

### PRODUCT SPECIFICATION

Product PN1224487, 1224490, 1225883, 1225985Mod. 984Description0.65 μm Polyethersulfone Filtration Membrane Discs and SheetsRev. 01

# 0.65 µm Polyethersulfone (PES) Filtration Membrane Discs and Sheets





PRODUCT DESCRIPTION	0.65 μm PES Discs and Sheets			
	Part Number	Geometry	Dimensions	Packaging
	1224487	Disc	47mm	100/Pk
	1224490	Disc	293 mm	25/pk
	1225883	Sheet	200 x 200 mm	5/pk
	1225985	Sheet	30 cm x3 m	1/pk
MANUFACTURE NAME	GVS North America, Inc. 63 Community Drive Sanford, ME 04073 Phone: +1.866.736.1250 Email: CustomerCareGVSLS@gvs.com Website: www.gvs.com			
INTENDED USE/ APPLICATION	Typical Applications:			
MATERIALS	Film: Polyethersulfone (PES), supported with polyester film  Regulatory Documentation Required:  □Biocompatibility according ISO 10993-1  □IMDS  □Rohs, directive 2002/95/CE  □BSE/TSE, directive 2003/32/CE  □DEHP plasticizer and latex free  □Aging  □Reach 1907/2006/CE (hazardous substances regulation)  □Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances)  □Conflict minerals  □USP Class VI			
PRODUCT CHARACTERISTICS	<ul> <li>USP Class VI compliant</li> <li>Hydrophilic</li> <li>Maximum operating temperature: 266°F (130°C)</li> <li>Autoclavable</li> <li>Broad sealing compatibility, including, ultrasonic, heat, radio frequency and insert molding</li> <li>Metals Ions, Chloride and Sulfates: Not detectable (Analytical screen by ICP)</li> </ul>			
PRODUCT SHELF LIFE	5 years in normal sto	orage conditions:		



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	Store the product at roor	m temperate, in a dry place, free of dus	st and not exposed to direct sunlight.	
STERILIZATION	This is a non-sterile product, compatible with these sterilization techniques*:			
	<ul><li>☑EtO</li><li>☑Gamma (25 kGy)6.5</li><li>☑Autoclave (121°C)</li><li>*user has the responsibility to the second control of th</li></ul>	validate their process		
PACKAGING AND	Product	Interior package	Exterior package	
LABELING	47 mm Discs	Discs separated by blue paper in a	Clear/white plastic box	

Product	Interior package	Exterior package
47 mm Discs	Discs separated by blue paper in a thermoformed tray	Clear/white plastic box
293 mm Disc	Discs separated by blue paper	Round container
200 x 200 mm sheet	Sheets separated by blue paper	White mailer
30 cm x 3 m	Single sheet wrapped on a plastic core	Cardboard box

- Each configuration will be labeled with:
  - Quantity
  - o Product item code and description
  - Manufacturing date
  - Lot number
  - Storage conditions

#### Example label below:



#### CERTIFICATE OF COMPLIANCE

A conformity declaration will be sent to the customer for each shipment with lot number and date of manufacture. The Quality management system is in compliance with ISO 9001.

PERFORMANC	E
REQUIREMEN	TS

	Accepta	Standard Test Methods	
1	Thickness	110-150 μm	N/A
2	Water Flow Rate	Min 63 mL/min/cm <sup>2</sup> @ 10 psi	ASTM F 316-03 (2011)
3	Bubble Point	21-32 psi (1.4-2.2 bar)	ASTM F 316-03 (2011)

This material specification describes the properties of product above indicated.



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This document contains general requirements, material description, drawing references, defect specification, and biological material requirements.

#### **REVISIONS AND APPROVALS:**

DATE	REV	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
6/8/18	0	Initial Release	Gil Tavares/Process Development Engineer	Kevin Wrigley/Director of Quality  Serm M. W.

#### **CUSTOMER APPROVAL:**

We accept this ma	terial specification as a part of the agre	ed terms of delivery.	
-			
Company name			
Approved by			
Approved by: _	(A)	(0: , )	_
	(Name, Function)	(Signature)	
Date			
(Company stamp)			

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.