

Product PN	1221232, 3034567, 1215985, 1215062, 1215629, 1222070, 1222071, 1221005	Mod. 984
Description	2.0 µm Hydrophilic Polycarbonate Track-Etched Membrane Discs and Sheets	Rev. 02

2.0 um Hydrophilic Polycarbonate Track Etched Membrane - Discs and Sheets



	Part Number	Geometry	Dimensions	Packaging
	1221232	Sheet	203x254mm	30/Pk
	3034567	Sheet	300x3000mm	1/Pk
	1215985	Discs	13 mm	100/pk
	1215062	Discs	25 mm	100/pk
	1215629	Discs	47 mm	100/pk
	1222070	Discs	90 mm	30/pk
	1222071	Discs	142 mm	20/pk
	1221005	Discs	293 mm	20/pk
GVS North America, Inc. 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1250 Email: CustomerCareGVSLS@gvs.com Website: www.gvs.com				
Typical Applications: • Epifluorescence • Observation of microorganisms • Direct counting of microorganisms • Water testing				
MATERIALS Film: Polycarbonate treated with wetting agent Polyvinyl Pyrolidone (PVP)			Pyrolidone (PVP)	
	Regulatory Documentation Required: □Biocompatibility according ISO 10993-1 □IMDS □Rohs, directive 2002/95/CE □BSE/TSE, directive 2003/32/CE □DEHP plasticizer and latex free □Aging □Reach 1907/2006/CE (hazardous substances regulation) □Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances) □Conflict minerals □USP Class VI			
RODUCT	Appearance/Visual: Semi-translucent, thin membrane in discs and sheets.			



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Nominal Characteristics:

Attribute	Result
Thickness (um)	10-12 um
BSA Protein Binding	5 μg/cm²
Max. Operating Temperature	284°F (140°C)
Sealing Compatibility	Ultrasonic, Heat, Radio Frequency, and Insert Molding
Refractive Indices	Birefringent at 1.584 and 1.625
Water Adsorption (% wt. gain 24-hr immersion)	0.24%
Residual Ash Weight Average	0.92 μg/cm ²
Leachables	Negligible
Wetting Characteristics	Hydrophilic
Burst Strength Minimum	0.7 bar (10 psi)
Migration of Filter Media	0

PRODUCT SHELF LIFE

5 years in normal storage conditions:

Store the product at room temperate, in a dry place, free of dust and not exposed to direct sunlight.

STERILIZATION

This product is compatible with these sterilization techniques:

⊠EtO

⊠Gamma (25 kGy)

⊠ Autoclave (121°C)

*Sterilization is not required

PACKAGING AND LABELING

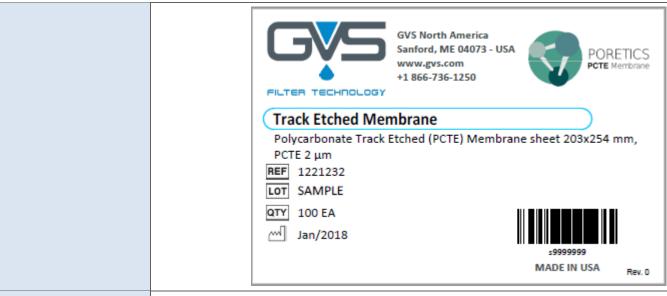
• Primary packaging:

Product	Interior package	Exterior package
13, 25, 47 mm	Discs separated by blue paper in a	Clear/white plastic box, 4 5/8"
Discs	thermoformed tray	x 3 1/2 " x 3/4"
90, 142, 293 mm	Discs separated by blue paper	Size specific top and bottom
Discs		
203 x 254 mm	Sheets separated by blue paper	White mailer
sheet		
300x3000mm	Single sheet wrapped around core	Cardboard box
sheet	tube	

- Each configuration will be labeled with:
 - o Quantity
 - Product item code and description
 - o Manufacturing date
 - o Lot number
 - o Storage conditions
- An example of a label is below



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CERTIFICATE OF COMPLIANCE

A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001.

VISUAL REQUIREMENTS Visual acceptance requirements apply when inspected under the below conditions:

Magnification: None Light type: Standard

	Acceptance Requirement		Sampling Plan
1	Creases/Folds: lines which do not disappear when the membrane is placed under tension	None	
2	Cracks: areas where the membrane is bent to the point of fracture	None	
3	Pinholes: openings or perforations in the membrane	None	
4	Tension Lines: lines which disappear when the membrane is placed under tension	Max. 3 (not continuous)	100% inspection
5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension	Minimal	
6	Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension	None	

PERFORMANCE REQUIREMENTS

	Acceptance Requirement	Specification
1	Pore Size (µm)	1.6 - 2.0
2	Pore Density (pores/cm²)	2.0x10E6±15%
3	Air Flow (L/min/cm ² @ 10 psi)	≥16.5
4	Bubble Point (psi) (measured using IPA)	≥3

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.



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REVISIONS AND APPROVALS:

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
12/6/19	0	Initial Release	Yuander Ju/Director of TEM	Kevin Wrigley/Director, Quality

CUSTOMER APPROVAL:

We accept this ma	aterial specification as a part of the agreed	terms of delivery.
Company name _		
Approved by: _	(Name, Function)	(Signature)
Date(Company stamp)		

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.