

Product PN	FJ25BNPPE002AD01, FJ25BNPPE005AD01	Mod. 984
Description	25 mm ABLUO Syringe Filters w/Polyethylene (PE)	Rev. 02



25 mm ABLUO, Polyethylene (PE)



PRODUCT DESCRIPTION	Non-sterile 25 mm syringe filter made of Polypropylene housing, assembled with various pore sizes of Polyethylene (PE) Membrane						pore sizes of
	Membrane Material	Pore Size (um)	End Fitting	Color	Housing Material	Packaging	Product Code
	Polyethylene (PE)	0.20	FLL/MLS	Transparent	Polypropylene	500/pk	FJ25BNPPE002AD01
	Polyethylene (PE)	0.50	FLL/MLS	Transparent	Polypropylene	500/pk	FJ25BNPPE005AD01
MANUFACTURER NAME	GVS North America 63 Community Drive Sanford, Me 04073 Phone: +1.866.736.1250 eMail: CustomerCareGVSLS@gvs.com - Website: www.gvs.com						
INTENDED USE / APPLICATION	Applications • Analytical sample preparation • Biological fluids • Buffer solutions • Sterile filtering of tissue culture media • Protein aqueous solutions						
MATERIALS	Filter media: Polyethylene (PE) Frame/Housing Polymer: Polypropylene Color: Transparent Other insert(s): N/A Regulatory Documentation Required: Biocompatibility according ISO 10993-1 IMDS DEHP plasticizer Free and latex free Rohs, Directive 2002/32/CE Aging BSE/TSE, directive 2003/32/CE 1907/2006/CE (hazardous substances regulation) Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances) Conflict minerals						



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PRODUCT CHARACTERISTIC	Membrane Materials: Polyethylene Membrane Diameter: 25 mm Effective Filtration Area: 4.6 cm² Housing Diameter: 33 mm Housing Materials: Polypropylene Inlet / Outlet: FLL / MLS Holdup Volume: <100 microliter Maximum Operating Temperature: PP Abluo - 90°C/194°F, Maximum Operating Pressure: 80 psi Sterile: No
PRODUCT SHELF LIFE	When stored under normal storage conditions, this product should be stable for 5 years
STERILIZATION	□ EtO □ Gamma □ Beta □ Steam □ e-beam □ Not Required
COMPLIANCE	The Quality management system is in compliance with ISO 9001:2000, ISO/TS 16949:2009
DRAWING	3
	Male Luer Slip Outlet (ISO 594) All Dimensions are in mm, for ref. only PE Membrane Female Luer Lock Inlet (ISO 594)



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VISUAL REQUIREMENTS

Visual acceptance requirements apply when inspected under below conditions:

Magnification: None Light type: Standard

	Acceptance Requi	Sampling Plan	
1	Contamination	None	100%
2	Damaged Luer Fitting	None	100%
3	Missing Membrane	None	100%
4	Incomplete Membrane	None	100%
5	Membrane Displacement	None	100%
6	Membrane Protruding Out of Part	None	100%
7	Scuffed Surface	Total length of scuff exceed 2 ribs	100%
8	Cracked Housings	None	100%
9	Weld Flash	None	100%
10	Burn Outside of the Stake Ring	None	100%
11	Embedded Particles	< 0.8 mm ² (Maximum 3 particles)	100%
12	Mold Flash	< 0.2 mm	100%

PERFORMANCE REQUIREMENTS

Ac	Sampling Plan		
Pore size	0.20 um	0.50 um	AQL 0.1 Special inspection level S3
Pressure	≥ 80 PSI 10 Seconds	≥ 80 PSI 10 Seconds	ANSI/ASQ Standard Z1.4 - 2008
Min. Bubble point (psi, in IPA)	19	6	AQL 0.1 Special inspection level S3

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, biological material requirements.

REVISIONS AND APPROVALS:

DATE	REV.	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
3/31/17	0	Initial Release	Joe DeSisto, Director, Process Engineering Joe DeSisto, Director, Process Engineering	Kevin Wrigley, Director, Quality Herm M. W.



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CustomerApproval:

We accept this material specification as a part of the agreed terms of delivery					
Company name _					
Approved by:	(Name, Function)	(Signature)	-		
Date(Company stamp)		_			

 $Please \ send \ back \ this \ document \ signed \ for \ approval. \ If \ we \ will \ not \ receive \ this \ specification \ signed \ , \ we \ consider \ the \ first \ order \ placed \ as \ implicit \ approval.$