

Product PN	1222037, 1222038, 1224067	
Description	1.0 µm Hydrophobic Polycarbonate Track-Etched Membrane Discs and Sheets	Rev. 02

1.0 um Hydrophobic Polycarbonate Track Etched Membrane Discs and Sheets



PRODUCT DESCRIPTION 1.0 um PCTE Discs and Sheets, PVP Free				
	Part Number Geometry		Dimensions	Packaging
	1222037	Disc	25mm	100/Pk
	1222038	Disc	47mm	100/Pk
	1224067	Sheet	203x254mm	30/Pk
MANUFACTURER	GVS North America, Inc 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.125 Email: <u>CustomerCareG</u> Website: <u>www.gvs.com</u>	0 VSLS@gvs.com		
INTENDED USE/ APPLICATION	Typical Applications:			
MATERIALS		according ISO 1099: 002/95/CE ve 2003/32/CE and latex free 6/CE (hazardous su	3-1 bstances regulation) CE (medical sector dange	erous substances)
PRODUCT CHARACTERISTICS	Appearance/Visual: Semi-translucent, thin membrane in discs and sheets.			

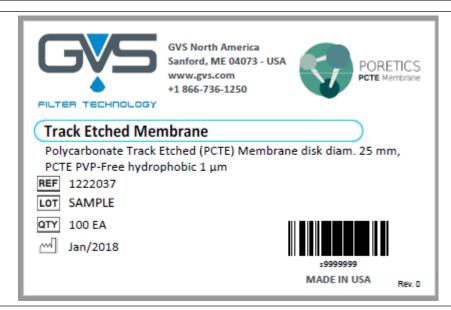


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	Nominal Characteristics:			
	Att	ribute		Result
	Thickn	Thickness (um)		10-12 um
	BSA Protein Binding		5 μg/cm ²	
	Max. Operati	ng Temperature		284°F (140°C)
	Sealing C	Compatibility	Ultrasonic, Heat,	Radio Frequency, and Insert Molding
	Refracti	ve Indices	Birefr	ringent at 1.584 and 1.625
	Water Adsorption (% wt. gain 24-hr immersion)		0.24%	
	Residual Ash	Weight Average		0.92 μg/cm ²
	Lead	chables		Negligible
	Wetting Cl	naracteristics		Hydrophilic
	Burst Strer	ngth Minimum		0.7 bar (10 psi)
	Migration of	of Filter Media	0	
PRODUCT SHELF LIFE	5 years in normal storage conditions: Store the product at room temperate, in a dry place, free of dust and not exposed to direct sunlight			
	This product is compatible with these sterilization techniques: ⊠EtO ⊠Gamma (25 kGy) ⊠Autoclave (121°C) *Sterilization is not required			
PACKAGING AND LABELING	Primary packagi	ng		
	Product	Interior package		Exterior package
	25, 47 mm Discs	Discs separated by thermoformed tray		Clear/white plastic box
	203 x 254 mm sheet	Sheets separated	by blue paper	White mailer
Each configuration will be labeled with:				
	Label example			



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CERTIFICATE OF COMPLIANCE

A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001.

VISUAL REQUIREMENTS Visual acceptance requirements apply when inspected under the below conditions:

Magnification: None Light type: Standard

	Acceptance Requirement	Sampling Plan		
1	Creases/Folds: lines which do not disappear when the membrane is placed under tension	None		
2	Cracks: areas where the membrane is bent to the point of fracture	None		
3	Pinholes: openings or perforations in the membrane	None		
4	Tension Lines: lines which disappear when the membrane is placed under tension	Max. 3 (not continuous)	100% inspection	
5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension	Minimal		
6	Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension	None		

PERFORMANCE REQUIREMENTS

	Acceptance Requirement	Specification	Master Roll Sampling Plan
1	Pore Size (µm)	0.08-1.0	left, middle, & right every 120m
2	Pore Density (pores/cm²)	2.0x10E7±15%	left, middle, & right every 120m
3	Air Flow (L/min/cm ² @ 10psi)	≥20	left, middle, & right every 120m
4	Bubble Point (psi) (measured using IPA)	≥6	left, middle, & right every 120m

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.



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REVISIONS AND APPROVALS:

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
5/31/18	0	Initial Release	Yuander Ju/ Director of TEM	Kevin Wrigley/Director, Quality

CUSTOMER APPROVAL:

We accept this m	aterial specification as a part of the agreed	terms of delivery.
Company name ₋		
Approved by:	(Name, Function)	(Signature)
Date(Company stamp)		(o.g. tata.io)

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.