

FICTER TECHNOLOGY		
Product PN	1215053, 1222089, 1220941, 1234298, 1215043	Mod. 984
Description	10.0 μm Hydrophobic Polycarbonate Track-Etched Membrane Discs and Sheets	Rev. 02

10.0 um Hydrophobic Polycarbonate Track Etched Membrane Discs and Sheets



PRODUCT DESCRIPTION 10.0 um PCTE Discs and Sheets, PVP Free				
	Part Number	Geometry	Dimensions	Packaging
	1215053	Disc	13 mm	100/Pk
	1222089	Disc	25mm	100/Pk
	1220941	Disc	47mm	100/Pk
	1234298	Sheet	203x254mm	100/Pk
	1215043	Sheet	25x80	50/Pk
MANUFACTURER	GVS North America, 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1 Email: CustomerCare Website: www.gvs.co	250 eGVSLS@gvs.com		
INTENDED USE/ APPLICATION	Typical Applications:			
MATERIALS	· ·			
	Regulatory Documentation Required: □Biocompatibility according ISO 10993-1 □IMDS □Rohs, directive 2002/95/CE □BSE/TSE, directive 2003/32/CE □DEHP plasticizer and latex free □Aging □Reach 1907/2006/CE (hazardous substances regulation) □Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances) □Conflict minerals □USP Class VI			
PRODUCT CHARACTERISTICS	Appearance/Visual: Semi-translucent, thin		and Sheets.	



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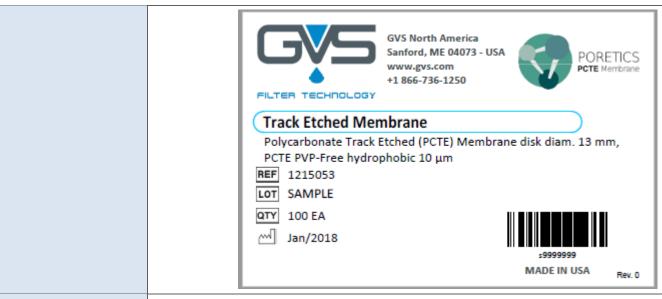
		ominal Characteris	stics:			
		Attri	bute		Result	
		Thickne	ess (um)		9-11 um	
		BSA Protein Binding			5 μg/cm²	
		Max. Operating Temperature		284°F (140°C)		
		Sealing Compatibility		Ultrasonic, Heat, Radio Frequency, and Insert Molding		
		Refractiv	e Indices	Birefringent at 1.584 and 1.625		
			(% wt. gain 24-hr ersion)	0.24%		
		Residual Ash V	Veight Average		0.92 μg/cm ²	
		Leach	nables		Negligible	
		Wetting Cha	aracteristics		Hydrophilic	
		Burst Streng	gth Minimum		0.7 bar (10 psi)	
		Migration of	Filter Media	0		
PRODUCT SHELF LIFE STERILIZATION	S T ×	5 years in normal storage conditions: Store the product at room temperate, in a dry place, free of dust and not exposed to direct sunligh This product is compatible with these sterilization techniques: ⊠EtO ⊠Gamma (25 kGy) ⊠Autoclave (121°C) *Sterilization is not required				
PACKAGING AND ABELING	•	Primary packagin	ng			
		Product	Interior package		Exterior package	
		13, 25, 47 mm Discs	Discs separated by blue paper in a thermoformed tray		Clear/white plastic box	
		203 x 254 mm, 19 x 42 mm sheet	Sheets separated		White mailer	
		25x80	Membrane separated by blue paper in a thermoformed tray		Clear/white plastic box	
	•	o Quar o Prodi o Manu	iguration will be labeled with: Quantity Product item code and description Manufacturing date Lot number			

Storage conditions

Label example



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CERTIFICATE OF COMPLIANCE

A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001.

VISUAL REQUIREMENTS Visual acceptance requirements apply when inspected under the below conditions:

Magnification: None Light type: Standard

	Acceptance Requirement		Sampling Plan
1	Creases/Folds: lines which do not disappear when the membrane is placed under tension	None	
2	Cracks: areas where the membrane is bent to the point of fracture	None	
3	Pinholes: openings or perforations in the membrane	None	
4	Tension Lines: lines which disappear when the membrane is placed under tension	Max. 3 (not continuous)	100% inspection
5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension	Minimal	
6	Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension	None	

PERFORMANCE REQUIREMENTS

	Acceptance Requirement	Specification	Master Roll Sampling Plan
1	Pore Size (µm)	9.0 - 10.0	left, middle, & right every 120m
2	Pore Density (pores/cm²)	1.0x10E5±15%	left, middle, & right every 120m
3	Air Flow (L/min/cm ² @ 5psi)	≥34.5	left, middle, & right every 120m
4	Bubble Point (psi) (measured using IPA)	≥0.5	left, middle, & right every 120m

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.



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REVISIONS AND APPROVALS:

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
5/31/18	0	Initial Release	Yuander Ju/Director of TEM	Kevin Wrigley/Director, Quality

CUSTOMER APPROVAL:

We accept this n	naterial specification as a part of the agreed	terms of delivery.
Company name		
Approved by:	(Name, Function)	(Signature)
Date(Company stamp)		

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.