

PRODUCT SPECIFICATION

Product PN	TA156AFLEW015B00	<input type="checkbox"/> PRELIMINARY <input type="checkbox"/> R&D RELEASED <input checked="" type="checkbox"/> RELEASED	Mod. 984c Rev. 05
Description	Bacterial Air Vent for urine bag made whit 1.5 µm PTFE/PP Hydrophobic Membrane		

Bacterial Air Vent



PRODUCT DESCRIPTION	Detailed description of the product: Bacterial Air Vent for urine bag made whit 1.5 µm PTFE/PP Hydrophobic Membrane											
INTENDED USE / APPLICATION	Describe application Air Vent for infusion set											
MATERIALS	<table><tr><th>P/N</th><th>Housing material</th><th>Filter media</th><th>COLOR</th></tr><tr><td>TA156AFLEW015B00</td><td>Polyethylene</td><td>1.5 µm pore size PTFE/PP hydrophobic membrane</td><td>White</td></tr></table>				P/N	Housing material	Filter media	COLOR	TA156AFLEW015B00	Polyethylene	1.5 µm pore size PTFE/PP hydrophobic membrane	White
	P/N	Housing material	Filter media	COLOR								
TA156AFLEW015B00	Polyethylene	1.5 µm pore size PTFE/PP hydrophobic membrane	White									
MATERIALS	<p>For raw materials used to produce components, Regulatory Documentation Required: <u>raw material membrane:</u> Test performed in compliance with USP class VI and/or ISO 10993-1.</p> <p>raw material membrane and granule: <u>Food contact</u> European Pharmacopoeia1.3. "Polyolefines"(5th edition - 2005) USA USP 28 "POLYETHYLENE CONTAINERS"</p> <p>Regulatory Documentation Required:</p> <ul style="list-style-type: none"><input checked="" type="checkbox"/> Rohs, directive 2002/95/CE<input checked="" type="checkbox"/> BSE/TSE, directive 2003/32/CE<input checked="" type="checkbox"/> DEHP plasticizer Free and latex free<input checked="" type="checkbox"/> Reach 1907/2006/CE (hazardous substances regulation)<input checked="" type="checkbox"/> Conflict minerals<input checked="" type="checkbox"/> Latex free<input checked="" type="checkbox"/> BPA and phthalates Free											

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PRODUCT CHARACTERISTICS	Dimensions:	
	Total height	11,60 mm
	Total width	9,70 mm
	Outside diameter (assembling side)	8,10 mm
	Internal diameter (assembling side)	6,27 mm
STERILIZATION	<input checked="" type="checkbox"/> EtO; <input checked="" type="checkbox"/> Gamma (Max 25kGy);	
PACKAGING AND LABELLING	<p>50.000 pcs packed in two PE bags. Bags are separately closed. The first bar-code label is between the 2 bags. The second bar-code label is stuck outside the box.</p> <p>Each bag is labeled with the following traceability information: Quantity Product description Product date Lot number (OL and batch number to trace back to raw materials used) Operator code</p> <p>Different lot of goods in one shipment are packed in a manner to prevent mix-ups. Different lots in one box are separately closed and separately labeled to prevent mix-ups.</p>	
CERTIFICATE OF COMPLIANCE	<p>Conformity declaration is printed on every invoice and Certificate is according to UNI EN 10204 type 2.1</p> <p>The Quality management system is in compliance with ISO 9001, ISO 13485.</p>	
DRAWING	<p>The drawing is part of this material specification and must not be duplicated or made accessible to a third party without prior written GVS S.p.A. consent</p>	

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VISUAL REQUIREMENTS	Visual acceptance requirements apply when inspected under below conditions: Magnification: None Light type: naked eye + lamp Timing: 5 sec per unit Distance: 30-45 cm			
	Acceptance Requirement		AQL	ISO 2859 part. 1 – 1 st Level inspection, single sampling plan, normal inspection.
	1	Plastic support incomplete	0,1	
	2	Deformations/squeezed parts	0,1	
	3	Porosities, shrinkages	0,1	
	4	Partially or totally missing membrane	0,1	
	5	Membrane double	0,1	
	6	Membrane broken	0,1	
	7	Membrane crushed	0,1	
	8	Plastic infiltration > 0,3mm of membrane surface	0,1	
	9	Membrane residual on the part	0,1	
	10	Bubbles	0,1	
	12	Flashes > 0,4 mm	1	
	13	Jutting injection gate > 0,2 mm	1	
	14	Threads	1,5	
	15	Plastic infiltration < 0,3mm of membrane surface	1,5	
	16	*Embedded particulate matter > 0,1 mm ²	1,5	
	17	Not uniform coloring/streaks	1,5	
	18	Scrapes	1,5	
	19	Dirty, grease or rust on the part	1,5	
	20	*Loose contamination > 0,1 mm ²	1,5	
The characteristics above listed are statistically inspected during the manufacturing process. * Embedded Particulate Matter: according to Dirt Estimation Chart (Tappi Standard).				

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DIMENSIONAL REQUIREMENTS	Acceptance Requirement		Value of reference	AQL	Sampling Plan
	1	Internal diameter	6,27±0.05mm gauge go/no go	0,1	Sampling plan according to ISO 2859 part. 1 – S3 Special inspection level



PERFORMANCE REQUIREMENTS	Functional Testing		AQL	Sampling Plan
	Air flow	≥ 60 cc/min (Pressure 50 mbar)	0,1	Sampling plan according to ISO 2859 part. 1 – S3 Special inspection level
	Water Break Through	0,20 bar x 2min	0,1	

***Note:** WBT test method, ramped pressure from 0 to 0,20 bar in 10 seconds.

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, biological material requirements.

REVISIONS AND APPROVALS:

DATE	REV.	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
22/02/2022	00	First issue	Project Manager Fausto Lentini 	Director Quality Assurance GVS Sud  Roberta Frulla

Customer Approval:

We accept this material specification as a part of the agreed terms of delivery

Company name _____

Approved by: _____
 (Name, Function) (Signature)

Date _____
 (Company stamp)

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.