subsequent processing of product.

**Special Characteristic # 01:** Air Flow rate at 5psi

**Special Characteristic # 02:** Filter Efficiency @ 15L/min using DEHS @ 0.3μm in accordance

with High Efficiency Air Filters – BS EN 1822.

**Special Characteristic # 03:** Burst Pressure

**Special Characteristic # 04:** 27" water leak test – Static head test

This material specification describes the properties of product above indicated. This document contains general requirements, material description, drawing references, defect specification, biological material requirements.



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#### **REVISIONS AND APPROVALS:**

DATE	REV.	REASON FOR	ISSUED AND CONTROLLED BY:	APPROVED BY:
		CHANGE	(NAME/FUNCTION/SIGNATURE)	(NAME/FUNCTION/SIGNATURE)
06/09/2021	2	Classification of the	Kinga Gawdzik - Engineering	Andrew Pearce – Quality
		product updated.	Support Technician	Manager
			Cauda.	and a second



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CUSTOMER APPROVAL:		
We accept this	material specification as a part of the agreed terms of delivery.	
Company Nam	ne:	
Approved by:		
	NAME/FUNCTION	
	SIGNATURE	
	DATE	
	COMPANY STAMP	

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.