

Product PN	1215051, 1221746, 1222081, 1222082, 1225120, 1221331	Mod. 984
Description	5.0 µm Hydrophobic Polycarbonate Track-Etched Membrane Discs and Sheets	Rev. 02

#### 5.0 um Hydrophobic Polycarbonate Track Etched Membrane - Discs and Sheets



5.0 um PCTE Discs and Sheets, PVP Free				
Part Number	Geometry	Dimensions	Packaging	
1215051	Disc	13 mm	100/Pk	
1221746	Disc	25mm	100/Pk	
1222081	Disc	47mm	100/Pk	
1222082	Disc	90 mm	30/pk	
1225120	Sheet	203x254mm	100/Pk	
1221331	Sheet	25x80	50/Pk	
63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1 Email: <u>CustomerCare</u>	250 eGVSLS@gvs.com			
Typical Applications:				
Film: Polycarbonate				
Regulatory Documentation Required:  Biocompatibility according ISO 10993-1  IMDS  Rohs, directive 2002/95/CE  BSE/TSE, directive 2003/32/CE  DEHP plasticizer and latex free  Aging  Reach 1907/2006/CE (hazardous substances regulation)  Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances)  Conflict minerals  USP Class VI				
		and sheets		
	Part Number  1215051  1221746  1222081  1222082  1225120  1221331  GVS North America, 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1 Email: CustomerCare Website: www.gvs.cc  Typical Application	Part Number       Geometry         1215051       Disc         1221746       Disc         1222081       Disc         1222082       Disc         1225120       Sheet         1221331       Sheet         GVS North America, Inc.       63 Community Drive         Sanford, ME 04073       Phone: +1.866.736.1250         Email: CustomerCareGVSLS@gvs.com         Website: www.gvs.com         Typical Applications:         • Epifluorescence         • Observation of microorganisms         • Direct counting of microorganisms         • Direct counting of microorganisms         • Water testing         Film: Polycarbonate         Regulatory Documentation Required:         □ Biocompatibility according ISO 1099         □ IMDS         ☑ Rohs, directive 2002/95/CE         ☑ BSE/TSE, directive 2003/32/CE         □ DEHP plasticizer and latex free         □ Aging         ☑ Reach 1907/2006/CE (hazardous summers)         ☑ Conflict minerals         ☑ USP Class VI          Appearance/Visual:	Part Number         Geometry         Dimensions           1215051         Disc         13 mm           1221746         Disc         25mm           1222081         Disc         47mm           1222082         Disc         90 mm           1225120         Sheet         203x254mm           1221331         Sheet         25x80           GVS North America, Inc.         63 Community Drive           Sanford, ME 04073         Phone: +1.866.736.1250           Email: CustomerCareGVSLS@gvs.com           Website: www.gvs.com           Typical Applications:           • Epifluorescence           • Observation of microorganisms           • Direct counting of microorganisms           • Water testing           Film: Polycarbonate           Regulatory Documentation Required:           □Biocompatibility according ISO 10993-1           □IMDS           ☑ Rohs, directive 2002/95/CE           ☑ BSE/TSE, directive 2003/32/CE           □ DEHP plasticizer and latex free           □ Aging           ☑ Reach 1907/2006/CE (hazardous substances regulation)           □ Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dange           ☑ Conflict minerals           ☑	



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Attribute	Result
Thickness (um)	9-11 um
BSA Protein Binding	5 μg/cm <sup>2</sup>
Max. Operating Temperature	284°F (140°C)
Sealing Compatibility	Ultrasonic, Heat, Radio Frequency, and Insert Molding
Refractive Indices	Birefringent at 1.584 and 1.625
Water Adsorption (% wt. gain 24-hr immersion)	0.24%
Residual Ash Weight Average	0.92 μg/cm <sup>2</sup>
Leachables	Negligible
Wetting Characteristics	Hydrophilic
Burst Strength Minimum	0.7 bar (10 psi)
Migration of Filter Media	0
	a dry place, free of dust and not exposed to direct sunligl
	Max. Operating Temperature  Sealing Compatibility  Refractive Indices  Water Adsorption (% wt. gain 24-hr immersion)  Residual Ash Weight Average  Leachables  Wetting Characteristics  Burst Strength Minimum  Migration of Filter Media

PACKAGING AND

LABELING

#### Primary packaging

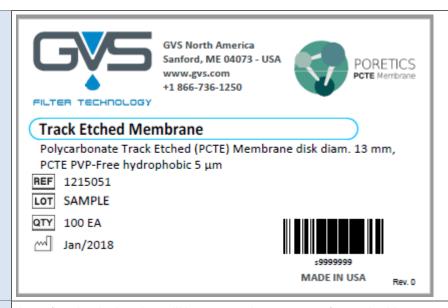
☑Gamma (25 kGy)☑Autoclave (121°C)\*Sterilization is not required

Product	Interior package	Exterior package
13, 25, 47 mm	Discs separated by blue paper in a	Clear/white plastic box
Discs	thermoformed tray	
90 mm Disc	Discs separated by blue paper	Round container
203 x 254 mm, 19	Sheets separated by blue paper	White mailer
x 42 mm sheet		
25x80	Membrane separated by blue paper	Clear/white plastic box
	in a thermoformed tray	

- Each configuration will be labeled with:
  - Quantity
  - o Product item code and description
  - Manufacturing date
  - Lot number
  - Storage conditions
- Label example



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CERTIFICATE OF COMPLIANCE

A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001:2015.

VISUAL REQUIREMENTS Visual acceptance requirements apply when inspected under the below conditions:

Magnification: None Light type: Standard

	Acceptance Requirement	Sampling Plan	
1	Creases/Folds: lines which do not disappear when the membrane is placed under tension	None	
2	Cracks: areas where the membrane is bent to the point of fracture	None	
3	Pinholes: openings or perforations in the membrane	None	
4	Tension Lines: lines which disappear when the membrane is placed under tension	Max. 3 (not continuous)	100% inspection
5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension	Minimal	
6	Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension	None	

## PERFORMANCE REQUIREMENTS

	Acceptance Requirement	Specification	Master Roll Sampling Plan
1	Pore Size (µm)	4.0-5.0	left, middle, & right every 120m
2	Pore Density (pores/cm²)	4.0x10E5±15%	left, middle, & right every 120m
3	Air Flow (L/min/cm <sup>2</sup> @ 5psi)	≥30	left, middle, & right every 120m
4	Bubble Point (psi) (measured using IPA)	≥1.2	left, middle, & right every 120m

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.



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#### **REVISIONS AND APPROVALS:**

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
11/22/19	0	Initial Release	Yuander Ju/ Director of TEM	Kevin Wrigley/Director, Quality

#### **CUSTOMER APPROVAL:**

We accept this ma	aterial specification as a part of the agreed	terms of delivery.	
Company name _			_
Approved by: _	(Name, Function)	(Signature)	
Date(Company stamp)			

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.