



Product P/N	3200/08	
		Mod. 984
Description	Refill for EverFlo	Rev. 05

3200/08

Refill for EverFlo



2222122	T
PRODUCT	Inlet Connector: 12.7mm Ø straight connector
DESCRIPTION	Approx. Dimensions: 121mm length x 60mm width x 48mm height
	Weight: 58gm (approx.)
	Unidirectional Filter
	Similar existing product: ITI N/A ITI Specify: 3200 series filters
MANUFACTURER	GVS Filter Technology UK
NAME	NFC House
	Vickers Industrial Estate
	Mellishaw Lane, Morecambe
	Lancashire LA3 3EN - United Kingdom
	Landadini d Li to d Lit Cinica i tingadin
	Information
	Tel. +44 (0) 1524 847600
	e-mail: gvsuk@gvs.com
INTENDED USE /	Pre-filter for use within oxygen concentrator machines, to filter the air entering the device.
	Pre-liner for use within oxygen concentrator machines, to filter the air entering the device.
APPLICATION	<u> </u>
CLASS OF THE	Disposable medical device - Class 1
PRODUCT	Annex V 93/42/EEC
	Rule 1 Annex VIII MDR 2017/745
MATERIALS	Filter media:
	I N/A I Specify: Glass microfibre Media
	Frame/Housing Polymer:
	I N/A I Specify: Bronze Tinted Acrylonitryle Butadiene Styrene (ABS)
	Colour:
	I⊓IN/A III Specify: Bronze
	Other insert(s):
	I N/A I Specify: Adhesive: Polyolefin Hot Melt Adhesive
	Regulatory Documentation Required:
	IVI Biocompatibility according ISO 10993-1
	ITI IMDS
	IFI ROHS
	IFI BSE/TSE
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	I⊽I DEHP plasticizer Free and latex free	
	IFI REACH	
	Conflict minerals	
	Other: IFI N/A IFI Specify:	
PRODUCT	Appearance/Visual	
CHARACTERISTICS	Aesthetic part: I♥I Yes; I□I No	
	Finishing: ITI Trim finishing mirror polished surfaces	
	Thin roughness surfaces	
	I⊏I Gross roughness surface I⊽I As shown on drawing	
	Presence of graphics/Artwork:	
	The No, Fropechy.	
	Flash bears admitted: ITI N/A ITI Specify: Refer to the control plan.	
	Injection gate vestige: ITI N/A ITI Specify: Refer to the control plan.	
	Black spots admitted (size/area): I□I N/A I□I Specify: Refer to the control plan.	
	Infiltration into insert admitted:	
	Other: V N/A Specify:	
	Physical/Mechanical	
	Dimensions (Approx.): 121mm length x 60mm width x 48mm height	
	Weight: 58gm (approx.) Interfaces (ex: Input / Output connectors):	
	I⊓ N/A IPI Specify: 12.7mm Ø straight connector	
	Operating temperature Range: N/A Storage temperature Range: 5 °C to 40 °C	
	Other: ITI N/A ITI Specify: Unidirectional Filter	
	Chemical	
	Compatibility to solvents:	
	IFI N/A IFI Specify: Resistance to weathering:	
	IFI N/A IFI Specify: Other:	
	IFIN/A ITI Specify:	





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Biological Sterility: IPI N/A ITI Specify: Pyrogenicity: IPI N/A ITI Specify: Haemolysis: IPI N/A ITI Specify: Toxicity: ITI N/A ITI Specify: Biocompatibility to ISO10993 Category - Surface device Contact - Intact Skin Contact Duration - <24hr **Functional** Air Flow Rate: ITI N/A ITI Specify: 30l/min, 60l/min, 90l/min Water Break Through Pressure: IN/A ITI Specify: Liquid Flow Rate: IFI N/A ITI Specify: **Bubble Point Pressure:** IVI N/A ITI Specify: Filtration Efficiency: ITI N/A ITI Specify: Filter Efficiency @ 30L/min using TSI 8130: Min. 99.4% (REP: 0607/15) Pressure Drop: ITI N/A ITI Specify: Flow Resistance @ 30L/min in accordance with EN ISO 9360-1: Max. 396Pa Flow Resistance @ 60L/min in accordance with EN ISO 9360-1: Max. 1562Pa Flow Resistance @ 90L/min in accordance with EN ISO 9360-1: Max. 3883Pa (REP: 0554/15 with 10% Factor of Safety applied to Max.) Internal Volume: IV N/A IT Specify: Operating Lifetime: ITI N/A ITI Specify: Refer to Instructions for Use. Shelf Lifetime: ITI N/A ITISpecify: 5 years from the date of manufacture. Other: N/A ITI Specify: Cleanliness

Part cleanliness:



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	IVI N/A I⊓I Specify:
	Clean-room Production required:
	I⊓ N/A II Specify: Class 8.
	Testing
	Insert embedding Test:
	FINA FI Specify:
	Burst test:
	FINA FI Specify:
	Leakage:
	IVI N/A ITI Specify:
	Other:
	IFI N/A IFI Specify:
	PATRICA PAROPEORIS.
INSTRUCTIONS /	IFU
WARNINGS	I⊓N/A IPI Required: Specify Languages:
	FI English □French □ Italian □ Spanish □ Portuguese □ German □
	Chinese I□I Japanese I□I Korean I□I Russian I□I Other (Specify):
PRODUCT SHELF	5 years from the date of manufacture.
LIFE	
	Expiration date and date of manufacture are detailed on the product labelling.
STERILIZATION	
	IFI Not required; IFI EtO; IFIGamma; IFI Beta; IFISteam; IFI e-beam
APPLICABLE	Product Certification required:
STANDARDS AND	I⊽I CE mark
REGULATIONS	I FDA
	Canadian Health
	FI Brazil ANVISA
	I⊂I Argentina ANMAT I⊂I NIOSH
	l⊺l Japan l⊓l Korea
	ITI China
	ITI Russia
	ITI Other (Specify):
	Product (opecity).
	Applicable Standards and Technical Regulations:
	Biological evaluation of Medical Devices - Part 1: Evaluation and Testing - ISO 10993-1.
	Respiratory protective devices - Method for test - Part 7: Determination of particle filter
	penetration - BS EN 13274-7.
	Medical devices- Application of risk management to medical devices - BS EN ISO 14971.
	Medical devices – symbols to be used with medical device labels, labelling and information to be supplied - Part1: General requirements - ISO 15223-1.
	Customer Specific Requirements: No
	In the Book of the control of the co
	Is the Product a safety product?
	I⊓Yes I▼I No
	L



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	Environment Impact: Have atmosphere emissions, liquid effluents, underground leachables been considered? Ves No No Yes No		
INTELECTUAL PROPERTY AND FUNDING	Intellectual Property: Patents that have been granted or applied for that must be considered. IFI N/A IFI Specify: Grants: Is the project (partially) funded by public institutions? IFI N/A IFI Specify:		
PACKAGING AND LABELING	Packaging II Primary: Refer to individual Part Numbers. II Secondary: Refer to individual Part Numbers. Labelling: II Customer specific: Primary packaging label		
	NON STERILE Item Description		
	REF XXXX/XXABCD001/0001 ATEX LATEX LATEX FIRE LOT OL-XXXX/XXXXXX/21		
	PHT PMT FREE YYYY-MM-DD YYYY-MM-DD YYYY-MM-DD		
	GVS Filter Technology UK Ltd Morecambe Lancashire UK LA3 3EN		



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- ✓ Product description
- ✓ Product Date
- ✓ Lot Number (OL and 5 digit batch number to trace back to raw materials used)
- ✓ Operator Code



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CERTIFICATE OF COMPLIANCE	With each shipment, GVS UK Customer Service will send the CofC to the lot numbers and date of manufacture. Conformity declaration is printed on every invoice and Certificate is accomplete. The Quality management system is in compliance with ISO 9001, ISO	ording to UNI EN 10204	
DRAWING	The attached drawing is part of this product specification and must not be duplicated or made accessible to a third party without written permission from GVS Filter Technology UK Ltd.		
	0.684		
ACCEPTABLE QUALITY LEVEL VISUAL REQUIREMENTS	I PPM: I Other: Visual acceptance requirements apply when inspected under belo	w conditions:	
QUALITY LEVEL VISUAL	ITIPPM: ITIOther:	w conditions:	
QUALITY LEVEL VISUAL	☐ IPPM: ☐ Other: Visual acceptance requirements apply when inspected under belo Magnification: Unaided eye at a distance of approximately 35-40cm. Light type: Lighting level must be reasonable for visual detection. Timings: Maximum inspection period per item is 25 seconds. For detailed defect list, refer to product control plan.		
QUALITY LEVEL VISUAL	☐ IPPM: ☐ Other: Visual acceptance requirements apply when inspected under belo Magnification: Unaided eye at a distance of approximately 35-40cm. Light type: Lighting level must be reasonable for visual detection. Timings: Maximum inspection period per item is 25 seconds. For detailed defect list, refer to product control plan.		
QUALITY LEVEL	Visual acceptance requirements apply when inspected under below Magnification: Unaided eye at a distance of approximately 35-40cm. Light type: Lighting level must be reasonable for visual detection. Timings: Maximum inspection period per item is 25 seconds. For detailed defect list, refer to product control plan. Acceptance Requirement	AQL Sampling Plan	



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South Woods	4 V	Weld marks	0.65		
	5 S	Short fill moulding	0.65		
	6 R	Rough surface or edges	0.65		
	7 P	Pronounced injection gate	0.65		
	8 [Deformation/distortion	0.65		
	9 0	Crack	0.65		
	10 0	Dil/grease	0.65		
	11 V	Vrong colour	0.65		
	12 V	Weld fault	0.65		
GENERAL SAFETY AND PERFORMANCE REQUIREMENTS	Special characteristic: Product characteristic which can affect safety or compliance with regulations, fit, function, performance or subsequent processing of product. Special Characteristic # 01: Flow Resistance @ 30L/min in accordance with EN ISO 9360-1 Flow Resistance @ 60L/min in accordance with EN ISO 9360-1 Flow Resistance @ 90L/min in accordance with EN ISO 9360-1 Special Characteristic # 02: Filter Efficiency @ 30L/min using TSI 8130 in accordance with EN 13274-7				

REVISIONS AND APPROVALS:

requirements.

DATE	REV.	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (NAME/FUNCTION/SIGNATURE)	APPROVED BY: (NAME/FUNCTION/SIGNATURE)
28/01/2020	1	First Issue of Mod.984. Previous version available	Kinga Gawdzik – Engineering Support Technician	Andrew Pearce – Quality Manager



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CUSTOMER APPROVAL:	
We accept this material specification as a part of the agreed terms of delivery.	
Company Name:	
Approved by:	
	NAME/FUNCTION
	SIGNATURE
*1	DATE
	DATE
	COSEDANIVICTARED
	COMPANY STAMP

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.