

FICTER TECHNOLOGY		
Product PN	1222063, 3013893, 1222064, 1215077, 1222479, 1267044	Mod. 984
Description	14.0 µm Hydrophilic Polycarbonate Track-Etched Membrane Discs and Sheets	Rev. 02

## 14.0 um Hydrophilic Polycarbonate Track Etched Membrane - Discs



PRODUCT DESCRIPTION	14.0 um PCTE Discs and Sheets				
	Part Number	Geometry	Dimensions	Packaging	
	1222063	Discs	13 mm	100/pk	
	3013893	Discs	19 mm	100/pk	
	1222064	Discs	25 mm	100/pk	
	1215077	Discs	47 mm	100/pk	
	1222479	Discs	90 mm	30/pk	
	1267044	Sheets	8 x 10 in	30/pk	
MANUFACTURER	GVS North America, Inc. 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1250 Email: CustomerCareGVSLS@gvs.com Website: www.gvs.com				
INTENDED USE/ APPLICATION	Typical Applications:				
MATERIALS	Film: Polycarbonate treated with wetting agent Polyvinyl Pyrolidone (PVP)				
DDODUCT	Regulatory Documentation Required:  □Biocompatibility according ISO 10993-1  □IMDS  □Rohs, directive 2002/95/CE  □BSE/TSE, directive 2003/32/CE  □DEHP plasticizer and latex free  □Aging  □Reach 1907/2006/CE (hazardous substances regulation)  □Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances)  □Conflict minerals  □USP Class VI				
PRODUCT CHARACTERISTICS	Appearance/Visi Semi-translucent,	ual: thin membrane in dis	cs and sheets.		



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#### Nominal Characteristics:

Attribute	Result
Thickness (um)	9-11 um
BSA Protein Binding	5 μg/cm²
Max. Operating Temperature	284°F (140°C)
Sealing Compatibility	Ultrasonic, Heat, Radio Frequency, and Insert Molding
Refractive Indices	Birefringent at 1.584 and 1.625
Water Adsorption (% wt. gain 24-hr immersion)	0.24%
Residual Ash Weight Average	0.92 μg/cm <sup>2</sup>
Leachables	Negligible
Wetting Characteristics	Hydrophilic
Burst Strength Minimum	0.7 bar (10 psi)
Migration of Filter Media	0

### PRODUCT SHELF LIFE

5 years in normal storage conditions:

Store the product at room temperate, in a dry place, free of dust and not exposed to direct sunlight.

### **STERILIZATION**

This product is compatible with these sterilization techniques:

⊠EtO

⊠Gamma (25 kGy)

⊠ Autoclave (121°C)

\*Sterilization is not required

## PACKAGING AND LABELING

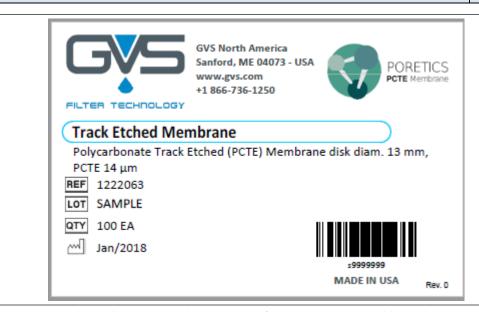
• Primary packaging:

Product	Interior package	Exterior package
13, 19, 25, 47 mm	Discs separated by blue paper in a	Clear/white plastic box, 4 5/8"
Discs	thermoformed tray	x 3 1/2 " x 3/4"
90 mm Discs	Discs separated by blue paper	Size specific top and bottom
8 x 10 in Sheet	Sheets separated by blue paper	Mailer box

- Each configuration will be labeled with:
  - Quantity
  - o Product item code and description
  - o Manufacturing date
  - o Lot number
  - Storage conditions
- An example of a label is below



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CERTIFICATE OF COMPLIANCE

A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001.

VISUAL REQUIREMENTS Visual acceptance requirements apply when inspected under the below conditions:

Magnification: None Light type: Standard

	Acceptance Requirement	Sampling Plan	
1	Creases/Folds: lines which do not disappear when the membrane is placed under tension	None	
2	Cracks: areas where the membrane is bent to the point of fracture	None	
3	Pinholes: openings or perforations in the membrane None		
4	Tension Lines: lines which disappear when the membrane is placed under tension	Max. 3 (not continuous)	100% inspection
5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension	Minimal	
6	Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension	None	

#### PERFORMANCE REQUIREMENTS

	Acceptance Requirement	Specification
1	Pore Size (µm)	13.0 - 14.0
2	Pore Density (pores/cm²)	5.0x10E4±15%
3	Air Flow (L/min/cm <sup>2</sup> @ 5psi)	≥64
4	Bubble Point (psi) (measured using IPA)	0.2

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.



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### **REVISIONS AND APPROVALS:**

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
12/6/19	0	Initial Release	Yuander Ju/Director of TEM	Kevin Wrigley/Director, Quality

### **CUSTOMER APPROVAL:**

We accept this material specification as a part of the agreed terms of delivery.				
Company name _			_	
Approved by: _	(Name, Function)	(Signature)		
Date(Company stamp)				

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.