

Product PN	1222092, 1220668, 1215058, 1222093, 1222094, 1222095, 1222096, 3035602	Mod. 984
Description	0.08 µm Hydrophilic Polycarbonate Track-Etched Membrane Sheets	Rev. 02

### 0.08 um Hydrophilic Polycarbonate Track Etched Membrane Sheets



PRODUCT DESCRIPTION	0.08 um PCTE, treated with PVP						
	Part Number	Geometry	Dimensions	Packaging			
	1222092	Disc	13 mm	100/Pk			
	1220668	Disc	19 mm	100/Pk			
	1215058	Disc	25mm	100/Pk			
	1222093	Disc	47mm	100/Pk			
	1222094	Disc	90 mm	30/pk			
	1222095	Disc	142 mm	20/pk			
	1222096	Disc	293 mm	20/pk			
	3035602	Sheet	300x3000mm	1/Pk			
MANUFACTURER	GVS North America, 63 Community Drive Sanford, ME 04073 Phone: +1.866.736. Email: CustomerCar Website: www.gvs.c	1250 eGVSLS@gvs.com					
INTENDED USE/ APPLICATION	Typical Applications:						
MATERIALS	Film: Polycarbonate treated with wetting agent Polyvinyl Pyrolidone (PVP)						
	Regulatory Documentation Required:  Biocompatibility according ISO 10993-1  IMDS  Rohs, directive 2002/95/CE  BSE/TSE, directive 2003/32/CE  DEHP plasticizer and latex free  Aging  Reach 1907/2006/CE (hazardous substances regulation)  Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances)  Conflict minerals  USP Class VI						
PRODUCT CHARACTERISTICS	<ul> <li>Absolute pore size and density allows for precise size separation</li> <li>Direct thickness and pore size measurements provide accurate characteristics</li> <li>Superior strength allows for aggressive handling</li> <li>Low protein binding ensures clean results</li> </ul>						



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- Resists chemical staining to ease microscopic visualization
- · Passes USP Class VI testing

#### **Nominal Characteristics:**

Attribute	Result
Thickness (um)	5-7 um
BSA Protein Binding	5 μg/cm²
Max. Operating Temperature	284°F (140°C)
Sealing Compatibility	Ultrasonic, Heat, Radio Frequency, and Insert Molding
Refractive Indices	Birefringent at 1.584 and 1.625
Water Adsorption (% wt. gain 24-hr immersion)	0.24%
Residual Ash Weight Average	0.92 μg/cm <sup>2</sup>
Leachables	Negligible
Wetting Characteristics	Hydrophilic
Burst Strength Minimum	0.7 bar (10 psi)
Migration of Filter Media	0

#### PRODUCT SHELF LIFE

5 years in normal storage conditions:

Store the product at room temperate, in a dry place, free of dust and not exposed to direct sunlight.

#### **STERILIZATION**

This product is compatible with these sterilization techniques:

 $\boxtimes \mathsf{EtO}$ 

⊠Gamma (25 kGy)

⊠ Autoclave (121°C)

\*Sterilization is not required

### PACKAGING AND LABELING

Primary packaging:

Product	Interior package	Exterior package	
13, 19, 25, 47 mm	Discs separated by blue paper in a	Clear/white plastic box	
Discs	thermoformed tray		
76, 90, 142, 293	Discs separated by blue paper	Round container	
mm Disc			
203 x 254 mm	Sheets separated by blue paper	White mailer	
sheet			
300 x 3000 mm	Single sheet wrapped on a plastic	Cardboard box	
	core		

- Each configuration will be labeled with:
  - Quantity
  - Product item code and description
  - o Manufacturing date
  - Lot number
  - o Storage conditions



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	E	Example label below:						
CERTIFICATE OF COMPLIANCE		A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001.						
VISUAL REQUIREMENTS	N	Visual acceptance requirements apply when inspected under the below cond Magnification: None Light type: Standard					ditions:	
				Acceptance Requ	irement			Sampling Plan
			1	Creases/Folds: lines which do not dis the membrane is placed under			None	
			2	Cracks: areas where the membrane i point of fracture	s bent to the		None	
		3 Pinholes: openings or perforations in the membrane None						
		-	4	Tension Lines: lines which disappear when the membrane is placed under tension  Max. 3 (no continuous)				100% inspection
			5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension  Minimal				
			6	Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension				
PERFORMANCE REQUIREMENTS				Acceptance Requirement	Specificatio	n	Master	Roll Sampling Plan
		0.064-0.080	)	left, middle, & right every 120m				
		2		Pore Density (pores/cm²) 4.0x10E8±15%  Air Flow (L/min/cm² @ 10 psi) ≥0.8		%	left, middl	e, & right every 120m
		3					left, middl	le, & right every 120m
		4	4 Bubble Point (psi) (measured using IPA) ≥38				left, middl	le, & right every 120m
This material specification describes the properties of product above indicated.								

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.

#### **REVISIONS AND APPROVALS:**

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
5/31/18	0	Initial Release	Yuander Ju/Director of TEM	Kevin Wrigley/Director, Quality



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### **CUSTOMER APPROVAL:**

We accept this ma	aterial specification as a part of the agreed	I terms of delivery.	
Company name _			
Approved by:			
	(Name, Function)	(Signature)	
Date(Company stamp)			

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.