

Product PN	1221297	Mod. 984
Description	14.0 µm Hydrophobic Polycarbonate Track-Etched Membrane Discs	Rev. 02

14.0 um Hydrophoboic Polycarbonate Track Etched Membrane Discs



PRODUCT DESCRIPTION	14.0 um PCTE Discs,	PVP Free					
	Part Number	Geometry	Dimensions	Packaging			
	1221297	Disc	13 mm	100/Pk			
MANUFACTURER	GVS North America, Inc. 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1250 Email: CustomerCareGVSLS@gvs.com Website: www.gvs.com						
INTENDED USE/ APPLICATION	EpifluorescenObservation of	 Fypical Applications: Epifluorescence Observation of microorganisms Direct counting of microorganisms 					
MATERIALS	Film: Polycarbonate						
	Regulatory Documentation Required: □Biocompatibility according ISO 10993-1 □IMDS □Rohs, directive 2002/95/CE □BSE/TSE, directive 2003/32/CE □DEHP plasticizer and latex free □Aging □Reach 1907/2006/CE (hazardous substances regulation) □Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances) □Conflict minerals □USP Class VI						
PRODUCT CHARACTERISTICS	Appearance/Visual: Semi-translucent, thin membrane in discs.						
	Nominal Characteris	stics:					
	Attri	bute		Result			
	Thickne	ess (um)	9)-11 um			
	BSA Protein Binding 5 µg/cm ²						
	Max. Operating Temperature 284°F (140°C)						
	Sealing Compatibility Ultrasonic, Heat, Radio Frequency, and Insert Molding						



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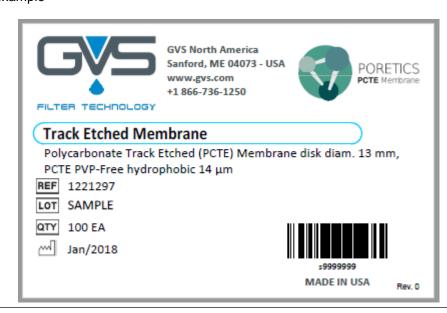
		Refractive Indices	Birefringent at 1.584 and 1.625	
		Water Adsorption (% wt. gain 24-hr immersion)	0.24%	
		Residual Ash Weight Average	0.92 μg/cm ²	
		Leachables	Negligible	
		Wetting Characteristics	Hydrophilic	
		Burst Strength Minimum	0.7 bar (10 psi)	
		Migration of Filter Media	0	
PRODUCT SHELF LIFE		5 years in normal storage conditions: Store the product at room temperate, in a dry place, free of dust and not exposed to direct sunligh		
STERILIZATION	This product is compatible with these sterilization techniques: ⊠ EtO ⊠ Gamma (25 kGy)			

PACKAGING AND LABELING

Primary packaging

Product	Interior package	Exterior package
13 mm Discs	Discs separated by blue paper in a	Clear/white plastic box
	thermoformed tray	-

- Each configuration will be labeled with:
 - Quantity
 - o Product item code and description
 - Manufacturing date
 - Lot number
 - o Storage conditions
- Label example





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CERTIFICATE OF COMPLIANCE		A conformity declaration will be sent to the customer for each shipment with the lot number and date of manufacture. The Quality management system is in compliance with ISO 9001:2015.				
VISUAL REQUIREMENTS	Mag	nifi	al acceptance requirements apply when inspected under the below confication: None type: Standard			ditions:
			Acceptance Requirement			Sampling Plan
		1	Creases/Folds: lines which do not disappear when the membrane is placed under tension) N	None	
		2	Cracks: areas where the membrane is bent to the point of fracture		None	
		3	Pinholes: openings or perforations in the membrane		None	
		4	Tension Lines: lines which disappear when the membrane is placed under tension Max. 3 (not continuous)			100% inspection
		5	Wrinkles (A): wavy surfaces which disappear when the membrane is placed under tension Minimal		inimal	
		6	6 Wrinkles (B): wavy surfaces which do not disappear when the membrane is placed under tension None			
PERFORMANCE		Acceptance Requirement Specification Master Poll Samplin			Roll Sampling Plan	

REQUIREMENTS

	Acceptance Requirement	Specification	Master Roll Sampling Plan
1	Pore Size (µm)	13.0 - 14.0	left, middle, & right every 120m
2	Pore Density (pores/cm²)	5.0x10E4±15%	left, middle, & right every 120m
3	Air Flow (L/min/cm ² @ 5psi)	≥64	left, middle, & right every 120m
4	Bubble Point (psi) (measured using IPA)	0.2	left, middle, & right every 120m

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.



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REVISIONS AND APPROVALS:

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
5/31/18	0	Initial Release	Yuander Ju/Director of TEM	Kevin Wrigley/Director, Quality

CUSTOMER APPROVAL:

We accept this n	naterial specification as a part of the agreed	terms of delivery.
Company name		
Approved by:	(Name, Function)	(Signature)
Date(Company stamp)	(Name, Function)	(Oignature)

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.